INVADO®
doors

DOOR CATALOGUE

edition 9

We open dreams...

MODULAR DOORS - FOILED DOORS - GLASS DOORS - FOLDING DOORS - TECHNICAL DOORS
SLIDING SYSTEMS - DOOR FRAMES - HANDLES

Production of door leaves and door frames is the strongest point of INVADO offer, therefore a major breakthrough in the Company's activity was the implementation of innovative production technology of foiled doors (INVADO Technology). Now thanks to the innovative method of doors' production, INVADO is among the most technologically advanced companies in Europe. A characteristic feature of this technology is foiling of surfaces without connecting of foil on rebate edges. Due to this method the edge looks aesthetically and is also more resistant to damage. In principle there is no possibility of breaking off the foil, because the connection of foil is placed in the inner edge of the rebate - invisible to the eye. „Technology of foiling flat doors in the mass production system" is used since 2007 in case of all foiled doors. In addition – off-rebate foiling makes the INVADO doors as the only ones on the market have rounded edges, safe for adults and children hands.

Quality above all

INVADO continually strives to ensure optimal quality of its products, taking into account the individual needs of users. Quality is paramount - this is the basic issue in the design phase and remains the common denominator for all production processes. ISO 9001: 2015 certificate provides such an approach to the issue of quality. All INVADO products meet European standards. The high level of products and services next to the price and delivery time is the primary objective of the Company, ensuring its perception as a trusted partner.

Hygienic certificates

Certification aims to prevent the introduction into general use of materials and products hazardous to health and life of users or limit the allowable scope and method of their application for the elimination of health risks. All INVADO products have hygienic certificates:

- **Foiled interior door leaves hygienic - certificate No. 340/322/364/2015;**
- **Foiled interior door frames hygienic - certificate No. 170/322/193/2012;**

Technical Approvals and National Technical Assessments:

Technical Approvals (until the end of their term) and National Technical Assessments, issued by Building Research Institute, are the decisions to admit the use of building materials and products. In accordance with the Construction Products Act of 16 April 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance and labeled the products with a construction mark in accordance with the applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- **Interior flat and glass doors, - ITB-KOT-2017/0313 edition 1;**
- **Modular interior doors - ITB-KOT-2017/0003 edition 1;**
- **Folding, swinging and sliding interior doors - ITB-KOT-2018/0296 edition 1;**
- **Technical doors GUARDIA (wooden interior entrance doors of HALSPAN system) - ITB-KOT-2018/0407 edition 1, National Certificate Of Stable Performance AC 158-UWB-W1355;**
- **Technical doors IGNIS - ITB-KOT-2018/0599 edition 1, National Certificate Of Stable Performance AC 158-UWB-W1337;**
- **Interior entrance doors SONUS - system 42 dB - AT-15-9360/2014, National Certificate Of Stable Performance AC 158-UWB-W782;**
- **Interior entrance doors EGIDA with increased resistance to breaking-in - ITB-KOT-2018/0598 edition 1;**
- **Adjustable door frames for interior doors - AT-15-5393/2015;**
- **Block door frames for interior doors OB3 type P - ITB-KOT-2017/0312 edition 1;**
- **Door frames SARA-PRO for interior doors - AT-15-9157/2014.**

Certificates and awards

CONSUMER'S LAUREL
INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer's Laurel emblem.

GAZELE BIZNESU
The company INVADO received the Business Gazelle Award for the years 2004-2010 and 2013-2018. This award is a confirmation of company's dynamic growth and growth of revenues in the category of small and medium-sized companies. The award is also a guarantee for customers and partners – it confirms reliable and dynamic development of the company and the quality of its products.

TRANSPARENT COMPANY
INVADO was awarded by DUN AND BRADSTREET POLAND a „TRANSPARENT COMPANY" Certificate. Receiving this award demonstrates integrity in the DISCHARGE of the obligation to timely publication of financial statements and confirms the transparency of activity in the market. The certificate is the same as a reflection of the fact that INVADO operates according to principles of fair play.

INVADO - „Leader of New Technologies 2012"
With its innovative method of door leaves foiling consisting on connecting of foils out of the edge of the rebate, the Company INVADO owes its title of Leader of New Technologies 2012.

Established Organizing Committee of the program New Technologies 2012 carefully studied activities of the proposed companies and analyzed the material submitted. A decision of members of the Committee, the title „Leader of New Technologies 2012" was awarded to INVADO, one of the fastest growing manufacturers of doors, door frames and skirting boards, for the implementation of new technologies and innovation in the production process.

FSC®
Control of Product Origin and environmental protection are the leading elements of the INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council® and obtained by the company in 2007.
Ask for FSC® certified products in our range.

The mark of responsible forestry

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N = NEW

FOILED AND MODULAR DOORS

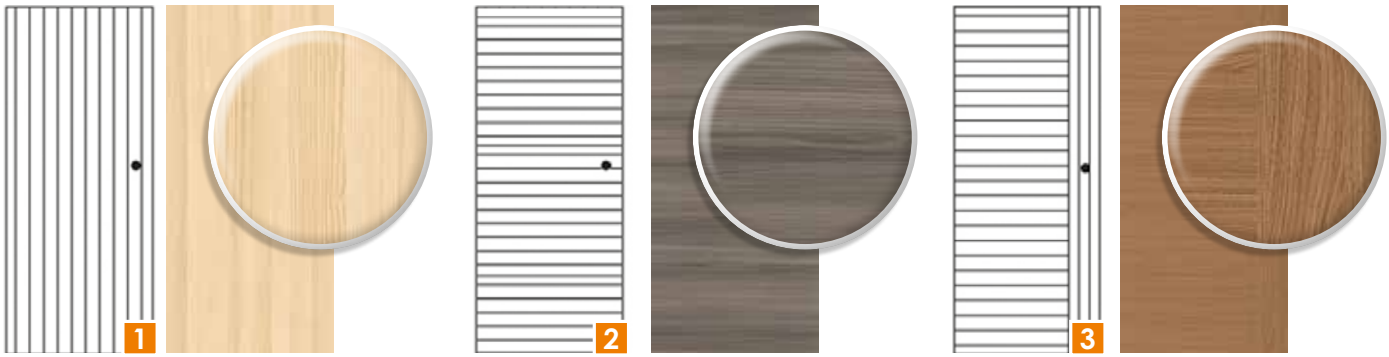
construction of MODULAR DOORS

Construction of modular doors : 2 vertical elements, upper and lower horizontal elements. Filling : MDF panels of different thickness or glass 4 mm- thick. For each model you can select a decorative foil. Glasses and other filling elements in these door leaves are not installed using glazing bars, but at the same time with all the construction elements, which greatly improves their stability.

construction of FOILED DOORS

Visually foiled doors are lighter than modular ones, which is combined with their stability. Construction: frame made of MDF board or finger joint pinewood. Filling : "honey comb" or tubular chipboard, which can be ordered at extra charge. The frame with filling is covered with 3 mm-thick HDF board from both sides and wrapped into decorative foil. For installation of filling elements in these doors, the glazing bars of different profiles are used.

FOILS -TYPES OF WOOD STRUCURE (GRAINING)

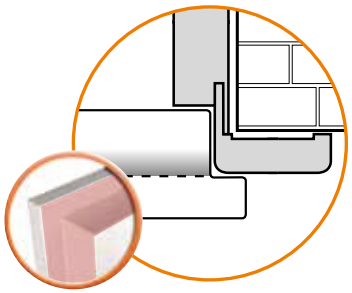


Structures of INVADO foils can be divided into 3 categories:

1. **UNIDIRECTIONAL FOIL WITH VERTICAL STRUCTURE:** Most of INVADO foils is available in this type of structure. Exceptions: Chestnut **[B288]**, Elm **[B373]** (ENDURO), Itailian oak **[B656]** and Severo oak **[B657]** (ENDURO 3D).
2. **UNIDIRECTIONAL FOIL WITH HORIZONTAL STRUCTURE:** Currently in INVADO offer there are two foils with the structure. These are: Itailian oak **[B656]** and Severo oak **[B657]** (ENDURO 3D).
3. **BIDIRECTIONAL FOIL WITH VERTICAL AND HORIZONTAL STRUCTURE:** The foil joining two above types of structure. There are two foils in INVADO offer joining these types of structure. These are: Chestnut **[B288]** and Elm **[B373]** (ENDURO).

These 3 types of foils can be applied in case of foiled doors only. In case of modular doors, due to different construction, the structures of vertical and horizontal elements are different.

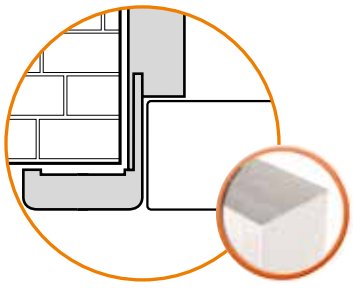
REBATED AND NON-REBATED DOORS



REBATED DOOR

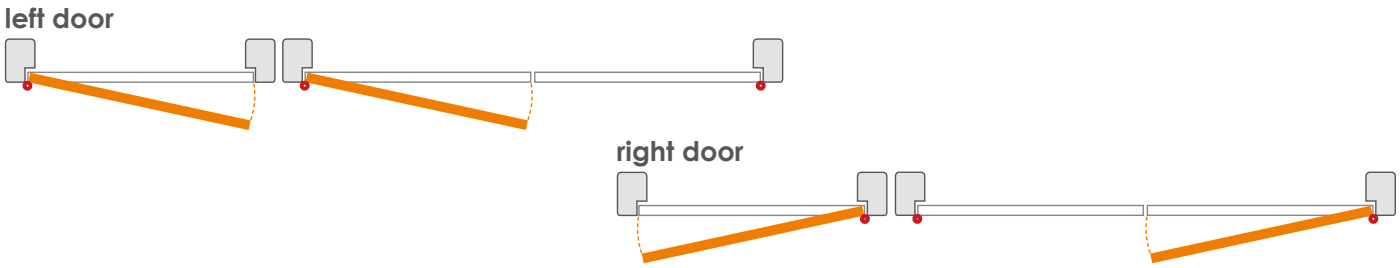
The edge of **rebated door** leaf is finished with a rebate (highlighted in red on the picture), which is placed on a door frame, when the door is closed. Door leaf produced in this way does not fit flush with a door frame.

The edge of **non-rebated** door leaf has no additional finishing, i.e. this is a flat surface. Door leaf produced in this way fits flush with a door frame.



NON-REBATED DOOR

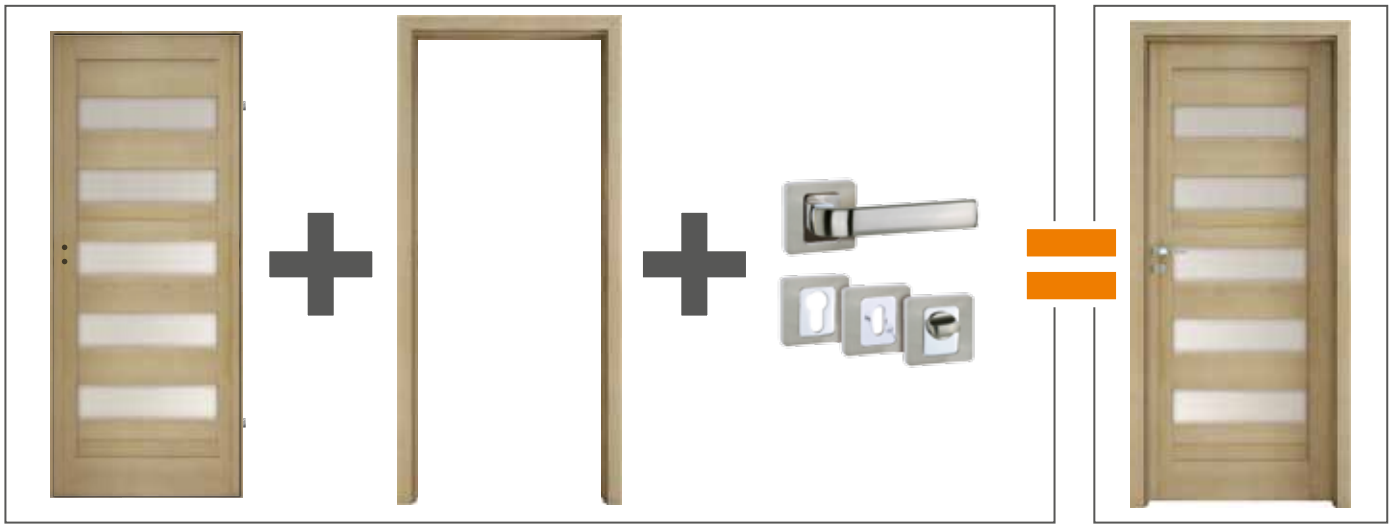
LEFT OR RIGHT DOOR LEAF ? HOW TO DISTINGUISH THEM?



Before buying a door, this is worth considering in which direction it should be open. For safety reasons, the bathroom or kitchen door should be installed in this way to be open to the outside. In other areas this is dependent on the convenience of users and the layout of apartment or house. The next step is to determine which door we are looking for: right or left. What does it mean? If the hinges are installed on the right side of a door frame, that means we need a right door, if the opposite – we have to select the left door. So before going to the store it is worth to reconsider this question and write down a list of needed right and left doors, and for each of them to determine the direction of opening.

CALCULATION OF DOOR PRICE

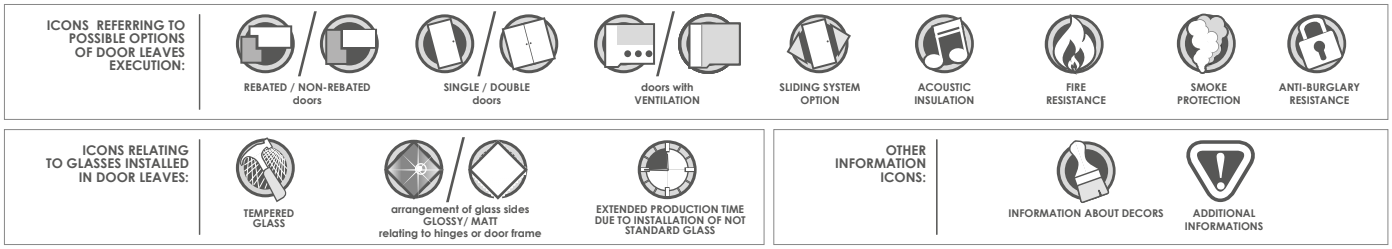
In most cases, the prices quoted are prices per door leaf without a door frame and door handle (exceptions are: GUARDIA, SONUS, SLIDING SYSTEMS). In order to obtain the full price of the door set, you have to use the following calculation:



DOOR LEAF PRICE + DOOR FRAME PRICE + HANDLE PRICE = DOOR SET PRICE

LEGEND

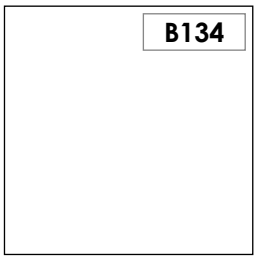
Please note the annotations marked with the following icons. They contain important information related to a door leaf model.



ENDURO foil

intensity of use: ●●●○○

Classification MEDIUM 1: Foil of high-quality design and very good imitation of natural wood structure.
Intended for: buildings and living quarters with a wide range of use.



Lindo (white)

Beech

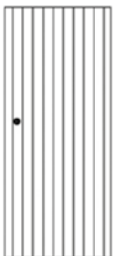
Oak

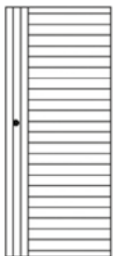
Walnut

Coimbra

Ebony

Autumn oak


UNIDIRECTIONAL FOIL (VERTICAL)


BIDIRECTIONAL FOIL (VERTICAL + HORIZONTAL)

Chestnut

Elm

ENDURO 3D foil

intensity of use: ●●●○○

Precious oak

Classic walnut

Ashy oak

Anthracite

European oak

Itailian oak

Severo oak

UNIDIRECTIONAL FOIL (HORIZONTAL)

AVAILABLE **GLASS**

transparent

satinato

contrasto

DUE TO THE PRINTING TECHNIQUE, THE COLORS OF THE PRODUCTS PRESENTED IN THE CATALOGUE MAY DIFFER FROM THE ORIGINAL

ENDURO PLUS foil

intensity of use: ●●●○○

Cedar forte

Naturo oak

Snowy oak

Retro oak

Spring oak

Winter oak

Siberian larch

Melunga walnut

EMBOSSED foil (wood structure)

intensity of use: ●●●●○

Melunga walnut

Classification MEDIUM 2: Foil with improved parameters of aesthetic and durability.
Intended for: buildings and living quarters with a wide range of use.

ECO-VENEER FORTE

intensity of use: ●●●●●

Duro walnut

Eterno oak

Grey oak

Classification TOP 1:
FORTE - high quality laminate in modern colors, very high strength parameters.

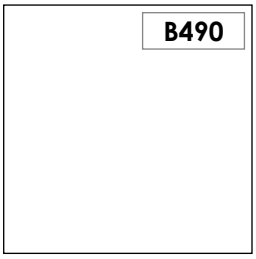
Intended for: hotels, offices, public buildings.

ECO-VENEER CPL

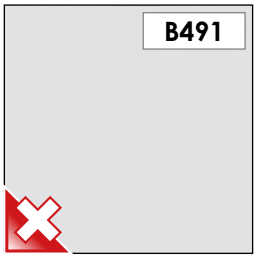
intensity of use: ●●●●●

Dark coimbra

Bright chestnut



White



Grey

Classification TOP 1:
CPL - foil in modern colors.

Intended for: hotels, offices, public buildings.

PRODUCT AVAILABLE WHILE STOCKS LAST

nero

master carre

chinchila

LAGO

NEW

Lago 1

Lago 2

Lago 3

Lago 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WINTER OAK [B707]**

AVAILABLE DECORS:

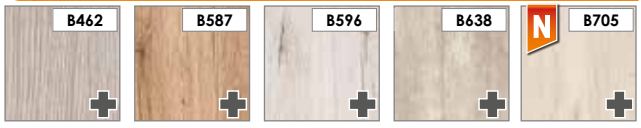
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

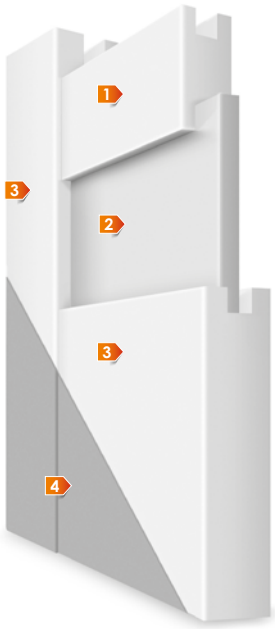
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
LAGO



1. **filling element:** panel (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

PASARO

NEW

Pasaro 1

Pasaro 2

Pasaro 3

Pasaro 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **AUTUMN OAK [B706]**

AVAILABLE DECORS:

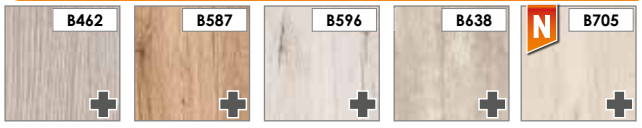
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

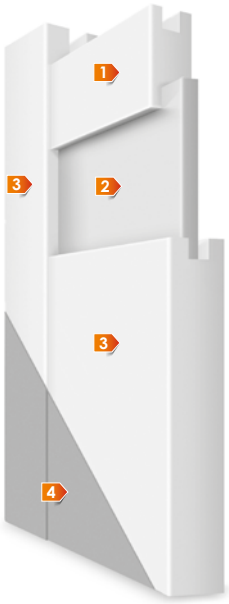
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
PASARO



1. **filling element:** panel (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
4. **foil or laminate**

- the frame is made of MDF board
- the upper frame element is 350 mm-high, the lower frame element is 400 mm high
- door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

ARTANO AND VINADIO

NEW

Artano

Vinadio 1

Vinadio 2

Vinadio 3

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: ARTANO: **SIBERIAN LARCH [B708]**/ VINADIO: **WHITE [B490]**

AVAILABLE DECORS:

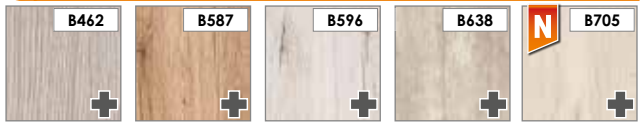
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

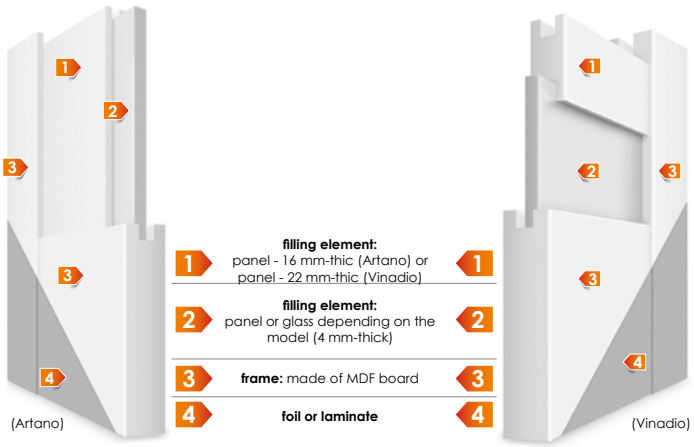
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
ARTANO AND VINADIO



the frame is made of MDF board
door leaf is filled with 16 mm - thick panels (Artano) or 22 mm - thick panels (Vinadio) and/or 4 mm-thick glass
side edges and upper edge are foiled
rounded vertical edges of door leaves **(more info on page 82)**
in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"
width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)
door width „100"
additional hinge in door width from „60" to „80"
caps for hinges
ventilation undercut
PVC ventilation sleeves
metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
door made in non-rebated version / for sliding systems
double door
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**
adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

FOSSANO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **NATURO OAK [B587]**

AVAILABLE DECORS:

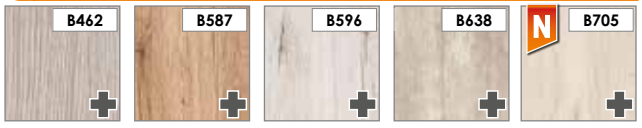
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

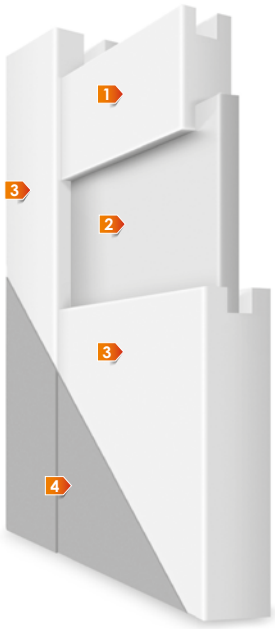
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
FOSSANO



1 **filling element:** panel (22 mm-thick)

2 **filling element:** panel or glass depending on the model (4 mm-thick)

3 **frame:** made of MDF board

4 **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

IMPERIA

Imperia 1

Imperia 2

Imperia 3

Imperia 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **CEDAR FORTE [B462]**

AVAILABLE DECORS:

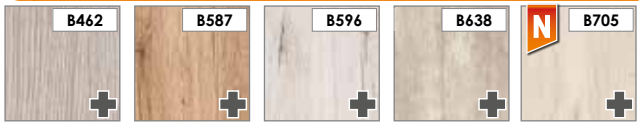
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

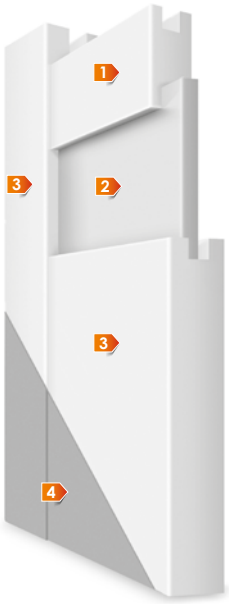
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
IMPERIA



1. **filling element:** panel (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
4. **foil or laminate**

- the frame is made of MDF board
- the upper frame element is 350 mm-high, the lower frame element is 400 mm high
- door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

DESTINO UNICO

One of the most popular series of INVADO doors - DESTINO UNICO - has been awarded a "Gold Medal". These door leaves are a bold combination of colors, that allows to create intriguing, stylized interiors.
Therefore we had no doubt, that this is the series to be reported to the prestigious „Gold Medal" contest, organized at the International Poznań Fair BUDMA. The IPF "Gold Medal" is one of the most recognizable awards in the Polish market, which is awarded to innovative products of the highest quality. We are proud and we thank to all those involved in the production and sale of doors Destino Unico

Destino Unico 1

Destino Unico 2

Destino Unico 3

Destino Unico 4

Destino Unico 5

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **SNOWY OAK [B596]**

AVAILABLE DECORS:

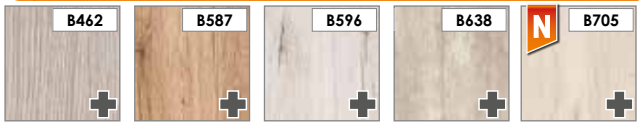
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

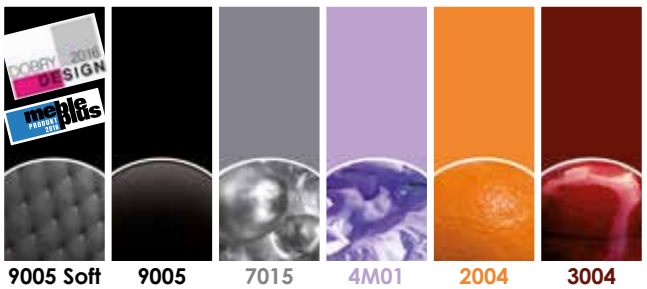
ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE COLORS OF GLASS INSERT:



9005 Soft | 9005 | 7015 | 4M01 | 2004 | 3004

AVAILABLE GLASSES:

GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
DESTINO UNICO

1. **filling element:** panel or glass depending on the model (4 mm-thick)
2. **filling element:** panel (22 mm-thick)
3. **glass insert - 80 mm:** in selected color
4. **frame:** made of MDF board
5. **foil or laminate**

- the frame is made of MDF board
- door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- double-sides glass insert - 80 mm width
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

LIVATA

Livata 1

Livata 2

Livata 3

Livata 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **EUROPEAN OAK [B639]**

AVAILABLE DECORS:

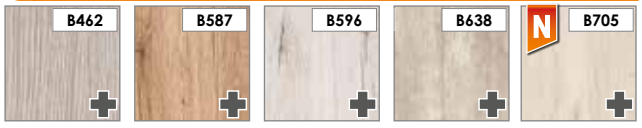
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
LIVATA

1. **filling element:** panel or glass depending on the model (4 mm-thick)
2. **filling element:** panel (22 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

- the frame is made of MDF board
- door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

VERSANO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WHITE [B490]**

AVAILABLE DECORS:

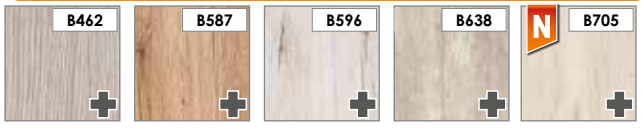
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
VERSANO

1. **filling element:** panel (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
4. **foil or laminate**

the frame is made of MDF board

made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

NOGARO

Nogaro 1

Nogaro 2

Nogaro 3

Nogaro 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **RETRO OAK [B638]**

AVAILABLE DECORS:

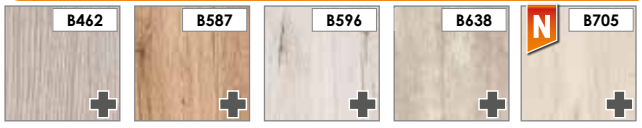
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

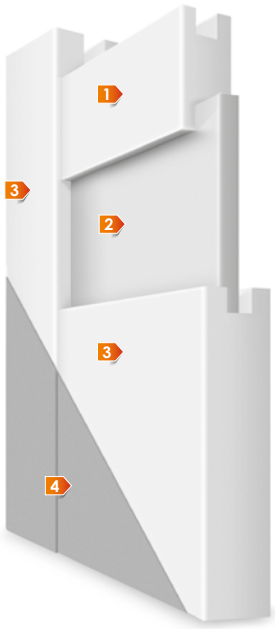
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
NOGARO



1. **filling element: panel** (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

TAMPARO

Tamparo 1

Tamparo 2

Tamparo 3

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **ANTHRACITE [B637]**

AVAILABLE DECORS:

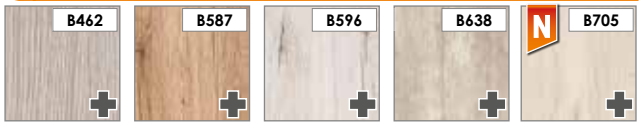
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

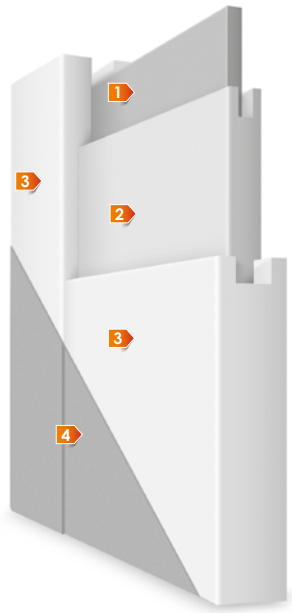
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
TAMPARO



1. **filling element:** panel or glass depending on the model (4 mm-thick)
2. **filling element:** panel (22 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

LINEA FORTE

Linea Forte 1

Linea Forte 2

Linea Forte 3

Linea Forte 4

Linea Forte 5

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **NATURO OAK [B587]**

AVAILABLE DECORS:

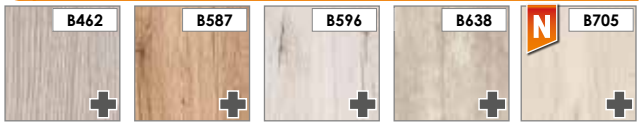
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

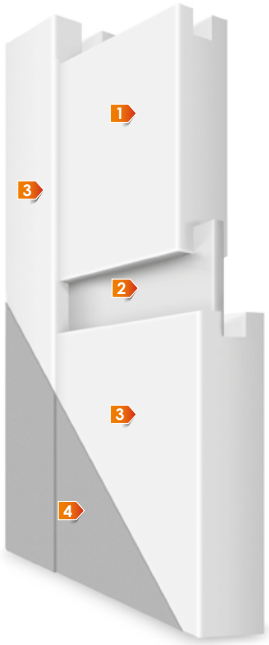
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
LINEA FORTE



1. **filling element:** panel (22 mm-thick)
2. **filling element:** panel or glass depending on the model (4 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

CAPENA INSERTO

Capena Inserto 1

Capena Inserto 2

Capena Inserto 3

Capena Inserto 4

Capena Inserto 5

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **CLASSIC WALNUT [B597]**

AVAILABLE DECORS:

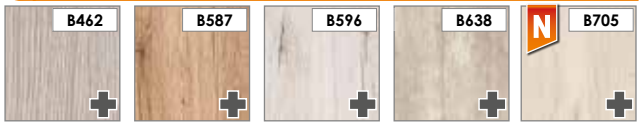
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

CAPENA INSERTO

1. **filling element:** panel or glass depending on the model (4 mm-thick)
2. **filling element:** panel (22 mm-thick)
3. **ALU strip - 8 mm**
4. **frame:** made of MDF board
5. **foil or laminate**

- the frame is made of MDF board
- door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- ALU strip - 8 mm
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

MARTINA

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: COIMBRA [B402]

AVAILABLE DECORS:

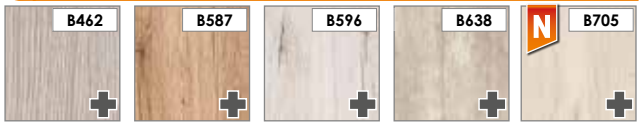
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

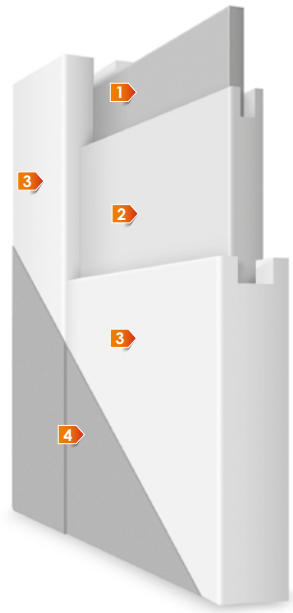
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
MARTINA



1. **filling element:** panel or glass depending on the model (4 mm-thick)
2. **filling element:** panel (22 mm-thick)
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

DOMINO

Domino 1

Domino 2

Domino 3

Domino 4

Domino 8

Domino 15

Domino 16

Domino 17

Domino 19

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **CLASSIC WALNUT [B597]**

AVAILABLE DECORS:

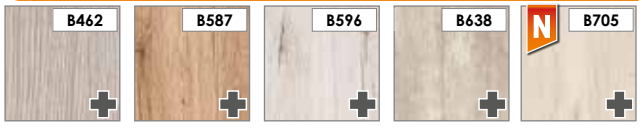
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

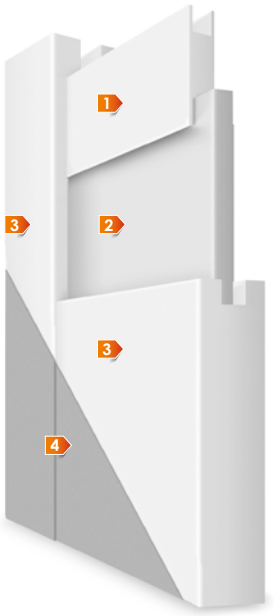
GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
DOMINO



1. **filling element:** panel (10 mm-thick)
2. **filling element:** panel or glass (4 mm-thick) depending on the model
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 4 mm-thick glasses and/or panels and 10 mm-thick panels

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

BIANCO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WHITE [B490]**

AVAILABLE DECORS:

ECO-VENEER CPL

intensity of use: ●●●●●

White

AVAILABLE GLASSES:

GLASS INFORMATION:

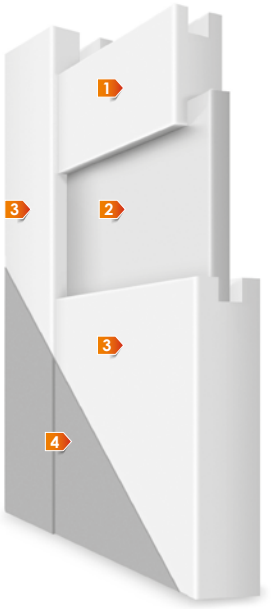
TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

BIANCO DOOR LEAVES WITH NERO OR CONTRASTO GLASSES ARE TREATED AS NOT TYPICAL ASSORTMENT WITH LONGER EXECUTION

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
BIANCO



1. **filling element:** MDF board (33 mm-thick)
2. **filling element:** panel (10 mm-thick)or glass (4 mm-thick) depending on the model
3. **frame:** made of MDF board
4. **foil or laminate**

the frame is made of MDF board

door leaf is filled with 33 mm-thick horizontal elements and 10 mm-thick panels and/or 4 mm-thick glasses

side edges and upper edge are foiled

rounded vertical edges of door leaves **(more info on page 82)**

door leaf can be shortened by max 40 mm (not applicable to door leaf with ventilation)

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

LARINA

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **NON-REBATED** DOORS (at extra charge)
- **SINGLE** DOORS: width 70 - 100 (width „100" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **PRECIOUS OAK [B541]**

AVAILABLE DECORS:

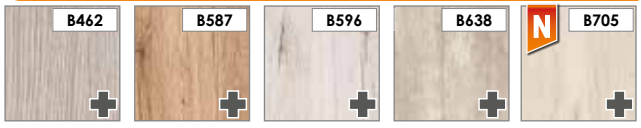
ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil
intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut

AVAILABLE GLASSES:

GLASS INFORMATION:

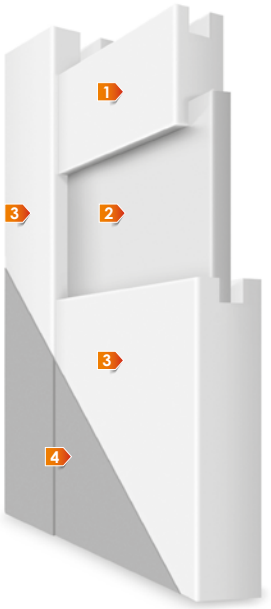
TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

BIANCO DOOR LEAVES WITH NERO OR CONTRASTO GLASSES ARE TREATED AS NOT TYPICAL ASSORTMENT WITH LONGER EXECUTION

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS
LARINA



1. **filling element:** MDF board (35 mm-thick)
2. **filling element:** panel (10 mm-thick)or glass (4 mm-thick) depending on the model
3. **frame:** made of MDF board
4. **foil or laminate**

- the frame is made of MDF board
- door leaf is filled with 35 mm-thick horizontal elements and 10 mm-thick panels and/or 4 mm-thick glasses
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „100"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- **rebated door leaves:** lock 72 mm for standard key, WC knob or cylinder lock insert
- **rebated door leaves:** screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"
- **non-rebated door leaves:** magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **non-rebated door leaves:** hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

DARTAGNAN

D'Artagnan 1

D'Artagnan INTERO

D'Artagnan TONDO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS (at extra charge)

SINGLE DOORS: width 70 - 100 (width „100" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **DARK COIMBRA [B542]**

AVAILABLE DECORS:

ENDURO foil
intensity of use: ●●●○○

Coimbra | Ebony | Autumn oak

ENDURO 3D foil
intensity of use: ●●●○○

Precious oak

ENDURO PLUS foil
intensity of use: ●●●○○

Spring oak | Winter oak | Siberian larch

EMBOSSED foil (wood structure)
intensity of use: ●●●●○

Melunga walnut

ECO-VENEER FORTE
intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL
intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White

AVAILABLE GLASSES:

GLASS INFORMATION:

TEMPERED GLASS: SATINATO, MASTER CARRE, TRANSPARENT

THE MATT (ENGRAVED) SIDE OF GLASS IS LOCATED ON THE HINGES SIDE

D'ARTAGNAN DOOR LEAVES WITH GLASSES ARE TREATED AS NOT TYPICAL ASSORTMENT WITH LONGER EXECUTION TIME

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORSz

D'ARTAGNAN

1. **filling element:** panel (10 mm-thick) or glass (6 mm-thick)
2. **frame:** made of finger joint pinewood, covered with MDF and HDF boards wrapped into foil
3. **foil or laminate**

frame is made of finger joint pinewood, covered with MDF and HDF boards

door leaf is filled with 10 mm - thick MDF panels or 6 mm-thick glass

rounded vertical edges of door leaves **(more info on page 82)**

door leaf can be shortened by max 40 mm
(not applicable to door leaf with ventilation and D'Artagnan models with glass)

in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „100"

width of double doors „120" to „200"

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100"

additional hinge in door width from „60" to „80"

caps for hinges

ventilation undercut (only in INTERO)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide **[ORS7]** or 80 mm-wide **[ORS10]**

OB3

ORS1
ORS2
ORS8

ORS7
ORS10

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

SALERNO

Salerno 1

Salerno 2

Salerno 3

Salerno 4

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WALNUT [B339]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

Lindo (White) | Beech | Oak | Walnut | Coimbra

Ebony | Autumn oak

ENDURO 3D foil

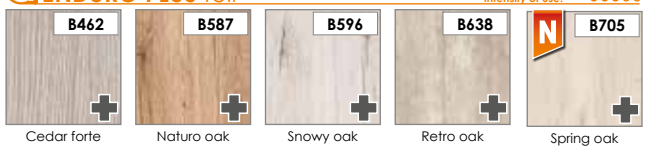
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

Itailian oak | Severo oak

ENDURO PLUS foil

intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White | Grey

AVAILABLE GLASSES:

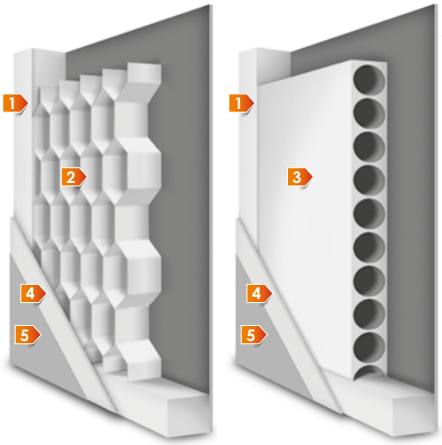
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

SALERNO



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

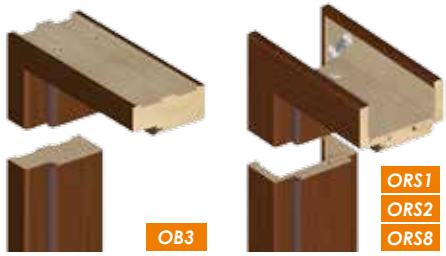
ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

NORMA DECOR

NORMA DECOR 2 AND 3 DOOR LEAVES ARE AVAILABLE ONLY IN [B224], [B136], [B134], [B339].

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **SINGLE** DOORS: width 60 - 110 (width „100" and „110" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: OAK [B224]

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

Lindo (White) | Beech | Oak | Walnut | Coimbra

Ebony | Autumn oak

ENDURO 3D foil

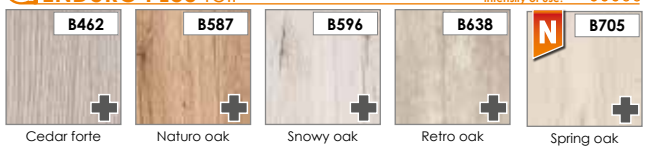
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

Itailian oak | Severo oak

ENDURO PLUS foil

intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White | Grey

AVAILABLE GLASSES:

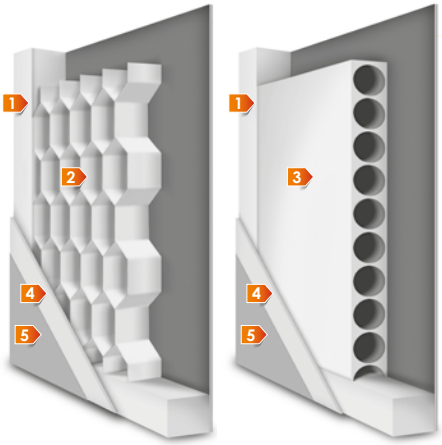
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

NORMA DECOR



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

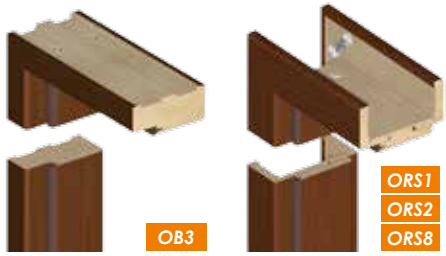
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling
- ventilation grid

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

TORINO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **SINGLE** DOORS: width 60 - 110 (width „100" and „110" at extra charge)
- **DOUBLE** DOORS: width 120 - 200 (at extra charge)
- DOORS FOR **SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WHITE [B490]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

Lindo (White) | Beech | Oak | Walnut | Coimbra

Ebony | Autumn oak

ENDURO 3D foil

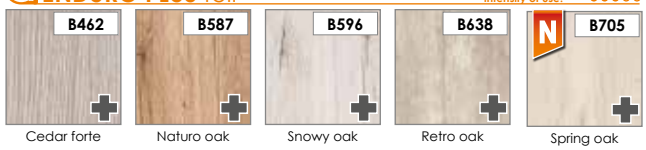
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

Itailian oak | Severo oak

ENDURO PLUS foil

intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

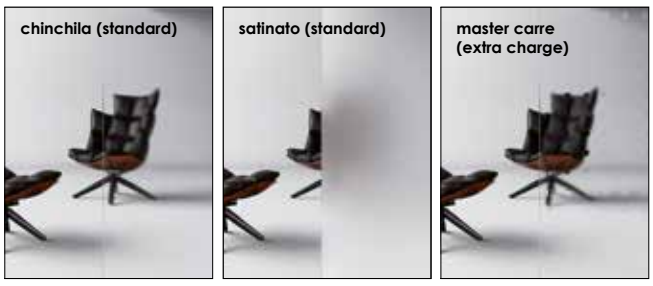
Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White | Grey

AVAILABLE GLASSES:



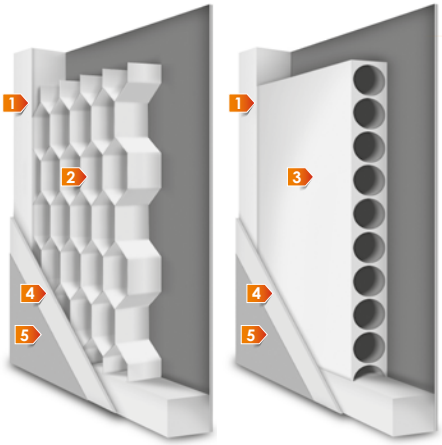
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

TORINO



1 **frame:** made of MDF board
2 **filling element:** „honey comb"
3 **filling element:** tubular chipboard
4 **HDF board**
5 **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

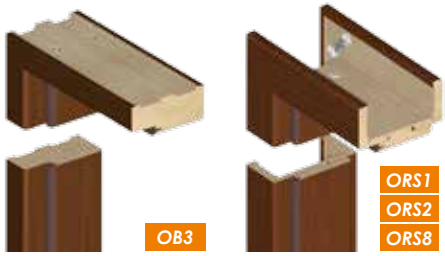
ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

MERANO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **SNOWY OAK [B596]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

Lindo (White) | Beech | Oak | Walnut | Coimbra

Ebony | Autumn oak

ENDURO 3D foil

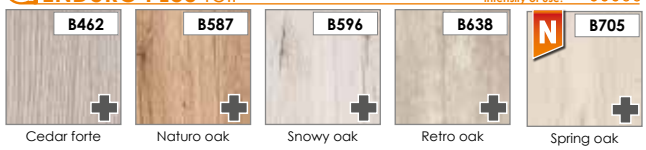
intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

Itailian oak | Severo oak

ENDURO PLUS foil

intensity of use: ●●●○○



Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

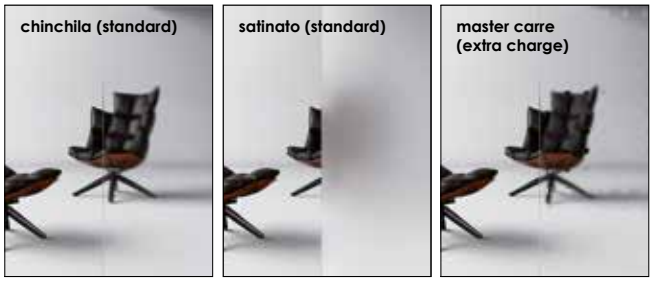
Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White | Grey

AVAILABLE GLASSES:



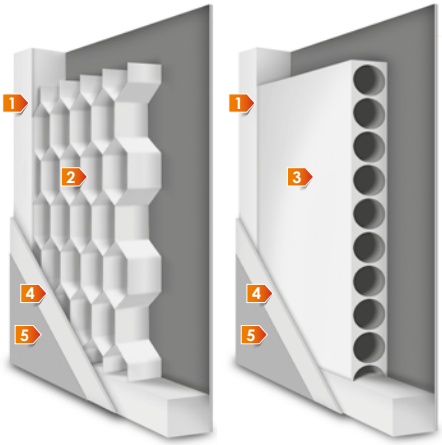
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

MERANO



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

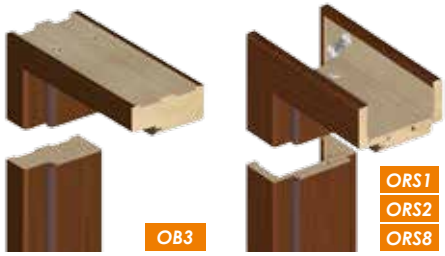
ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

DOLCE

Dolce 1

Dolce 2

Dolce 3

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: CEDAR FORTE [B462]

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

Lindo (White) | Beech | Oak | Walnut | Coimbra

Ebony | Autumn oak

ENDURO 3D foil

intensity of use: ●●●○○

Precious oak | Classic walnut | Ashy oak | Anthracite | European oak

ENDURO PLUS foil

intensity of use: ●●●○○

Cedar forte | Naturo oak | Snowy oak | Retro oak | Spring oak

Winter oak | Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

Duro walnut | Eterno oak | Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra | Bright chestnut | White | Grey

AVAILABLE GLASSES:

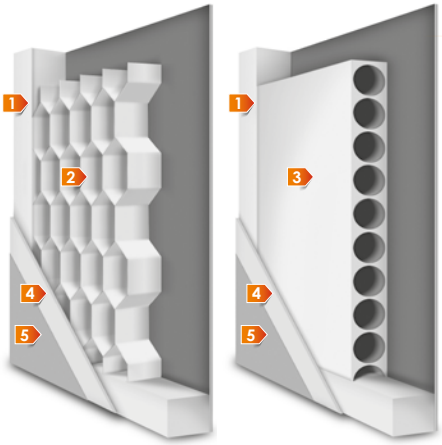
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

DOLCE



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

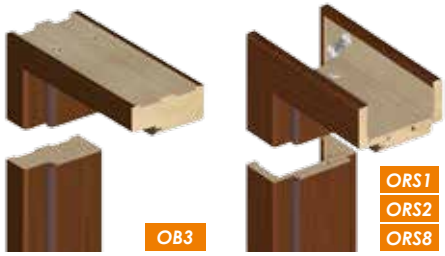
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

LIDO

Lido 1

Lido 2

Lido 3

Lido 4

Lido 10

Lido 14

Lido15

Lido 16

Lido 17

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **ANTHRACITE [B637]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

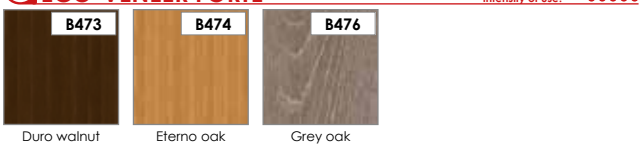
intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●



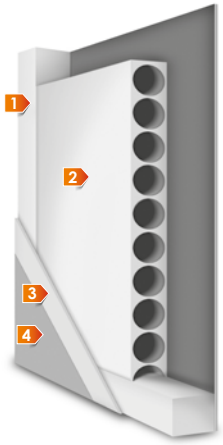
ECO-VENEER CPL

intensity of use: ●●●●●

ALU strip width - 8 mm

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS
LIDO



1. **frame:** made of MDF board
2. **wypełnienie:** tubular chipboard
3. **HDF board**
4. **foil or laminate**

- the frame is made of MDF board
- filling – tubular chipboard
- frame with filling is covered with HDF boards on both sides
- ALU strip width - 8 mm
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

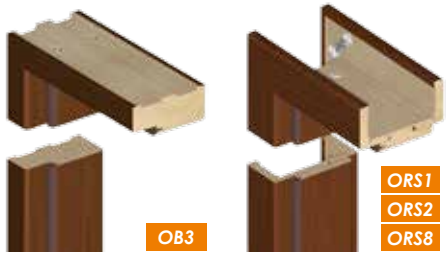
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

STRADA

Strada 1

Strada 2

Strada 3

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **WHITE [B490]**

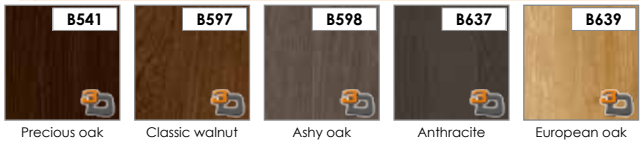
AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

intensity of use: ●●●○○



ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●

ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

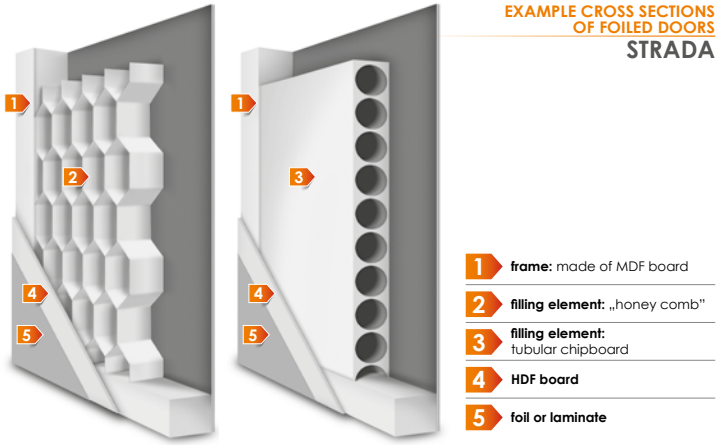
AVAILABLE GLASSES:

GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS
STRADA



- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

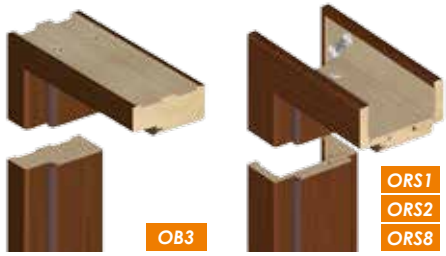
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

SAGITTARIUS, LIBRA AND TAURUS

Sagittarius 1

Sagittarius 2

Sagittarius 13

Libra

Taurus

DOOR LEAF TAURUS IS AVAILABLE IN BIDIRECTIONAL FOIL CHESTNUT [B288] AND ELM [B373] ONLY

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS: width 60 - 110 (width „100" and „110" at extra charge)

DOUBLE DOORS: width 120 - 200 (at extra charge)

DOORS FOR **SLIDING SYSTEMS** (at extra charge)

VENTILATION: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **ELM [B373] / CHESTNUT [B288]**

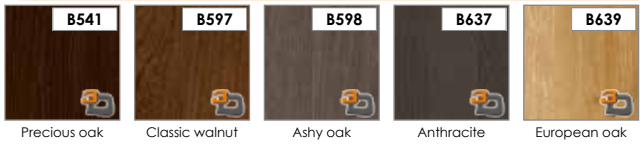
AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

intensity of use: ●●●○○



ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●

ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

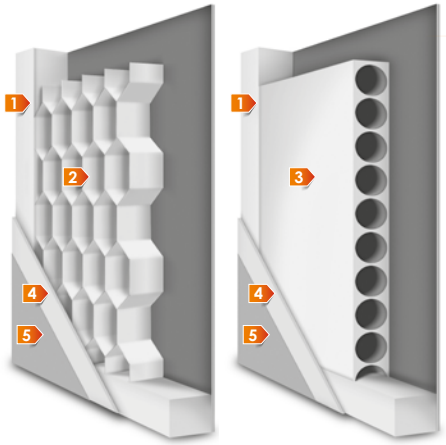
AVAILABLE GLASSES:

GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS
SAGITTARIUS, LIBRA AND TAURUS



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

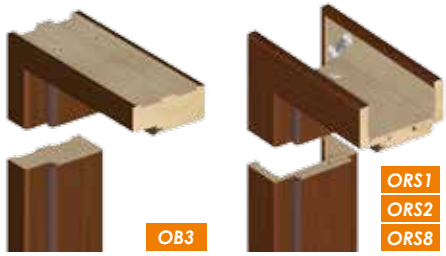
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

GEMINI AND VIRGO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR **SLIDING SYSTEMS**
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **CHESTNUT [B288]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

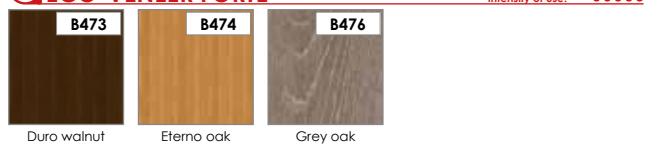
intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●



ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

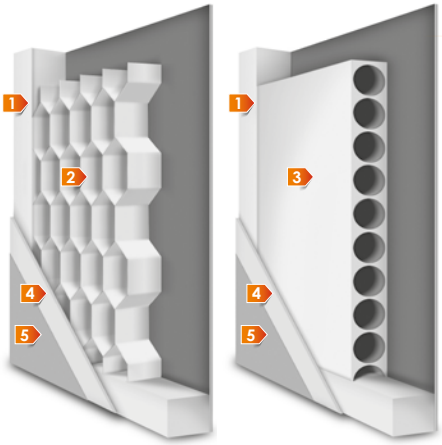
AVAILABLE GLASSES:

GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS
GEMINI AND VIRGO



1 **frame:** made of MDF board
2 **filling element:** „honey comb"
3 **filling element:** tubular chipboard
4 **HDF board**
5 **foil or laminate**

the frame is made of MDF board
filling – „honey comb" or tubular chipboard (optionally)
frame with filling is covered with HDF boards on both sides
frame for glass is in the door leaf decor
side edges and upper edge are foiled
rounded vertical edges of door leaves **(more info on page 82)**
in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „110"
width of double doors „120" to „200"

STANDARD EQUIPMENT:

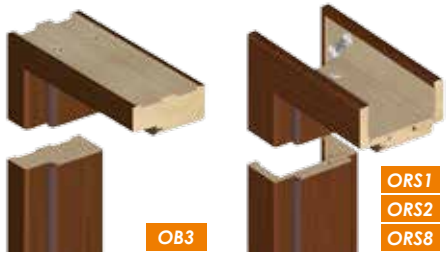
lock 72 mm for standard key, WC knob or cylinder lock insert
screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole
door width „100", „110"
additional hinge in door width from „60" to „80"
caps for hinges
ventilation undercut
PVC ventilation sleeves
door made in non-rebated version for sliding systems
double door
cylinder lock insert 31/36
tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**
adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

PARMA

Parma 1

Parma 2

Parma 3

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **ITAILIAN OAK [B656]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

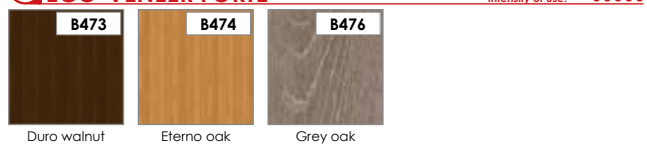
intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●



ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

AVAILABLE GLASSES:

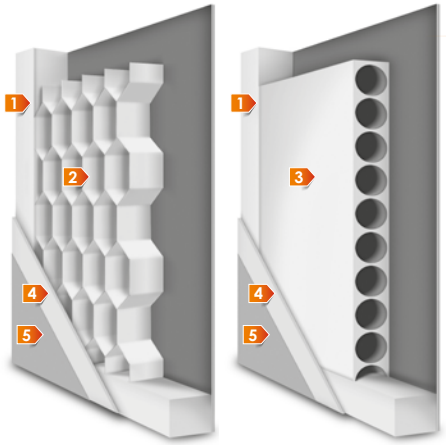
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

PARMA



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

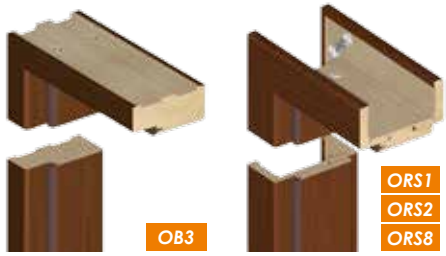
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

- block door frame **[OB3]**
- adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

AVERNO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **SEVERO OAK [B657]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

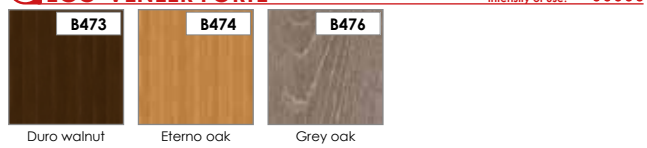
intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●



ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

AVAILABLE GLASSES:

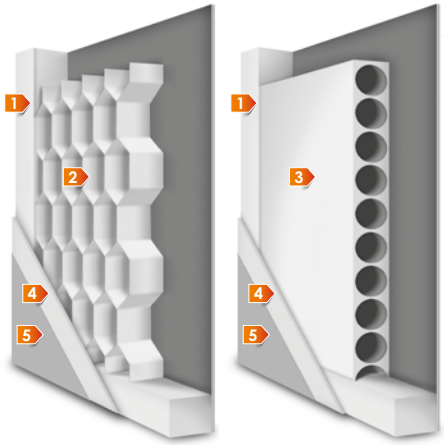
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

AVERNO



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **filling element:** tubular chipboard
4. **HDF board**
5. **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

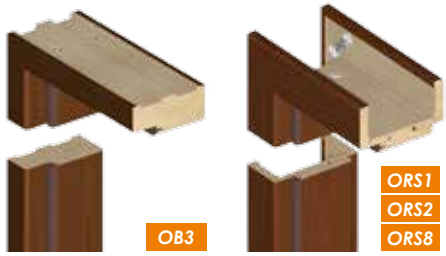
ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

ORSO

Orso 1

Orso 2

Orso 3

Orso 4

Orso 5

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS:
width 60 - 110
(width „100" and „110" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

DOORS FOR
SLIDING SYSTEMS
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **PRECIOUS OAK [B541]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

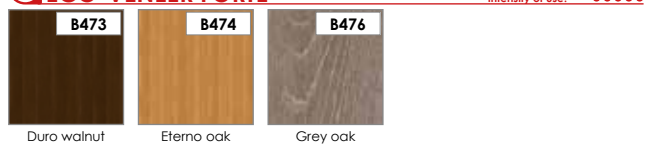
intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●



ECO-VENEER CPL

intensity of use: ●●●●●

ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF "200"

AVAILABLE GLASSES:

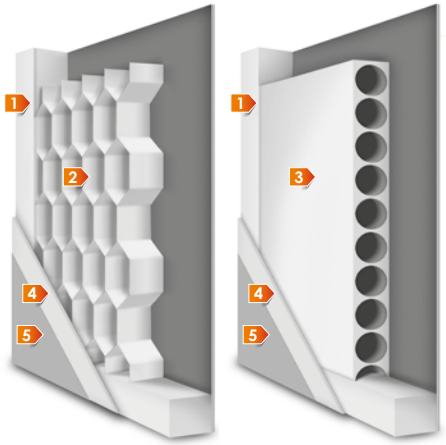
GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

ORSO



1 **frame:** made of MDF board
2 **filling element:** „honey comb"
3 **filling element:** tubular chipboard
4 **HDF board**
5 **foil or laminate**

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 82)**
- in case of double doors, there is a covering strip **(drawing on page 82)**

DOOR LEAF DIMENSIONS:

- width of single doors „60" to „110"
- width of double doors „120" to „200"

STANDARD EQUIPMENT:

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60" – „80", 3 pcs in door leaves „90" and „100"

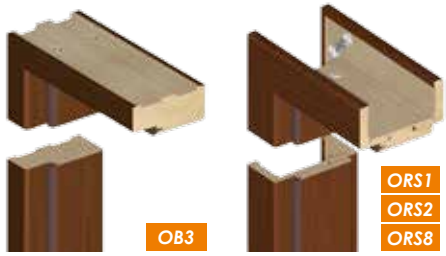
ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole
- door width „100", „110"
- additional hinge in door width from „60" to „80"
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

AMBER

Amber 3

overprint on transparent glass

Amber 5

overprint on transparent glass

Amber 6

overprint on transparent glass

Amber 7

overprint on transparent glass

Amber 8

overprint on satinato glass

Amber 9

engraving on satinato glas

Amber 11

overprint on transparent glass

Amber 12

engraving on satinato glas

Amber 13

satinato

Amber 14

transparent glass

Amber 15

transparent glass - graphite

Amber 16

engraving on satinato glass

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE DOORS: width 60 - 90

VENTILATION: undercut (at extra charge)

GLASS INFORMATION:

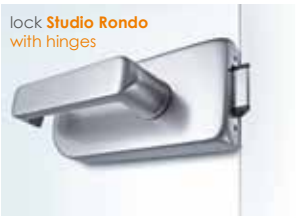
THE MATT SIDE OF GLASS IS ON THE HINGES SIDE

ASSEMBLY AND INSTALLATION OF AMBER GLASS DOORS

watch on our YOUTUBE channel

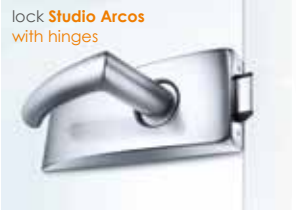
ACCESSORIES AVAILABLE AT EXTRA CHARGE:

lock **Studio Rondo** with hinges



lock **Studio Classic** with hinges

lock **Studio Arcos** with hinges



AVAILABLE COLORS:

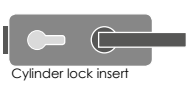
STAINLESS STEEL

ANODIZED SILVER

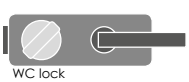
door handle „hidden", lock without a hole

door handle „protrude", lock without a hole

Standard key lock



Cylinder lock insert



WC lock

CONSTRUCTION:

GLASS : tempered, 8 mm-thick

the matt side of glass is on the hinges side

glass panel should be ordered together with door frame

block or adjustable door frame, 2 hinges

DIMENSIONS OF GLASS DOORS (MM)	„60"	„70"	„80"	„90"
door leaf width	617	717	817	917
door leaf height	(PL) 2027 / 1975 (CZ/SK)			

ADDITIONAL OPTIONS AT EXTRA CHARGE:

ventilation undercut

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**

OB3

ORS1
ORS2
ORS8

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

NORMA DECOR AND LIBRA

FOLDING DOORS - Norma Decor 1

FOLDING DOORS - Libra

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE DOORS:
width 60 - 90

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **RETRO OAK [B638]**

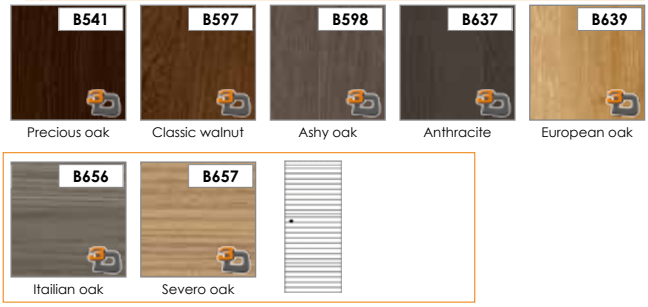
AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

ENDURO 3D foil

intensity of use: ●●●○○



ENDURO PLUS foil

intensity of use: ●●●○○

ECO-VENEER FORTE

intensity of use: ●●●●●

ECO-VENEER CPL

intensity of use: ●●●●●

AVAILABLE GLASSES:

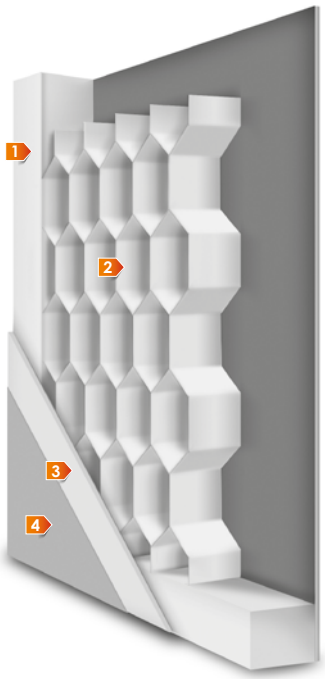
GLASS INFORMATION:

THE MAT SIDE OF GLASS IS ON THE DOOR FRAME SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF FOILED DOORS

NORMA DECOR 1 AND LIBRA



1. **frame:** made of MDF board
2. **filling element:** „honey comb"
3. **HDF board**
4. **foil or laminate**

folding door consists of two folded half door leaf

the frame of each half of folded door leaf is made of MDF board

filling - „honey comb"

frame and filling are covered with 3 mm-thick MDF boards

each half door leaf has a rabbet along the vertical edge

both parts of door leaf are joined together with hidden hinges

the door leaf is connected to the floor with a spigot fixed in the holder, which is bolted to the floor

the upper part is connected to the door frame with a spigot fixed in the holder, which is mounted in the rail bolted to the upper element of door frame

the sliding mechanism (trolley), mounted in the rail, stabilizes the door leaf when opening and closing

rounded vertical edges of door leaves **(more info on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60" to „90"

STANDARD EQUIPMENT:

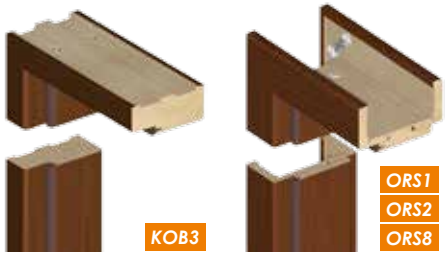
2 silver round grips in silver color

2 hidden hinges in silver colors

AVAILABLE DOOR FRAMES:

block door frame **[OB3]**

adjustable door frame with a flat angle architrave 60 mm-wide **[ORS1]**, with an oval angle architrave 60 mm-wide **[ORS2]** or flat angle architrave 80 mm-wide **[ORS8]**



ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88

„POCKET" SLIDING SYSTEM (HIDDEN IN THE WALL)

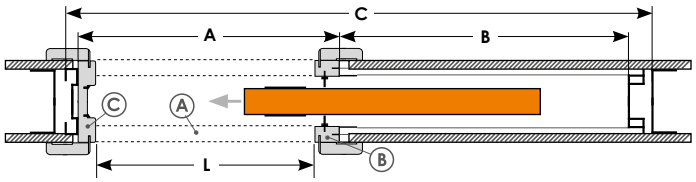
„Pocket" sliding system, designed for single or double doors, is a very good solution for small rooms. Construction of cassette for plasterboard wall is a universal system, that allows adjusting cassette thickness to existing U and C profiles during assembly. The 100 mm-thick cassette is adapted to U75 and C75 profiles. The 125 mm-thick cassette is adapted to U100 and C 100 profiles. Standard cassettes for door leaves 2030 - 2040 mm-high are mounted on the finished floor.

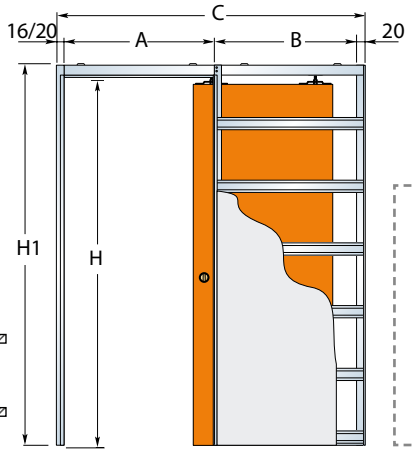
DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM (plasterboard wall)

Dimensions of cassette for single sliding system

internal width L x H	outer width C x H1	A	B	wall thickness	DOOR LEAF DIMENSIONS width	height
590 x 2025	1305 x 2115	650	615	100-125	618	(PL) 2027
690 x 2025	1505 x 2115	750	715		718	
790 x 2025	1705 x 2115	850	815		818	
890 x 2025	1905 x 2115	950	915		918	1977 (CZ/SK)
990 x 2025	2105 x 2115	1050	1015		1018	

H - internal height of cassette
L - internal width of cassette
H1 - outer height of cassette
C - outer width of cassette



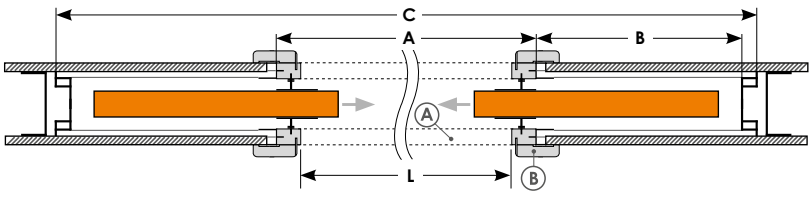


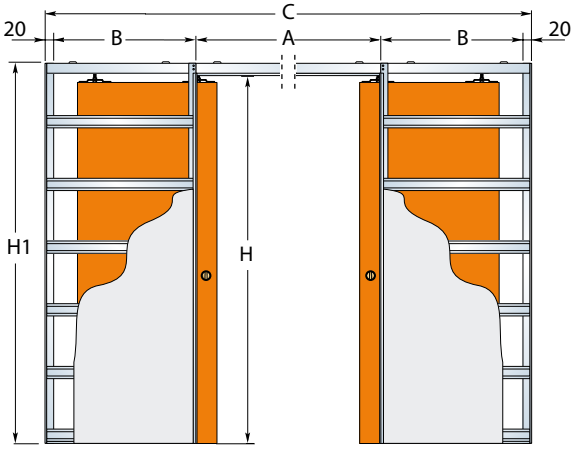
- **A** upper profile + angle architrave
- **B** vertical profile + angle architrave
- **C** fender beam + angle architrave

Dimensions of cassette for double sliding system

internal width L x H	outer width C x H1	A	B	wall thickness	DOOR LEAF DIMENSIONS width	height
1180 x 2025	2520 x 2115	1250	615	100-125	618	(PL) 2027
1380 x 2025	2920 x 2115	1450	715		718	
1580 x 2025	3320 x 2115	1650	815		818	
1780 x 2025	3720 x 2115	1850	915		918	1977 (CZ/SK)
1980 x 2025	4120x 2115	2050	1015		1018	

H - internal height of cassette
L - internal width of cassette
H1 - outer height of cassette
C - outer width of cassette





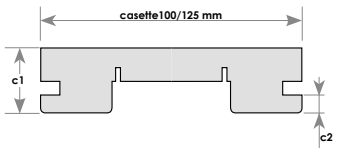
THE SET INCLUDES:

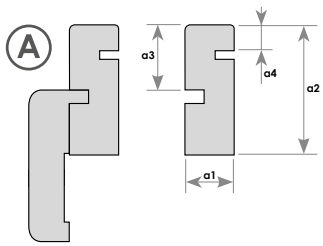
- construction casette for sliding system „100" or „125",
- set of profiles (door frame), brushes and seals,
- set of covering profiles for both sides of the door frame,
- grip (chrome, satin or golden).

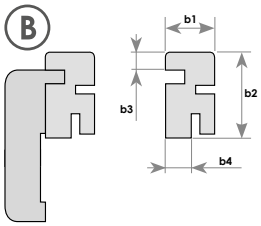
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

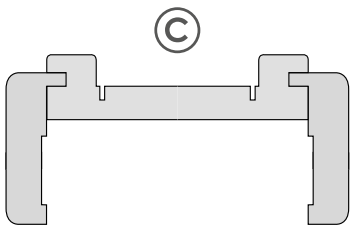
- **NON-REBATED** DOORS
- **SINGLE** DOORS: width 60 - 100
- **DOUBLE** DOORS: width 120 - 200
- **VENTILATION:** sleeves or undercut (depending on the model)

Dimensions of cassette elements (mm)		a1	a2	a3	a4	b1	b2	b3	b4	c1	c2	c3	c4	c5
PL	casette 100	19	50	25	10	19	33	7	10	25	7	50	12	2073
	casette 125	25				25							25	
CZ/SK	casette 100	19	60	25	10	19	40	7	10	25	7	60	19	2023
	casette 125	25				25							25	









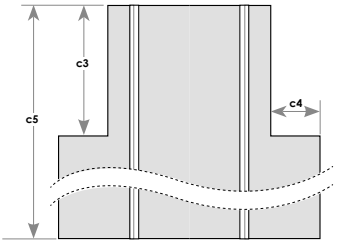
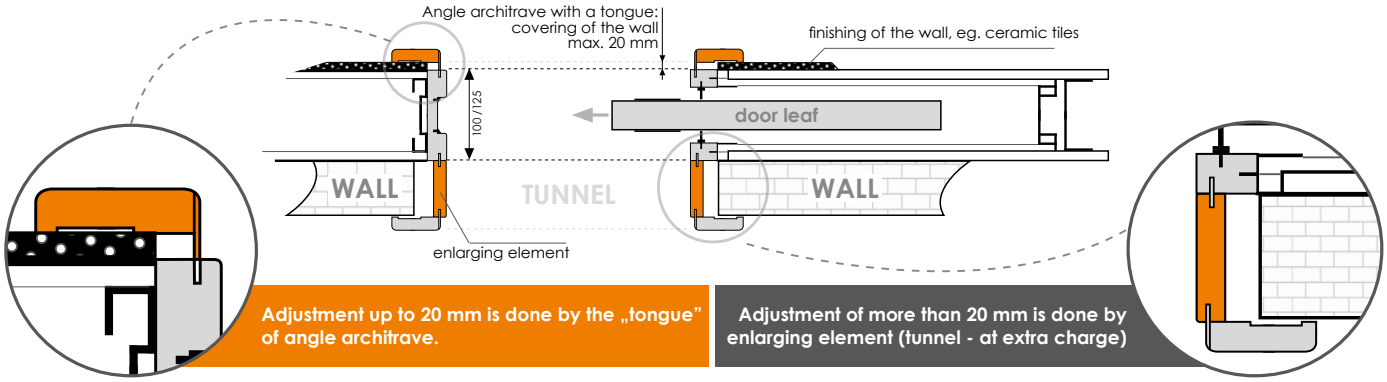


DIAGRAM OF LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE "POCKET" SLIDING SYSTEM

Angle architraves are delivered with standard length of tongue of 30 mm. The length of tongue can be adjusted by the customer on their own, depending on the needs.



Adjustment up to 20 mm is done by the „tongue" of angle architrave.

Adjustment of more than 20 mm is done by enlarging element (tunnel - at extra charge)

STANDARD EQUIPMENT:

construction casette for sliding system „100" or „125"

set of profiles (door frame), brushes and seals

set of covering profiles for both sides of the door frame

grip (chrome, satin or golden)

ADDITIONAL OPTIONS AT EXTRA CHARGE:

tunnel (door frame enlarging element) - price per each 10 mm

slowing-down device (excluding D'Artagnan)

key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the door frame.

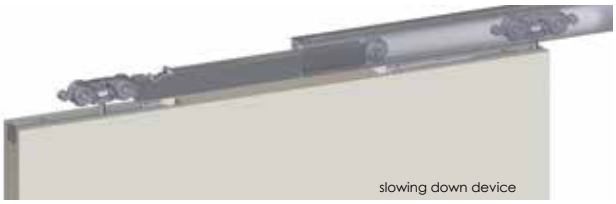
grip with broken key, thimble and striking plate (golden color)

grip with WC knob, thimble and striking plate (chrome color)

grip and thimble (satin color)

seal

profiles and architraves

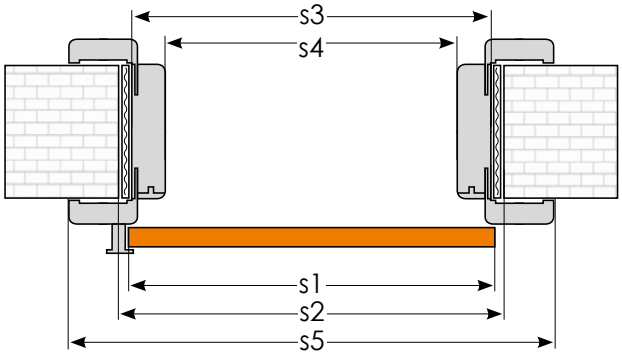


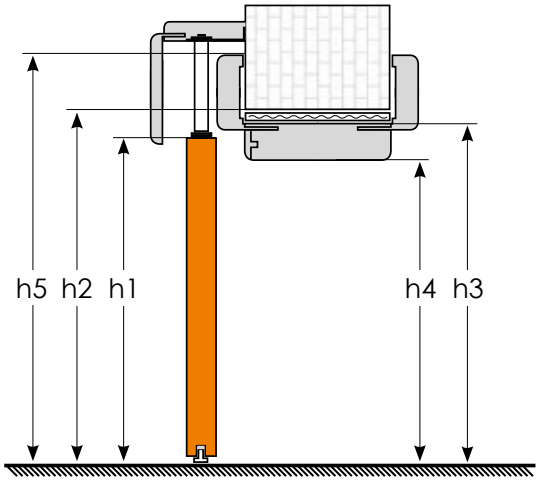
slowing down device

ON-WALL SLIDING SYSTEM

All foiled and modular door leaves can be installed in case of on-wall sliding system. AMBER door leaves are not suitable for on-wall sliding system.

ASSEMBLY AND INSTALLATION OF ON-WALL SLIDING SYSTEM
watch on our YOUTUBE channel





DIMENSIONS OF DOOR LEAF AND DOOR FRAME FOR ON-WALL SLIDING SYSTEM (mm)			Door frame for single door					Door frame for double door				
			„60”	„70”	„80”	„90”	„100”	„120”	„140”	„160”	„180”	„200”
s1	door leaf width		618	718	818	918	1018	618+618	718+718	818+818	918+918	1018+1018
s2	width of wall opening*		640	740	840	940	1040	1258	1458	1658	1858	2058
s3	outer width of door frame		610	710	810	910	1010	1228	1428	1628	1828	2028
s4	internal width of door frame		566	666	766	866	966	1184	1384	1584	1784	1984
s5	width of door frame with architraves	60 mm	710	810	910	1010	1110	1328	1528	1728	1928	2128
		80 mm	750	850	950	1050	1150	1368	1568	1768	1968	2168
h1	door leaf height		(PL) 2027 / 1975 (CZ/SK)									
h2	height of wall opening		(PL) 2054 / 2002 (CZ/SK)									
h3	outer height of door frame		(PL) 2039 / 1987 (CZ/SK)									
h4	internal height of door frame*		(PL) 2017 / 1965 (CZ/SK)									
h5	height of door frame with architraves	60 mm	(PL) 2089 / 2037 (CZ/SK)									
		80 mm	(PL) 2109/ 2057 (CZ/SK)									

*Dimensions of wall opening for the version without door frame should be identical to the internal width of the door frame.

THE SET INCLUDES:

- rail, thimble – 1 piece.
- rail cover in the door leaf decor,
- grip - chrome, satin or golden color

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED** DOORS
- **SINGLE** DOORS: width 60 - 100
- **DOUBLE** DOORS: width 120 - 200
- **VENTILATION:** sleeves or undercut (depending on the model)

IN CASE OF DOOR LEAVES EQUIPPED WITH A HOOK LOCK, THE CUSTOMER INSTALLS THE STRIKING PLATE HIMSELF IN THE BUMPER.
RAIL COVER WITH ANGLE ARCHITRAVE 60 MM-WIDE IS RECOMMENDED FOR SLIDING SYSTEM WITHOUT A DOOR FRAME.

STANDARD EQUIPMENT:

rail cover in the door leaf decor – installed on ALU strip (two types, depending on the width of the masking angle architrave used in the door frame - 60 mm or 80 mm)

thimble – 1 piece (chrome, satin, golden)

rail – installed on ALU strip

grip – chrome, satin or golden color - a set for both sides of door leaf

ADDITIONAL OPTIONS AT EXTRA CHARGE:

adjustable door frame ORS3 with angle architrave 60 mm-wide and bumper (without milling for striking plate),recommended rail cover 80 mm-wide

adjustable door frame ORS9 with angle architrave 80 mm-wide and bumper (without milling for striking plate), recommended rail cover 100 mm-wide

slowing-down device

key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the bumper

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF SLIDING SYSTEM:

Door leaf	Length of rail cover	Number of rails and angle architraves
"60"	1300 mm	1 rail and angle architrave 200 cm-long
"70"	1500 mm	
"80"	1700 mm	
"90"	1900 mm	
"100"	2100 mm	2 rails and angle architraves 200 cm-long
"60" + "60"	2500 mm	
"60" + "70"	2700 mm	
"70" + "70" or "60" + "80"	2900 mm	
"70" + "80" or "60" + "90"	3100 mm	
"80" + "80" or "70" + "90" or "60" + "100"	3300 mm	
"80" + "90" or "70" + "100"	3500 mm	
"90" + "90" or "80" + "100"	3700 mm	
"90" + "100"	3900 mm	
"100" + "100"	4100 mm	3 rails and angle architraves 200 cm-long

rail cover

rail and slowing-down device

bumper

key hook lock

wc hook lock

grip with broken key, thimble and striking plate (golden color)

grip with WC knob, thimble and striking plate (chrome color)

grip and thimble (satin color)

AVAILABLE DOOR FRAMES:

ORS3

ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 60 MM-WIDE

ORS9

ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 80 MM-WIDE

EGIDA (RC2)

ASSEMBLY AND INSTALLATION OF EGIDA DOORS WITH BLOCK DOOR FRAME
watch on our YOUTUBE channel

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS: width 80 - 110

ACOUSTIC INSULATION: Rw = 29dB

EGIDA door has burglary resistance (RC 2) only in case of purchasing of the complete dedicated set, which includes door leaf and door frame, threshold, handle + shield in min. class 2 and cylinder insert in min. class 4.

PRODUCT PHOTOS AND ARRANGEMENT DECOR: ANTHRACITE [B637]

AVAILABLE DECORS:

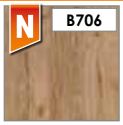
ENDURO foil

intensity of use: ●●●○○

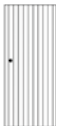
Beech

Walnut

Ebony



Autumn oak


unidirectional foil (vertical)

Chestnut

bidirectional foil (vertical + horizontal)

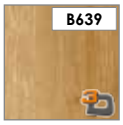
ENDURO 3D foil

intensity of use: ●●●○○

Precious oak

Classic walnut

Anthracite



European oak

Italian oak

Severo oak

unidirectional foil (horizontal)

ENDURO PLUS foil

intensity of use: ●●●○○

Naturo oak

Retro oak

Spring oak

Winter oak

Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

Duro walnut

Eterno oak

Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

Dark coimbra

Bright chestnut

White

Grey

DIMENSIONS:

wooden door frame		„80"	„90"	„100"	„110"
s1	door leaf width	844	944	1044	1144
s2	width of wall opening	920	1020	1120	1220
s3	outer width of door frame	890	990	1090	1190
s4	internal width of door frame	802	902	1002	1102
h1	door leaf height	(PL) 2040 / 1988 (CZ/SK)			
h2	internal height of door frame	(PL) 2084 / 2030 (CZ/SK)			
h3	height of door frame with architraves	(PL) 2069 / 2015 (CZ/SK)			
h4	internal height of door frame	(PL) 2025 / 1971 (CZ/SK)			

metal door frame		„80"	„90"	„100"	„110"
s1	door leaf width	844	944	1044	1144
s2	width of wall opening	890	990	1090	1190
s3	outer width of door frame	880	980	1080	1180
s4	internal width of door frame	800	900	1000	1100
s5	width of door frame with architraves	906	1006	1106	1206
h1	door leaf height	2040			
h2	height of wall opening	2070			
h3	outer height of door frame	2064			
h4	internal height of door frame	2024			
h5	height of door frame with architraves	2077			

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF
EGIDA

1. **frame:** made of plywood
2. **filling element:** tubular chipboard
3. **HDF board**
4. **foil or laminate**

frame is made of plywood, filled with tubular chipboard

door leaf thickness: 40 mm

rounded vertical edges of door leaves **(more info on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „80" to „110"

STANDARD EQUIPMENT:

multipoint strip lock with 3 security bolts

3 reinforced hinges + 3 anti-burglary pins

acoustic insulation Rw = 29 dB (acoustic insulation class Rw = 27 dB)

ANTI-BURGLARY resistance class RC2

fixed aluminum threshold

ADDITIONAL OPTIONS AT EXTRA CHARGE:

handle + shield QUEBECK - anti-burglary resistance class II (color INOX and TITAN)

handle + shield ROYAL - anti-burglary resistance class III (color INOX)

automatic door bottom seal for doors 80 - 90 or 100 -110 cm width

set of WILKA cylinder lock inserts (insert + insert with a knob), ANTI-BURGLARY resistance class 2, 30 x 40 mm, 6 keys

panoramic viewfinder

handle QUEBEC anti-burglary resistance class II (color INOX and TITAN)

handle ROYAL anti-burglary resistance class III (color INOX)

automatic door bottom seal (**NOT APPLICABLE FOR DOORS WITH FIXED THRESHOLD**)

cylinder lock insert with a knob

viewfinder

AVAILABLE DOOR FRAMES:

KOBA — **block door frame:** 90 x 44 mm made of plywood covered with MDF board

KOBM — **metal door frame in RAL color:** available as standard in brown color (8917) other colors - honey (8003), white (9010), beige (1001) and grey (7047) are available on request with longer production time

KOBA

KOBM

IN CASE OF EGIDA DOORS IN CZECH/SLOVAK STANDARD, THE METAL DOOR FRAME IS NOT APPLICABLE

IGNIS

TECHNICAL DOORS IGNIS ARE CERTIFIED TO BE SOLD IN POLAND, CZECH REPUBLIC, SLOVAKIA AND FRANCE

IGNIS - DOOR ASSEMBLY AND INSTALLATION

watch on our YOUTUBE channel

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
IGNIS fire doors are flush, rebated and single door leaves with fire resistance EI_2 30. Door frame is made of non-flammable chipboard. Door leaf and door frame made of non-flammable chipboard can be installed in walls with fire resistance class EI_2 30 according to PN-EN 13501-2: 2016 and min. density 575 kg/m3, in case of masonry walls made of ceramic or silicate bricks with min. thickness of 115 mm, concrete or reinforced concrete walls with min. thickness of 115 mm and walls made from blocks or cellular concrete blocks with min. thickness of 115 mm.

The doorset is supplied completed with:

- **cylinder insert according to requirements of PN-EN 1303: 2015-07,**
- **self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,**
- **complete door handle according to requirements of PN-EN 1906: 2012.**

DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME,CYLINDER INSERT, SELF CLOSER AND HANDLE

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

SINGLE DOORS: width 80 - 100

FIRE RESISTANCE: EI_2 30 (30 min)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **PRECIOUS OAK [B541]**

AVAILABLE DECORS:

ENDURO foil

intensity of use: ●●●○○

B134 Lindo (White)

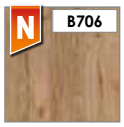
B136 Beech

B224 Oak

B339 Walnut

B402 Coimbra

B406 Ebony


N B706 Autumn oak

ENDURO 3D foil

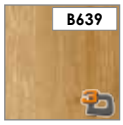
intensity of use: ●●●○○

B541 Precious oak

B597 Classic walnut

B598 Ashy oak

B637 Anthracite


B639 European oak

B656 Itailian oak

B657 Severo oak

unidirectional foil (horizontal)

ENDURO PLUS foil

intensity of use: ●●●○○

B462 Cedar forte

B587 Naturo oak

B638 Retro oak

N B705 Spring oak

N B707 Winter oak

N B708 Siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

B473 Duro walnut

B474 Eterno oak

B476 Grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

B542 Dark coimbra

B543 Bright chestnut

B490 White

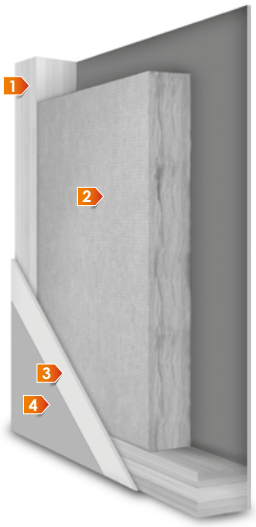
B491 Grey

DIMENSIONS:

	wooden door frame	„60”	„70”	„80”	„90”	„100”
s1	door leaf width	644	744	844	944	1044
s2	width of wall opening	696	796	896	996	1096
s3	outer width of door frame	666	766	866	966	1066
s4	internal width of door frame	600	700	800	900	1000
s5	width of door frame with archi-traves	744	844	944	1044	1144
h1	door leaf height	(PL) 2040 / 1988 (CZ/SK)				
h2	height of wall opening	(PL) 2062 / 2008 (CZ/SK)				
h3	outer height of door frame	(PL) 2047 / 1993 (CZ/SK)				
h4	internal height of door frame	(PL) 2025 / 1971 (CZ/SK)				
h5	height of door frame with architraves	(PL) 2097 / 2043 (CZ/SK)				

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF
IGNIS



1 **frame:** laminated pinewood
2 **filling:** mineral wool
3 **HDF board**
4 **foil or laminate**

frame is made of laminated pinewood

filling : mineral wool with density of 120kg/m3

frame and filling is covered with 3 mm-thick HDF board

door leaf thickness: 40 mm

rounded vertical edges of door leaves **(more info on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „60” to „100”

STANDARD EQUIPMENT:

set of intumescent seals

latch-bolt lock

3 screw-in pivot hinges

door leaf width „100”, „110” **(at extra charge)**

COMPLETO profil **(at extra charge)**

REQUIRED EQUIPMENT AT EXTRA CHARGE:

door handle

cylinder lock insert

self-closer

self-closer

cylinder lock insert

COMPLETO profil

AVAILABLE DOOR FRAMES:

ORS1/E adjustable door frame made of chipboard

ORS1/E

symbol	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U
wall thicknes (mm)	100 - 119	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499

wooden interior entrance doors of **HALSPAN** system

GUARDIA

TECHNICAL DOORS GUARDIA ARE CERTIFIED TO BE SOLD IN POLAND, RUSSIA, BELARUS, KAZAKHSTAN AND GEORGIA

GUARDIA EI30 / EI60

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
Doors according to Halspan system are intended for use in residential and public buildings as interior doors to the extent resulting from their performance characteristics set out in point 3 of the National Technical Assessment ITB-KOT-2018/0407, 1st edition. The doors have a NATIONAL CERTIFICATE OF STABLE PERFORMANCE No. AC 158-UWB -W135.

The doorset is supplied completed with:

- **cylinder insert according to requirements of PN-EN 1303: 2015-07,**
- **self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,**
- **complete door handle according to requirements of PN-EN 1906: 2012,**
- **closing sequence controller according to requirements of PN-EN 1158: 1999 / AC: 2006P (for double doors only).**

Acoustic insulation index for GUARDIA EI_2 30 and GUARDIA EI_2 60:

Rw=32 db – Single door leaves EI_2 30 and EI_2 60
Rw=32 db – Double door leaf EI_2 60
Rw=27 db - Double door leaf EI_2 30

Fire resistance:
EI_2 30 (30 min), EI_2 60 (60 min)

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED** DOORS
- **SINGLE** DOORS: width 70 - 110
- **DOUBLE** DOORS: width 140 - 220
- **ACOUSTIC INSULATION:** Rw = 27dB or 32dB (depending on the model)
- **FIRE RESISTANCE:** EI, 30 (30 min) or EI_2 60 (60 min)
- **SMOKE PROTECTION** (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **CHESTNUT [B288]** (PHOTO) / **WALNUT [B399]** (ARRANGEMENT)

AVAILABLE DECORS:

ENDURO foil

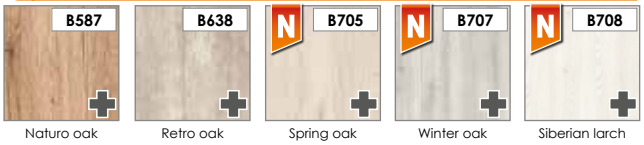
intensity of use: ●●●○○

ENDURO 3D foil

intensity of use: ●●●○○

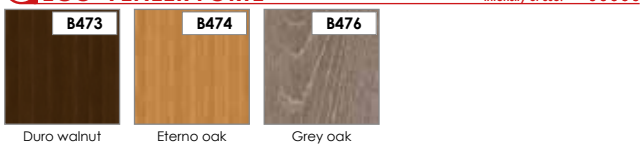
ENDURO PLUS foil

intensity of use: ●●●○○



ECO-VENEER FORTE

intensity of use: ●●●●●



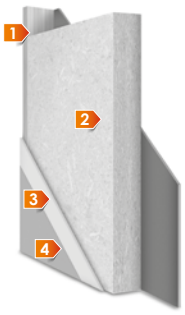
ECO-VENEER CPL

intensity of use: ●●●●●

ELM DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110" AND DOUBLE DOOR LEAF „200"- „220"

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF
GUARDIA



1. **coating:** finger joint pinewood
2. **filling:** fireproof chipboard
3. **HDF board**
4. **foil or laminate**

fire resistant chipboard, covered with 3 mm HDF board on both sides

door leaf thickness: EI_2 30 = 50 mm, EI_2 60 = 60 mm

rounded vertical edges of door leaves **(more info on page 82)**

DOOR LEAF DIMENSIONS:

width of single doors „70" to „110"

width of double doors „140" to „220"

STANDARD EQUIPMENT:

cylinder lock + insert

4 hinges with regulation

intumescent seals

automatic door bottom seal

REQUIRED EQUIPMENT AT EXTRA CHARGE:

door handle

self-closer

closing sequence controller (double door)

automatic door bottom seal

intumescent seals

ADDITIONAL OPTIONS AT EXTRA CHARGE:

viewfinder

smoke protection

set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

viewfinder

cylinder lock insert

DIMENSIONS:

DIMENSIONS OF DOOR LEAF AND DOOR FRAME		single door					double door*								
		„70"	„80"	„90**"	„100"	„110"	„140"	„150"	„160"	„170"	„180"	„190"	„200"	„210"	„220"
s1	door leaf width	748	848	964	1048	1148	1487	1587	1687	1787	1887	1987	2087	2187	2287
s2	width of wall opening	856	956	1072	1156	1256	1595	1695	1795	1895	1995	2095	2195	2295	2395
s3	outer width of door frame	826	926	1042	1126	1226	1565	1665	1765	1865	1965	2065	2165	2265	2365
s4	internal width of door frame	706	806	922	1006	1106	1445	1545	1645	1745	1845	1945	2045	2145	2245
h1	door leaf height	2040													
h2	height of wall opening	2100													
h3	outer height of door frame	2084													
h4	internal height of door frame	2024													

*Internal width of door frame in case of double door 90+90 after opening the active door leaf at an angle of 90 ° is at least 900 mm, so the passive door leaf is narrower. The door set is asymmetric regarding widths of both door leaves. **Internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm.

AVAILABLE DOOR FRAMES:

KOBP

KOBP block door frame 124 x 60 mm made of finger-jointpinewood

ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME - GUARDIA

covering profile (architrave LO1)

quadrant LC1

angle architrave

enlarging element 100 mm , 200 mm or 300 mm

SONUS

interior entrance doors of **42 dB** system

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
Door leaves SONUS are intended for use in construction as entrance interior doors, acting in accordance with the terminology established in the standard PN-B-91000:1996 as closures of wall openings in the walls between the staircase or corridor and living housing. SONUS doors have Technical Approval AT-15-9360/2014 and certificateof compliance No. W782.
The doorset is supplied completed with:

- **cylinder insert according to requirements of PN-EN 1303: 2015-07,**
- **self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,**
- **complete door handle according to requirements of PN-EN 1906: 2012.**

Door leaves SONUS are available in 4 options :
OPTION 1 : acoustic insulation 42 dB
OPTION 2 : acoustic insulation 42 dB, fire resistance EI_2 30
OPTION 3 : acoustic insulation 42 dB, fire resistance EI_2 30, smoke protection seal
OPTION 4 : acoustic insulation 42 dB, smoke protection seal

Acoustic insulation index: Rw=42 dB
Fire resistance: EI_2 30 (30 min)

DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME,CYLINDER INSERT, SELF CLOSER AND HANDLE

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS
SINGLE DOORS: width 70 - 110
ACOUSTIC INSULATION: Rw = 42 dB
FIRE RESISTANCE: EI_2 30 (30 min)
SMOKE PROTECTION

PRODUCT PHOTOS AND ARRANGEMENT DECOR: **NATURO OAK [B587]**(PHOTO) / **WHITE [B490]** (ARRANGEMENT)

AVAILABLE DECORS:

ENDURO foil

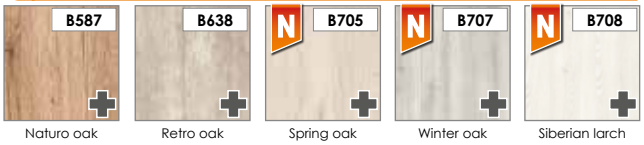
intensity of use: ●●●○○

ENDURO 3D foil

intensity of use: ●●●○○

ENDURO PLUS foil

intensity of use: ●●●○○



ECO-VENEER FORTE

intensity of use: ●●●●●

ECO-VENEER CPL

intensity of use: ●●●●●

ELM DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100" AND „110"

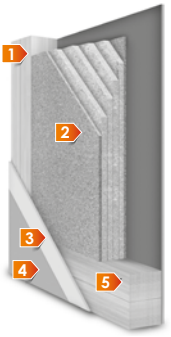
DIMENSIONS:

DIMENSIONS OF DOOR LEAF AND DOOR FRAME		„70"	„80"	„90*"	„100"	„110"
s1	door leaf width	748	848	964	1048	1148
s2	width of wall opening	856	956	1072	1156	1256
s3	outer width of door frame	826	926	1042	1126	1226
s4	internal width of door frame	704	804	920	1004	1104
h1	door leaf height	2040				
h2	height of wall opening	2100				
h3	outer height of door frame	2084				
h4	internal height of door frame	2023				

*Internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF
SONUS



1. **frame:** pasted element of pine and oak
2. **filling element:** package of acoustic and fireproof panels
3. **HDF board**
4. **foil or laminate**
5. **frame:** pasted element of pine

special package of acoustic and fireproof panels covered with HDF boards 4 mm-thick on both sides

door leaf thickness: 62 mm

rounded vertical edges of door leaves **(more info on page 78)**

DOOR LEAF DIMENSIONS:

width of single doors „70" to „110"

STANDARD EQUIPMENT:

cylinder lock

3 hinges with regulation

automatic door bottom seal

2 seals

intumescent seals (in door option 2 and 3)

smoke protection (in door option 3 and 4)

REQUIRED EQUIPMENT AT EXTRA CHARGE:

cylinder lock insert 35/50 - nickel

door handle

self-closer **(only by option 2, 3, 4)**

ADDITIONAL OPTIONS AT EXTRA CHARGE:

set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

COMPLETO profil

AVAILABLE DOOR FRAMES:

block door frame 104 x 61 mm made of finger-joint pinewood covered with HDF board in the following configuration:

KOS1	**for door leaf in OPTION 1**
KOS2	**for door leaf in OPTION 2:** acoustic insulation 42 dB, fire resistance EI30
KOS3	**for door leaf in OPTION 3:** acoustic insulation 42 dB, fire resistance EI30, smoke protection seal
KOS4	**for door leaf in OPTION 4:** acoustic insulation 42 dB, smoke protection seal

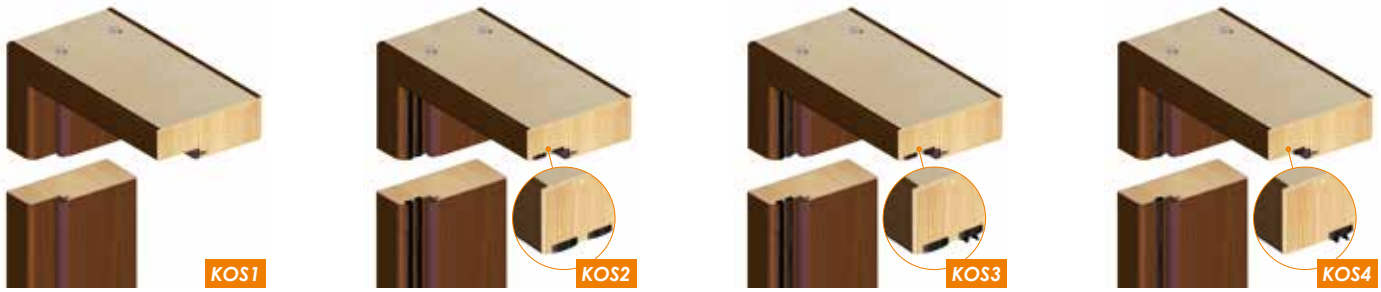
ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME - SONUS

covering profile (architrave LO1)

quadrant LC1

angle architrave

enlarging element 100 mm, 200 mm or 300 mm

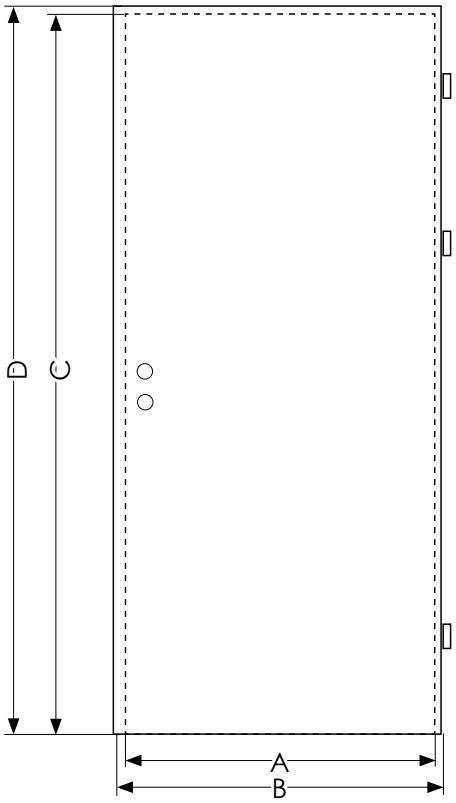


DIMENSIONS

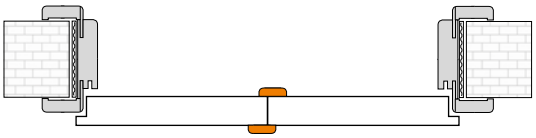
DIMENSIONS OF REBATED DOORS

	„60”	„70”	„80”	„90”	„100”	„110”
A	618	718	818	918	1018	1118
B	644	744	844	944	1044	1144
C	(PL) 2027 / 1975 (CZ/SK)					
D	(PL) 2040 / 1988 (CZ/SK)					

DIMENSIONS A AND C ARE OUTER DIMENSIONS OF NON-REBATED DOORS AND DOORS PREPARED FOR SLIDING SYSTEMS

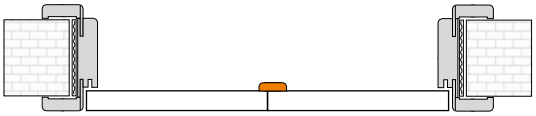


CONTACT EDGES OF DOUBLE DOORS



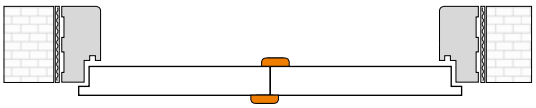
MODULAR OR FLAT REBATED DOORS WITH BLOCK OR ADJUSTABLE DOOR FRAME

Covering strips on the both sides of doors



MODULAR NON-REBATED DOORS WITH ADJUSTABLE DOOR FRAME

Covering strip on the door frame side



GUARDIA DOORS WITH BLOCK FRAME

Covering strips on the both sides of doors

ROUNDED VERTICAL AND UPPER EDGES IN DOOR LEAVES

DOORS:	STANDARD DOORS		SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR
	Rebated	Non-rebated		
MODULAR DOORS	✓	✓	✓	✓
FLAT DOORS	✓	--	x	x
FOLDING DOORS	✓*	--	--	--
GLASS DOORS	--	x	--	--
EGIDA	✓	--	--	--
GUARDIA	✓**	x	--	x
IGNIS	✓	--	--	--
SONUS	✓**	--	--	--

LEGEND: ✓ - rounded edges / **X** - no rounded edges / **--** option not available for the type/model of door

* OUTER VERTICAL EDGES ONLY

** ENDURO FOIL AND ECO-VENEER ONLY

VENTILATION

According to the norm, the door to the bathroom, shower and separate WC should open outwards, have the passage width of at least 0.8 m and height of 2 m, and have the ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m2. The total ventilation area is the sum of the gap under the door (standard 7mm) and additional solutions that increasethe total net ventilation area of such as: ventilation sleeves, ventilation undercut and ventilation grid. The use of ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and / or undercut the increased gap between the door and the floor should be used in order to meet the required regulations. If the above mentioned regulations must be obliged the clients must trim the door on their own.

Ventilation undercut

Ventilation grid (Norma Decor)

Ventilation round and square sleeves

		door leaf with ventilation sleeves		door leaf with ventilation undercut		door leaf with ventilation undercut	
Door width	Number of ventila-tion	Total ventilation area: ventilation sleeves and the gap under the door (7mm) m2	Required gap under the door to fullfill the legal regulations (mm)	Total ventilation area: ventilation undercut and the gap under the door (7mm) m2	Required gap under the door to fullfill the legal regulations (mm)	Total ventilation area: ventilation grid and the gap under the door (7mm) m2	Required gap under the door to fullfill the legal regulations (mm)
„60”	3	0,0060	34	0,0042	25	> 0,022	--
„70”	4	0,0074	28	0,0060	23	> 0,022	--
„80”	5	0,0087	24	0,0078	22	> 0,022	--
„90”	6	0,0100	21	0,0096	20	> 0,022	--
„100”	6	0,0107	19	0,0114	18	> 0,022	--
„110”	6	0,0114	17	0,0132	16	> 0,022	--

DOOR COLLECTIONS WHERE THE VENTILATION SLEEVES, VENTILATION UNDERCUT AND VENTILATION GRID CANNOT BE USED: D'ARTAGNAN COLLECTION.
IN DOORS INVADO THERE IS NO POSSIBILITY TO USE SIMULTANEOUSLY MORE SOLUTIONS FOR VENTILATION.

ORS1 / ORS2 / ORS8 ADJUSTABLE *DOOR FRAME*

ORS1
ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 60 MM-WIDE

ORS2
ADJUSTABLE DOOR FRAME WITH AN OVAL ANGLE ARCHITRAVE 60 MM-WIDE

ORS8
ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 80 MM-WIDE

CONSTRUCTION:

MDF board

foiling – all decors available in INVADO offer

standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45˚. Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order:
a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS8) or an oval architrave 60 mm-wide (ORS2),
b) a set of flat angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
See the table of options at extra charge - page 85

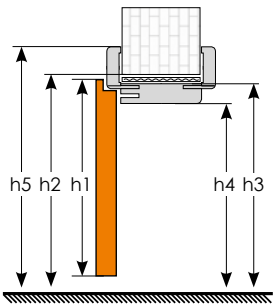
DOOR FRAME FOR DOOR LEAVES IN WIDTH:

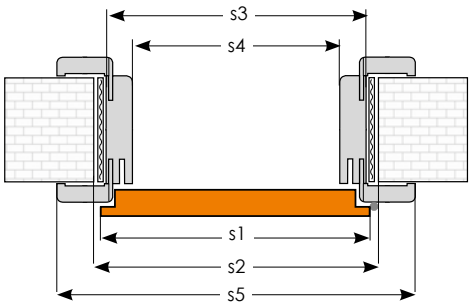
width of single doors „60" to „110"

width of double doors „120" to „200"

DIMENSIONS:

Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm. **NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm**. Door frame for the wall thickness greater than 340 mm consists of at least two connected components.





ADJUSTABLE DOOR FRAME INSTALLATION
watch on our YOUTUBE channel

MODIFICATION OF DOOR FRAME WIDTH
watch on our YOUTUBE channel

DIMENSIONS OF DOOR LEAF AND DOOR FRAME			Single door						Double door								
	Door leaf		„60"	„70"	„80"	„90"	„100"	„110"	„120"	„130"	„140"	„150"	„160"	„170"	„180"	„190"	„200"
s1	door leaf width		644	744	844	944	1044	1144	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening		674	774	874	974	1074	1174	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame		644	744	844	944	1044	1144	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door frame		600	700	800	900	1000	1100	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of door frame with architraves	60 mm **[ORS1/ORS2]**	744	844	944	1044	1144	1244	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm **[ORS8]**	784	884	984	1084	1184	1284	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height		(PL) 2040 / 1988 (CZ/SK)														
h2	height of wall opening		(PL) 2062 / 2008 (CZ/SK)														
h3	outer height of door frame		(PL) 2047 / 1993 (CZ/SK)														
h4	internal height of door frame		(PL) 2025 / 1971 (CZ/SK)														
h5	height of door frame with architraves	60 mm **[ORS1/ORS2]**	(PL) 2097 / 2043 (CZ/SK)														
		80 mm **[ORS8]**	(PL) 2117 / 2063 (CZ/SK)														

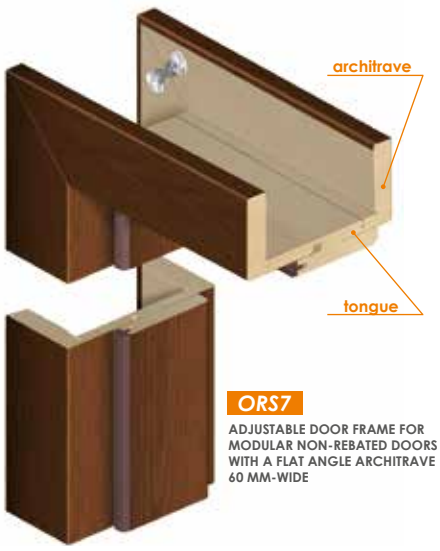
NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499

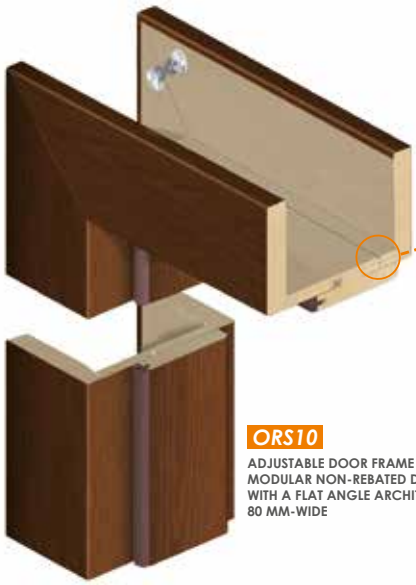
ORS7 / ORS10 **ADJUSTABLE** DOOR FRAME

FOR NON-REBATED MODULAR DOORS



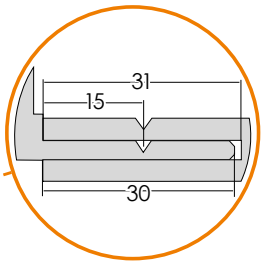
ORS7

ADJUSTABLE DOOR FRAME FOR MODULAR NON-REBATED DOORS WITH A FLAT ANGLE ARCHITRAVE 60 MM-WIDE



ORS10

ADJUSTABLE DOOR FRAME FOR MODULAR NON-REBATED DOORS WITH A FLAT ANGLE ARCHITRAVE 80 MM-WIDE



hidden hinge with 3D regulation (non-rebated doors)

CONSTRUCTION:

MDF board

foiling – all decors available in INVADO offer

standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°. Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order :
a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS10)
b) a set of angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
See the table of options at extra charge - page 81

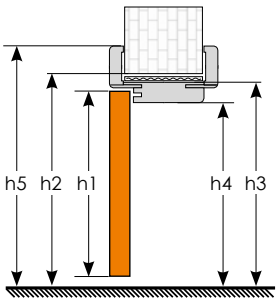
DOOR FRAME FOR DOOR LEAVES IN WIDTH:

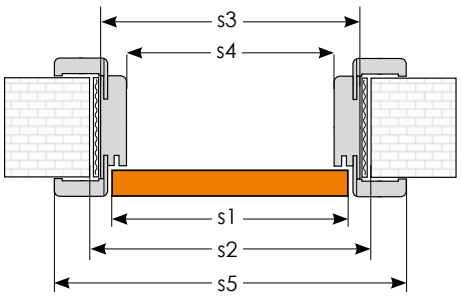
width of single doors „60" to „100"

width of double doors „120" to „200"

DIMENSIONS:

Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm. **NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm**. Door frame for the wall thickness greater than 340 mm consists of at least two connected components.





Door frame for the wall thickness from 340 mm and more consists of at least two connected components.

MODIFICATION OF DOOR FRAME WIDTH
watch on our YOUTUBE channel

DIMENSIONS OF DOOR LEAF AND DOOR FRAME			Single door					Double door								
	Door leaf		„60"	„70"	„80"	„90"	„100"	„120"	„130"	„140"	„150"	„160"	„170"	„180"	„190"	„200"
s1	door leaf width		618	718	818	918	1018	1239	1339	1439	1539	1639	1739	1839	1939	2039
s2	width of wall opening		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door frame		600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of door frame with architraves	60 mm **[ORS7]**	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm **[ORS10]**	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height		(PL) 2027 / 1975 (CZ/SK)													
h2	height of wall opening		(PL) 2062 / 2008 (CZ/SK)													
h3	outer height of door frame		(PL) 2047 / 1993 (CZ/SK)													
h4	internal height of door frame		(PL) 2025 / 1971 (CZ/SK)													
h5	height of door frame with architraves	60 mm **[ORS7]**	(PL) 2097 / 2043 (CZ/SK)													
		80 mm **[ORS10]**	(PL) 2117 / 2063 (CZ/SK)													

NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499

OB3 BLOCK DOOR FRAME

OB3
BLOCK DOOR FRAME 90 X 44 MM

OB3 + LO1
BLOCK DOOR FRAME 90 X 44 WITH FLAT ARCHITRAVE LO1 10 x 60 MM

caps for hinges

hinge

CONSTRUCTION:

MDF board

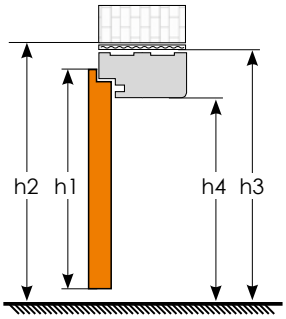
foiling – all decors available in INVADO offer

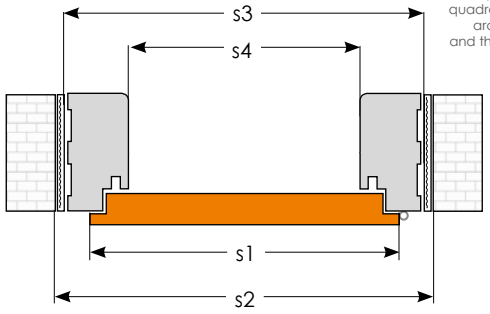
cross-section: 90 x 44 mm

DOOR FRAME FOR DOOR LEAVES IN WIDTH:

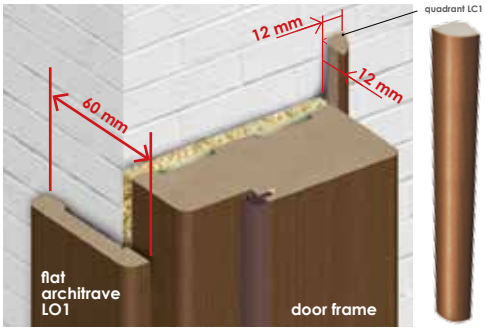
width of single doors „60" to „110"

width of double doors „120" to „200"





Application of quadrant LC1 and architrave LO1 and their covering surfaces



DIMENSIONS OF DOOR LEAF AND DOOR FRAME		Single door						Double door								
	Door leaf	„60"	„70"	„80"	„90"	„100"	„110"	„120"	„130"	„140"	„150"	„160"	„170"	„180"	„190"	„200"
s1	door leaf width	644	744	844	944	1044	1144	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening	718	818	918	1018	1118	1218	1338	1438	1538	1638	1738	1838	1938	2038	2138
s3	outer width of door frame	688	788	888	988	1088	1188	1308	1408	1508	1608	1708	1808	1908	2008	2108
s4	internal width of door frame	600	700	800	900	1000	1100	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height	(PL) 2040 / 1988 (CZ/SK)														
h2	height of wall opening	(PL) 2084 / 2030 (CZ/SK)														
h3	outer height of door frame	(PL) 2069 / 2015 (CZ/SK)														
h4	internal height of door frame	(PL) 2025 / 1971 (CZ/SK)														

OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE AND BLOCK DOOR FRAMES:

door frames with sidelights and transoms (without glass) with circumference up to 5 l.m.

door frames for double doors

additional hinge in door frame „60" – „80"

ADJUSTABLE DOOR FRAME AND ADJUSTABLE DOOR FRAME FOR NON-REBATED DOORS

adjustable door frame with an oval angle architrave 60 mm-wide **[ORS2]***

lat angle architrave 80 mm-wide joined at 45° **[ORS8] /[ORS10]**

standard angle architrave (a „tongue" 30 mm-long, an architrave 60 or 80 mm-wide)

angle architrave with longer "tongue" (a „tongue" 50 mm-long, an architrave 60 or 80 mm-wide)

wall framing („blind door frame")

adjustable door frame for single on-wall sliding system (flat covering profile only, type ORS3/ORS9)

BLOCK DOOR FRAME

flat architrave LO1 60 x 10 mm

quadrant LC1

COVERING TRIMS (LO1) AND QUADRANT (LC1) CAN BE APPLIED FOR A BLOCK DOOR FRAME FOR DOOR LEAVES IN WIDTHS "60" – "90".
IN CASE OF DOOR LEAVES IN WIDTHS "100" – "110" YOU HAVE TO ORDER DOUBLE COVERING TRIM OR DOUBLE QUADRANT.

*CONCEALED DOOR FRAME **SARA-PRO***

Door frame Sara Pro introduces a completely new quality in interior decoration. Invisible to the naked eye makes the space becomes lighter. Ideal for minimalist and modern interiors. Available in outer and inner version.

NON-REBATED DOOR LEAF FOR OUTER DOOR FRAME AND REBATED DOOR LEAF FOR INNER DOOR FRAME BASED ON DOOR LEAF NORMA DECOR 1

DOOR LEAF CONSTRUCTION:

- the frame is made of MDF board
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- the surface and edges of door leaf are primed and prepared for painting or wallpapering (painting and wallpapering on your own)

DOOR LEAF DIMENSIONS:

- width of single doors „70" to „90"

STANDARD EQUIPMENT OF DOOR LEAF:

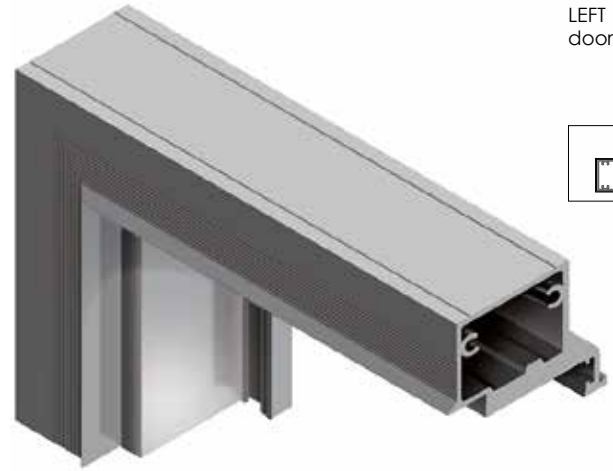
- 2 hidden hinges
- magnetic lock for standard key, WC knob or cylinder lock insert

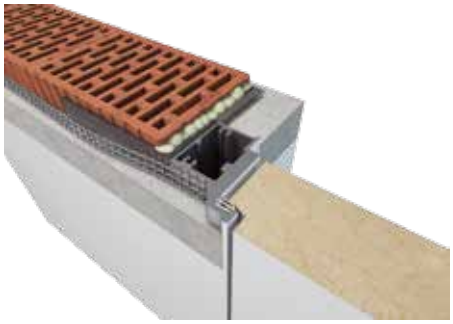
ADDITIONAL OPTIONS AT EXTRA CHARGE:

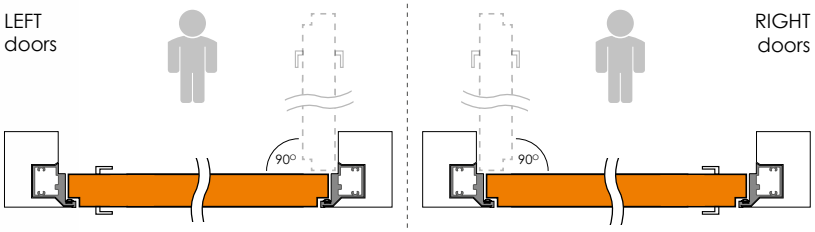
- door without a key hole
- tubular chipboard filling
- PVC ventilation sleeves
- ventilation undercut
- ventilation grid
- cylinder lock insert 31/36

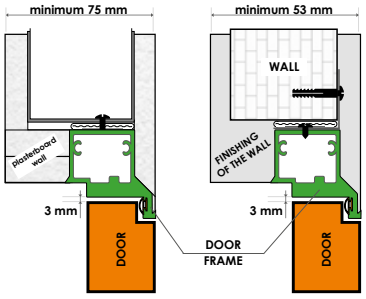
ADDITIONAL INFORMATION: IT'S POSSIBLE TO PAINT SARA-PRO DOOR FRAME WITH A WALL PAINT AFTER PREVIOUS PAINTING WITH A PRIMER PAINT INCLUDED IN THE PACKAGE

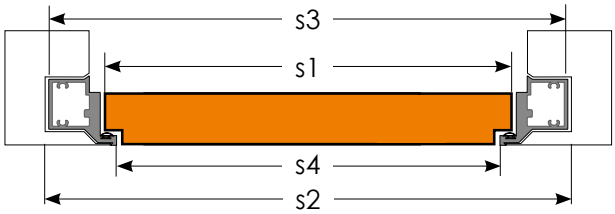
CONCEALED DOOR FRAME SARA-PRO - **INNER (made of aluminium)**

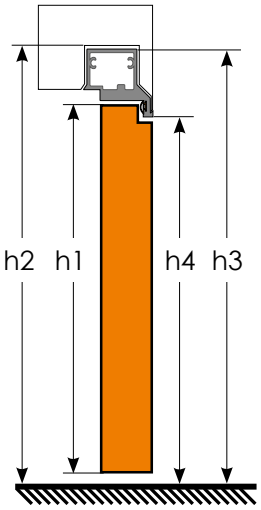




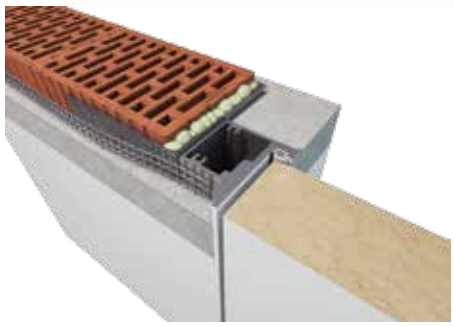


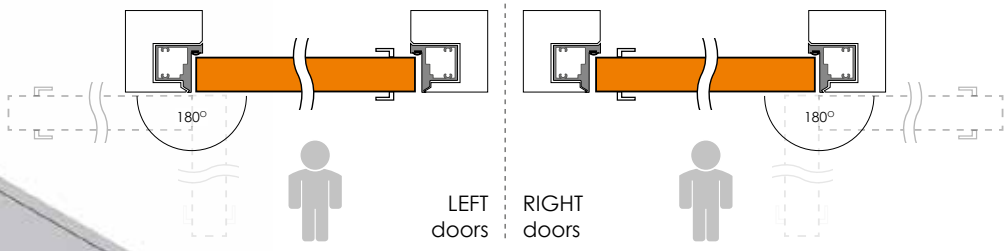


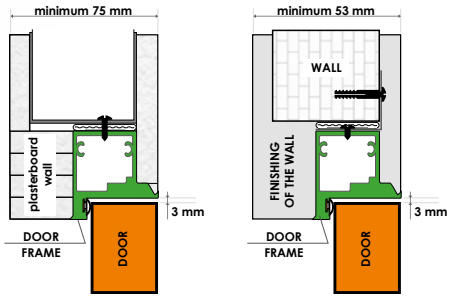


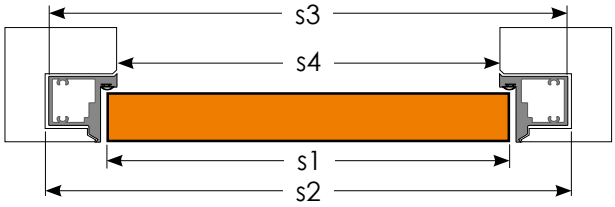


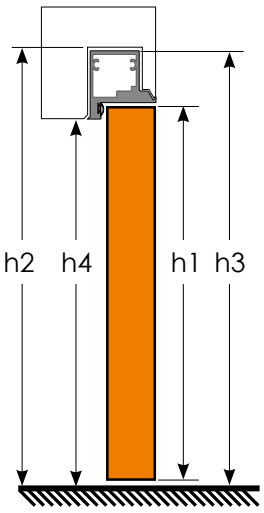
CONCEALED DOOR FRAME SARA-PRO - **OUTER (made of aluminium)**





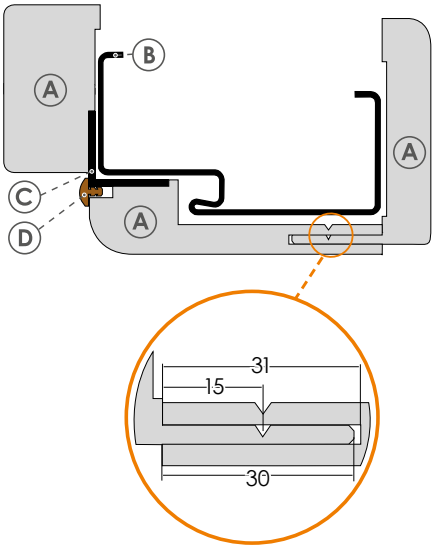






DIMENSIONS OF DOOR LEAF AND DOOR FRAME		INNER DOOR FRAME			OUTER DOOR FRAME		
	Door leaf	„70"	„80"	„90"	„70"	„80"	„90"
s1	door leaf width	718	818	918	718	818	918
s2	width of wall opening	798	898	998	798	898	998
s3	outer width of door frame	788	888	988	788	888	988
s4	internal width of door frame	703	803	903	703	803	903
h1	door leaf height	(PL) 2027 / 1975 (CZ/SK)			(PL) 2017 / 1965 (CZ/SK)		
h2	height of wall opening	(PL) 2076 / 2024 (CZ/SK)			(PL) 2066 / 2014 (CZ/SK)		
h3	outer height of door frame	(PL) 2069 / 2017 (CZ/SK)			(PL) 2059 / 2007 (CZ/SK)		
h4	internal height of door frame	(PL) 2027 / 1975 (CZ/SK)			(PL) 2017 / 1965 (CZ/SK)		

ORS5 HOUSING SYSTEM FOR ***METAL FRAME***



Ⓐ housing of door frame
Ⓑ metal door frame
Ⓒ aluminium angle element
Ⓓ gasket

FEATURES:

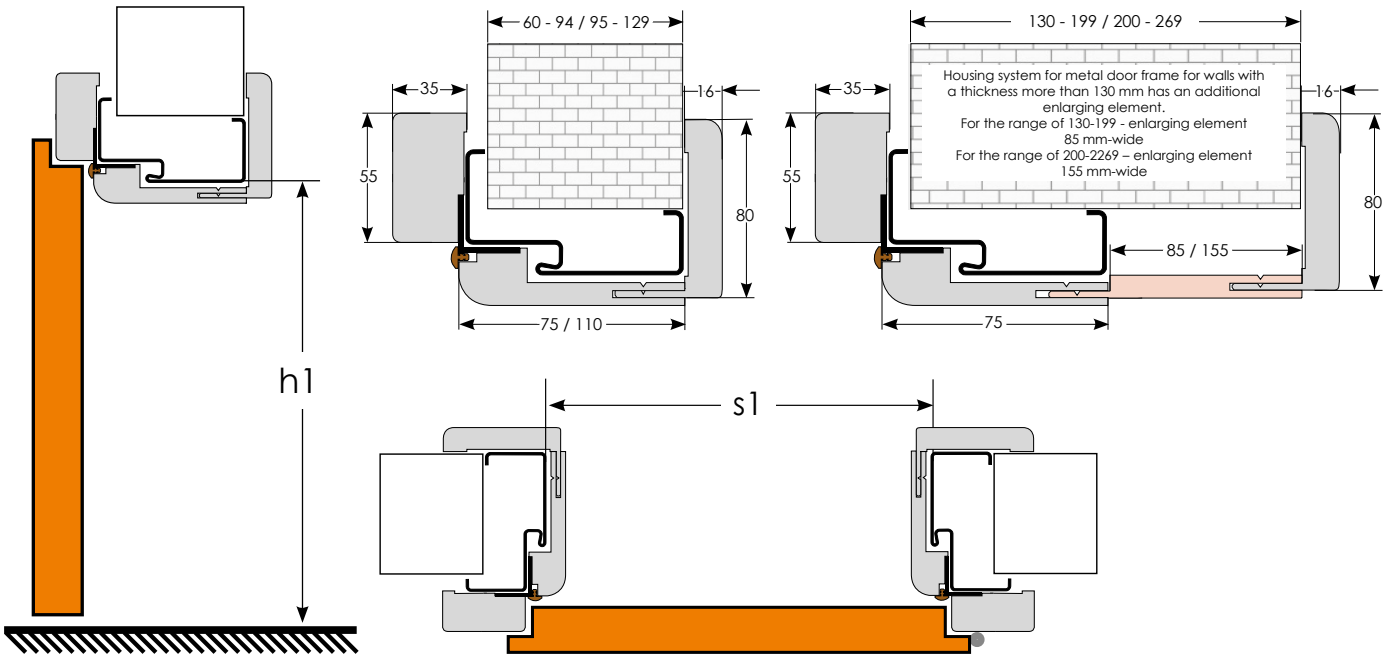
Housing (covering) of metal frame allows to install new doors in the rooms, where metal frames are mounted in accordance with the Polish standard (concerning dimensions) without necessity to remove these frames. The advantage of this solution is easy installation with mounting foam, without dirty floors and walls and the ability to mount a standard foiled INVADO door leaves

DOOR FRAME FOR DOOR LEAVES IN WIDTH:

width of single doors „60" to „90"

RANGES OF WALL THICKNESS COVERING:

A	B	C	D
60 -94	95-129	130-199	200 - 269



INTERNAL DIMENSIONS OF METAL DOOR FRAME (mm)

Door leaf		„60"	„70"	„80"	„90"
s1	door leaf width	600	700	800	900
h1	door leaf height	(PL) 2025 / 1975 (CZ/SK)			

handle **TOTAL-Q**

color: **M6 - chrome**
color: **M4 - chrome matt (photo)**
color: **B - black**

handle **VIP FIT**

color: **M6 - chrome**
color: **M4 - chrome matt (photo)**

handle **SAPPHIRE**

color: **INX - stainless steel**

handle **LASER-QR**

color: **M6 - chrome**
color: **M4 - chrome matt (photo)**

handle **DUO**

color: **SN/M6 - satinated nickel/chrome**
color: **G/M6 - graphite/chrome (photo)**

handle **SPIGOLA-QR**

color: **M6 - chrome**
color: **M4 - chrome matt (photo)**
color: **B - black**

handle **FLIP**

color: **SN/M6 - satinated nickel/chrome**
color: **M6/A - chrome/anthracite (photo)**

handle **ENTRA**

color: **SN - satinated nickel (photo)**
color: **A - anthracite**

handle **UNO**

color: **INX - stainless steel**

handle **PRESTO**

color: **M6/M9 - chrome/nickel**

handle **INVADO**

color: **M6/M9 - chrome/nickel**

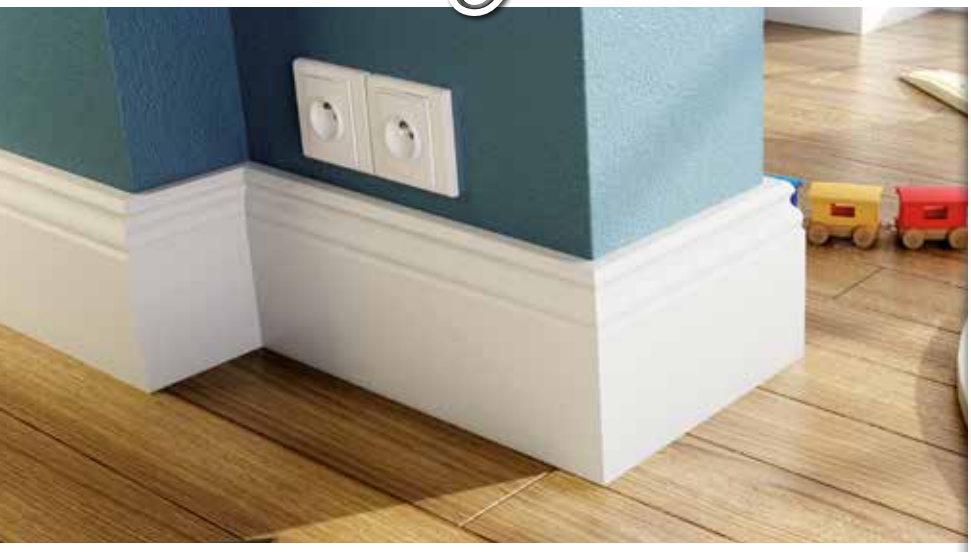
handle **GIUSSY**

color: **M6/M9 - chrome/nickel (photo)**
color: **M3 - brown grafiatto**

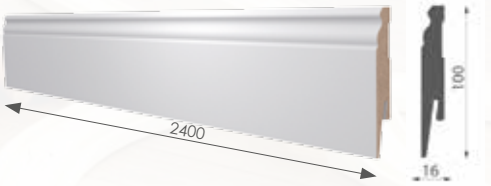
handle **UNO-R**

color: **INX - stainless steel**

Prestige



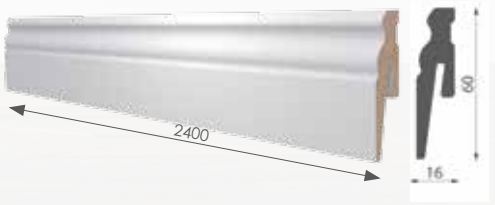
model P124



Dimension (mm): **100 x 16 x 2400**

Available decors:
White primer foil B145 (for painting)
ENDURO foil
EMBOSSED foil (wood structure)
ECO-VENEER (CLPL/CPL)

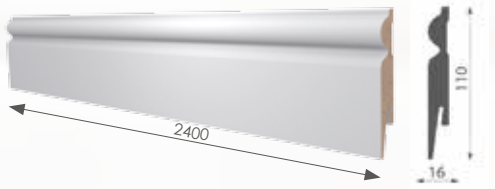
model P125



Dimension (mm): **60 x 16 x 2400**

Available decors:
White primer foil B145 (for painting)
ENDURO foil - B134

model P127



Dimension (mm): **110 x 16 x 2400**

Available decors:
White primer foil B145 (for painting)
ENDURO foil - B134

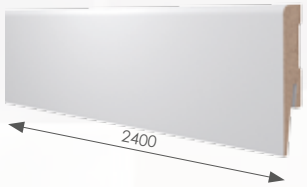
LENGTH OF SKIRTING – 240 CM SKIRTINGS ARE PACKED 5 PCS/PACKAGE PRICES ARE QUOTED PER 1 PIECE

ACCESSORIES:

Finishing element 20 x 20 x 120 mm

Clips – 30 pcs/package

model P129 / P402 / P403



P129

P402

P403

Available decors:			
White primer foil B145 (for painting)	✓	✓	✓
ENDURO foil	✓	✓*	✓*
EMBOSSED foil (wood structure)	✓	x	x
ECO-VENEER (CLPL/CPL)	✓	x	x

*available only in P134 decor (ENDURO)

model P130

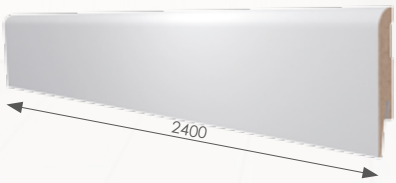
Dimension (mm): **100 x 16 x 2400**

Available decors:

White primer foil B145 (for painting)

ENDURO foil - B134

model P132



Dimension (mm): **100 x 16 x 2400**

Available decors:

White primer foil B145 (for painting)

ENDURO foil - B134

PRESTIGE SKIRTINGS INSTALLATION

watch on our YOUTUBE channel

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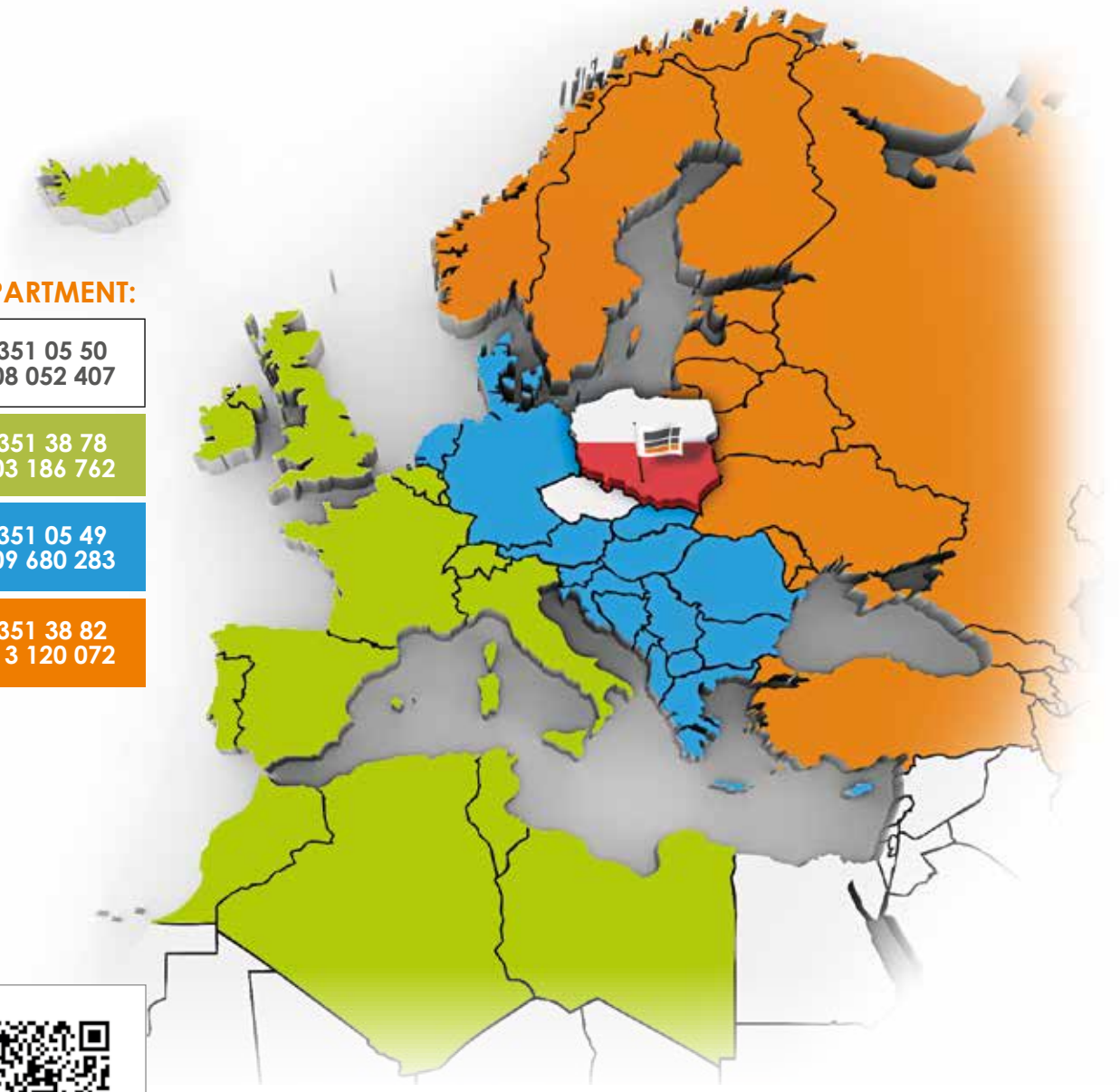

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