Production of door leaves and door frames is the strongest point of INVADO offer, therefore a major breakthrough in the Company’s activity was the implementation of innovative production technology of foiled doors (INVADO Technology). Now thanks to the innovative method of doors’ production, INVADO is among the most technologically advanced companies in Europe. A characteristic feature of this technology is foiling of surfaces without connecting of foil on rebate edges. Due to this method the edge looks aesthetically and is also more resistant to damage. In principle there is no possibility of breaking off the foil, because the connection of foil is placed in the inner edge of the rebate - invisible to the eye. „Technology of foiling flat doors in the mass production system” is used since 2007 in case of all foiled doors. In addition – off-rebate foiling makes the INVADO doors as the only ones on the market have rounded edges, safe for adults and children hands.

Quality above all
INVADO continually strives to ensure optimal quality of its products, taking into account the individual needs of users. Quality is paramount - this is the basic issue in the design phase and remains the common denominator for all production processes. ISO 9001: 2015 certificate provides such an approach to the issue of quality. All INVADO products meet European standards. The high level of products and services next to the price and delivery time is the primary objective of the Company, ensuring its perception as a trusted partner.

Hygienic certificates
Certification aims to prevent the introduction into general use of materials and products hazardous to health and life of users or limit the allowable scope and method of their application for the elimination of health risks. All INVADO products have hygienic certificates:

- Foiled interior door leaves hygienic - certificate No. 340/322/346/2015;
- Foiled interior door frames hygienic - certificate No. 170/322/193/2012;

Technical Approvals and National Technical Assessments:
Technical Approvals (until the end of their term) and National Technical Assessments, issued by Building Research Institute, are the decisions to admit the use of building materials and products. In accordance with the Construction Products Act of 16 April 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance and labeled the products with a construction mark in accordance with the applicable regulations. INVADO’s Technical Approvals and National Technical Assessments:

- Interior flat and glass doors, - ITB-KOT-2017/0313 edition 1;
- Modular interior doors - ITB-KOT-2017/0003 edition 1;
- Folding, swinging and sliding interior doors - ITB-KOT-2017/0296 edition 1;
- Interior entrance doors EGIDA with increased resistance to breaking-in - ITB-KOT-2018/0598 edition 1;
- Adjustable door frames for interior doors - AT-15-5393/2015;
- Block door frames for interior doors OB3 type P - ITB-KOT-2017/0312 edition 1;
Certificates and awards

CONSUMER’S LAUREL
INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer’s Laurel emblem.

GAZELE BIZNESU
The company INVADO received the Business Gazele Award for the years 2004-2010 and 2013-2018. This award is a confirmation of company’s dynamic growth and growth of revenues in the category of small and medium-sized companies. The award is also a guarantee for customers and partners – it confirms reliable and dynamic development of the company and the quality of its products.

TRANSPARENT COMPANY
INVADO was awarded by DUN AND BRADSTREET POLAND a „TRANSPARENT COMPANY™” Certificate. Receiving this award demonstrates integrity in the discharge of the obligation to timely publication of financial statements and confirms the transparency of activity in the market. The certificate is the same as a reflection of the fact that INVADO operates according to principles of fair play.

INVADO – „Leader of New Technologies 2012”
With its innovative method of door leaves foiling consisting of connecting of foils out of the edge of the rebate, the Company INVADO owes its title of Leader of New Technologies 2012. Established Organizing Committee of the program New Technologies 2012 carefully studied activities of the proposed companies and analyzed the material submitted. A decision of members of the Committee, the title „Leader of New Technologies 2012” was awarded to INVADO, one of the fastest growing manufacturers of doors, door frames and skirting boards, for the implementation of new technologies and innovation in the production process.

FSC®
Control of Product Origin and environmental protection are the leading elements of the INVADO’s development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council® and obtained by the company in 2007. Ask for FSC® certified products in our range.

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24 months warranty on INVADO doors

The mark of responsible forestry
GOOD TO KNOW

**FOILED AND MODULAR DOORS**

Construction of modular doors: 2 vertical elements, upper and lower horizontal elements. Filling: MDF panels of different thickness or glass 4 mm-thick. For each model you can select a decorative foil. Glasses and other filling elements in these door leaves are not installed using glazing bars, but at the same time with all the construction elements, which greatly improves their stability.

Visually foiled doors are lighter than modular ones, which is combined with their stability. Construction: frame made of MDF board or finger joint pinewood. Filling: “honey comb” or tubular chipboard, which can be ordered at extra charge. The frame with filling is covered with 3 mm-thick HDF board from both sides and wrapped into decorative foil. For installation of filling elements in these doors, the glazing bars of different profiles are used.

**FOILS - TYPES OF WOOD STRUCTURE (GRAINING)**

Structures of INVADO foils can be divided into 3 categories:

1. **UNIDIRECTIONAL FOIL WITH VERTICAL STRUCTURE**: Most of INVADO foils is available in this type of structure. Exceptions: Chestnut [B288], Elm [B373] (ENDURO), Italian oak [B654] and Severo oak [B657] (ENDURO 3D).

2. **UNIDIRECTIONAL FOIL WITH HORIZONTAL STRUCTURE**: Currently in INVADO offer there are two foils with the structure. These are: Italian oak [B654] and Severo oak [B657] (ENDURO 3D).

3. **BIDIRECTIONAL FOIL WITH VERTICAL AND HORIZONTAL STRUCTURE**: The foil joining two above types of structure. There are two foils in INVADO offer joining these types of structure. These are: Chestnut [B288] and Elm [B373] (ENDURO).

These 3 types of foils can be applied in case of foiled doors only. In case of modular doors, due to different construction, the structures of vertical and horizontal elements are different.
In most cases, the prices quoted are prices per door leaf without a door frame and door handle (exceptions are: GUARDIA, SONUS, SLIDING SYSTEMS). In order to obtain the full price of the door set, you have to use the following calculation:

Before buying a door, this is worth considering in which direction it should be open. For safety reasons, the bathroom or kitchen door should be installed in this way to open to the outside. In other areas this is dependent on the convenience of users and the layout of apartment or house. The next step is to determine which door we are looking for: right or left. What does it mean? If the hinges are installed on the right side of a door frame, that means we need a right door, if the opposite – we have to select the left door. So before going to the store it is worth to reconsider this question and write down a list of needed right and left doors, and for each of them to determine the direction of opening.

Please note the annotations marked with the following icons. They contain important information related to a door leaf model.
Available Decors

**ENDURO foil**

Classification MEDIUM 1: Foil of high-quality design and very good imitation of natural wood structure.
Intended for: buildings and living quarters with a wide range of use.

- **Intensity of use:** ⭐️⭐️⭐️⭐️⭐️

<table>
<thead>
<tr>
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<th>Code</th>
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<tr>
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<td>Italian oak</td>
<td>B656</td>
</tr>
<tr>
<td>Severo oak</td>
<td>B657</td>
</tr>
</tbody>
</table>

Available Glass

- **Transparent**
- **Satinato**
- **Contrasto**

**Due to the printing technique, the colors of the products presented in the catalogue may differ from the original.**
ENDURO PLUS foil

- Cedar forte
- Naturo oak
- Snowy oak
- Retro oak
- Spring oak

Intensity of use: ☀ ☀ ☀ ☀ ☀

EMBOSSED foil (wood structure)

- Winter oak
- Siberian larch
- Melunga walnut

Classification MEDIUM 2: Foil with improved parameters of aesthetic and durability. Intended for: buildings and living quarters with a wide range of use.

Intensity of use: ☀ ☀ ☀ ☀ ☀ ☀

ECO-VEENEER FORTE

- Duro walnut
- Eterno oak
- Grey oak

Classification TOP 1: FORTE - high quality laminate in modern colors, very high strength parameters. Intended for: hotels, offices, public buildings.

Intensity of use: ☀ ☀ ☀ ☀ ☀ ☀ ☀

ECO-VEENEER CPL

- Dark coimbra
- Bright chestnut
- White
- Grey

Classification TOP 1: CPL - foil in modern colors. Intended for: hotels, offices, public buildings.

PRODUCT AVAILABLE WHILE STOCKS LAST

INDIVIDUAL B B A T C H E S O F GLASS MAY V A R Y IN SHADE
COLLECTION OF MODULAR DOORS

**NEW**

**LAGO**

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**

**SINGLE DOORS:**
- Width: 70 - 100 (100 at extra charge)

**DOUBLE DOORS:**
- Width: 120 - 200 (at extra charge)

**VENTILATION:**
- Sleeves or undercut (at extra charge)

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**

- **Lago 1**
- **Lago 2**
- **Lago 3**
- **Lago 4**

**WINTER OAK [B707]**
AVAILABLE DECORS:

**ENDURO foil**
- Camara
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Antifouillée
- European oak

**ENDURO PLUS foil**
- Cedar grey
- Natural oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSS**
- Makings walnut

**ECO-VENEER FORTE**
- Duro walnut
- Erema oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White

CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

1. filling element: panel (22 mm-thick)
2. filling element: panel depending on the model (4 mm-thick)
3. frame: made of MDF board
4. foil or laminate

The frame is made of MDF board.

Door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass.

Side edges and upper edge are foiled.

Rounded vertical edges of door leaves (more info on page 82).

In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors: „60“ to „100“
- Width of double doors: „120“ to „200“

**STANDARD EQUIPMENT:**

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert.
- Rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“.
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert.
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color.

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Door without a key hole (no extra charge).
- Door width „100“.
- Additional hinge in door width from „60“ to „80“.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel).
- Door made in non-rebated version / for sliding systems.
- Double door.
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves).

**AVAILABLE GLASSES:**

- Tempered glass.
- Satinato.
- The glossy side of glass on the hinges side.

**AVAILABLE DOOR FRAMES:**

- Block door frame [OB3], with an oval.
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR51], or flat angle architrave 80 mm-wide [OR58].
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510].

**ADDITIONAL INFORMATION:**

Doors page 83-88.
COLLECTION OF MODULAR DOORS

PASARO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED DOORS**
  - (at extra charge)

- **REBATED DOORS**

- **SINGLE DOORS**:
  - width 70 - 100
  - width 100 - 140
  - (at extra charge)

- **DOUBLE DOORS**:
  - width 120 - 200
  - (at extra charge)

- **VENTILATION**:
  - sleeves or undercut
  - (at extra charge)

- **PRODUCT PHOTOS AND ARRANGEMENT DECOR**:
  - DOORS FOR SLIDING SYSTEMS
  - (at extra charge)

NEW

PRODUCT PHOTOS AND ARRANGEMENT DECOR: AUTUMN OAK [B706]

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### AVAILABLE DECORS:

**ENDURO foil**
- Camora
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Anticline
- European oak

**ENDURO PLUS foil**
- Cedar farce
- Nutmeg oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil**
- Makutu walnut

**ECO-VENERE FOI**
- Duro walnut
- Erema oak
- Grey oak

**ECO-VENERE CPL**
- Dark coimbra
- Bright chestnut
- White

### AVAILABLE GLASSES:

- satinato

### GLASS INFORMATION:

- Tempered glass
- The glossy side of glass is on the hinges side

### CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

1. filling element: panel (22 mm-thick)
2. filling element: panel or glass depending on the model (4 mm-thick)
3. frame: made of MDF board, the upper frame element is 350 mm-high, the lower frame element is 400 mm high
4. foil or laminate

- the frame is made of MDF board
- the upper frame element is 350 mm-high, the lower frame element is 400 mm high
- door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 82)
- in case of double doors, there is a covering strip (drawing on page 82)

### DOOR LEAF DIMENSIONS:

- width of single doors „60” to „100”
- width of double doors „120” to „200”

### STANDARD EQUIPMENT:

- rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
- non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

### ADDITIONAL OPTIONS AT EXTRA CHARGE:

- door without a key hole (no extra charge)
- door width „100”
- additional hinge in door width from „60” to „80”
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

### AVAILABLE DOOR FRAMES:

- block door frame [O83], with an oval angle architrave 60 mm-wide [ORS1], with an oval angle architrave 80 mm-wide [ORS2]
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [ORS7] or 80 mm-wide [ORS10]
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- NON-REBATED DOORS
  (at extra charge)
- REBATED DOORS
- SINGLE DOORS:
  width 70 - 100
  (at extra charge)
- DOUBLE DOORS:
  width 120 - 200
  (at extra charge)
- VENTILATION:
  sleeves or undercut
  (at extra charge)
- PRODUCT PHOTOS AND ARRANGEMENT DECOR:
  DOORS FOR SLIDING SYSTEMS
  (at extra charge)

**ARTANO**: Siberian Larch [B708]
**VINADIO**: White [B490]

**NEW**
AVAILABLE DECORS:

**ENDURO foil**
- Camara
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Aisly oak
- Anthracite
- European oak

**ENDURO PLUS foil**
- Cedar labra
- Neved oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil**
- Makunga walnut

**ECO-VENEER FORTE**
- Duro walnut
- Erma oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White

AVAILABLE GLASSES:

**GLASS INFORMATION:**
- Tempered glass
- Satinato
- The glossy side of glass is on the hinges side

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

**ARTANO AND VINADIO**

- The frame is made of MDF board
- Door leaf is filled with 16 mm-thick panels (Artano) or 22 mm-thick panels (Vinadio) and/or 4 mm-thick glass
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)
- In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

- Width of single doors „60“ to „100“
- Width of double doors „120“ to „200“

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: Hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- Block door frame [OB3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS52], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS58]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [ORS7] or 80 mm-wide [ORS10]

ADDITIONAL INFORMATION:

DOOR FRAMES PAGE 83-88
COLLECTION OF MODULAR DOORS

**FOSSANO**

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**

**SINGLE DOORS:**
- width 70 - 100
- (width "100" at extra charge)

**DOUBLE DOORS:**
- width 120 - 200
- (at extra charge)

**VENTILATION:**
- sleeves or undercut
- (at extra charge)

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**
- DOORS FOR SLIDING SYSTEMS
- (at extra charge)

**NATURO OAK [B587]**

Fossano 1

Fossano 2

Fossano 3

Fossano 4

Fossano 5

Fossano 6

www.invado.pl
AVAILABLE DECORS:

ENDURO foil
- Campora
- Ebony
- Autumn oak

ENDURO 3D foil
- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

ENDURO PLUS foil
- Cedar limba
- Natural oak
- Snowy oak
- Retro oak
- Spring oak

EMBOSSED foil (wood structure)
- Makings walnut

ECO-VENEER FORTE
- Duro walnut
- Euros oak
- Grey oak

ECO-VENEER CPL
- Dark coimbra
- Bright chestnut
- White

AVAILABLE GLASSES:
- satinato

AVAILBLE DECORS:

ENDURO foil

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

FOSSANO

1. filling element: panel (22 mm-thick)
2. filling element: panel or glass depending on the model (4 mm-thick)
3. frame: made of MDF board
4. foil or laminate

DOOR LEAF DIMENSIONS:
width of single doors „60” to „100”
width of double doors „120” to „200”

STANDARD EQUIPMENT:
rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:
door without a key hole (no extra charge)
door width „100”
additional hinge in door width from „60” to „80”
caps for hinges
ventilation undercut
PVC ventilation sleeves
metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
door made in non-rebated version / for sliding systems
double door
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

ADDITIONAL OPTIONS:
- block door frame [OB3]
- adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS5]
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [ORS7] or 80 mm-wide [ORS10]

GLASS INFORMATION:
- TEMPERED GLASS
- SATINATO
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

DOOR FRAMES PAGE 83-88

ADDITIONAL INFORMATION:
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED DOORS**
  - **DOORS FOR SLIDING SYSTEMS**
    - at extra charge

- **REBATED DOORS**
  - **SINGLE DOORS**:
    - width 70 - 100
    - (width 100 at extra charge)
  - **DOUBLE DOORS**:
    - width 120 - 200
    - (at extra charge)
  - **VENTILATION**:
    - sleeves or undercut
    - (at extra charge)

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**

- Imperia 1
- Imperia 2
- Imperia 3
- Imperia 4

**CEDAR FORTE [B462]**
AVAILABLE DECORS:

**ENDURO foil**
- Camora
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Antitoulite
- European oak

**ENDURO PLUS foil**
- Cedar light
- Natural oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil**
- Makings walnut

**ECO-VENERE FORTE**
- Duro walnut
- Etemo oak
- Grey oak

**ECO-VENERE CPL**
- Dark comba
- Bright chestnut
- White

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

IMPERIA

- filling element: panel (22 mm-thick)
- filling element: panel or glass depending on the model (4 mm-thick)
- frame: made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
- foil or laminate

the frame is made of MDF board
the upper frame element is 350 mm-high, the lower frame element is 400 mm high
doors leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass
side edges and upper edge are foiled
rounded vertical edges of door leaves (more info on page 82)
in case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:
- width of single doors „60“ to „100“
- width of double doors „120“ to „200“

STANDARD EQUIPMENT:
- rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“
- non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- door without a key hole (no extra charge)
- door width „100“
- additional hinge in door width from „60“ to „80“
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrom, brass) or square (chrom, nickel)
- door made in non-rebated version / for sliding systems
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE GLASSES:

- satinato

GLASS INFORMATION:
- Tempered glass satinato
- The glossy side of glass is on the hinges side

AVAILABLE DOOR FRAMES:

block door frame [OB3], with an oval angle architrave 60 mm-wide [OR51], or flat angle architrave 80 mm-wide [OR58]

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]
One of the most popular series of INVADO doors - DESTINO UNICO - has been awarded a “Gold Medal”. These door leaves are a bold combination of colors, that allows to create intriguing, stylized interiors. Therefore we had no doubt, that this is the series to be reported to the prestigious „Gold Medal” contest, organized at the International Poznań Fair BUDMA. The IPP “Gold Medal” is one of the most recognizable awards in the Polish market, which is awarded to innovative products of the highest quality. We are proud and we thank to all those involved in the production and sale of doors Destino Unico.
### AVAILABLE DECORS:

<table>
<thead>
<tr>
<th>E</th>
<th>ENDURO foil</th>
</tr>
</thead>
<tbody>
<tr>
<td>B402</td>
<td>Camera</td>
</tr>
<tr>
<td>B406</td>
<td>Ebony</td>
</tr>
<tr>
<td>B706</td>
<td>Autumn oak</td>
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</table>

<table>
<thead>
<tr>
<th>F</th>
<th>ENDURO 3D foil</th>
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<tbody>
<tr>
<td>B541</td>
<td>Precious oak</td>
</tr>
<tr>
<td>B597</td>
<td>Classic walnut</td>
</tr>
<tr>
<td>B598</td>
<td>Ashy oak</td>
</tr>
<tr>
<td>B637</td>
<td>Anticline</td>
</tr>
<tr>
<td>B639</td>
<td>European oak</td>
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<table>
<thead>
<tr>
<th>G</th>
<th>ENDURO PLUS foil</th>
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</thead>
<tbody>
<tr>
<td>B462</td>
<td>Cedar faux</td>
</tr>
<tr>
<td>B587</td>
<td>Natural oak</td>
</tr>
<tr>
<td>B596</td>
<td>Snowy oak</td>
</tr>
<tr>
<td>B638</td>
<td>Retro oak</td>
</tr>
<tr>
<td>B705</td>
<td>Spring oak</td>
</tr>
</tbody>
</table>

| R | EMBOSSED foil (wood structure) |
|---|--------------------------------|---|
| B439 | Mahogany walnut |

<table>
<thead>
<tr>
<th>P</th>
<th>ECO-VEENE CPL</th>
</tr>
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<tbody>
<tr>
<td>B542</td>
<td>Dark walnut</td>
</tr>
<tr>
<td>B543</td>
<td>Bright chestnut</td>
</tr>
<tr>
<td>B490</td>
<td>White</td>
</tr>
</tbody>
</table>

### AVAILABLE COLORS OF GLASS INSERT:

- 9005 Soft
- 9005
- 7015
- 4M01
- 2004
- 3004

### AVAILABLE GLASSES:

- satinato

### CONSTRUCTION:

#### EXAMPLE CROSS SECTIONS OF MODULAR DOORS

- DESTINO UNICO

- The frame is made of MDF board
- The door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass
- Double-sided glass insert - 80 mm width
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)
- In case of double doors, there is a covering strip (drawing on page 82)

#### DOOR LEAF DIMENSIONS:

- Width of single doors „60“ to „100“
- Width of double doors „120“ to „200“

#### STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) - 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

#### ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

### AVAILABLE DOOR FRAMES:

- Block door frame [O83]
- Adjustable door frame with a flat angle architrave 60 mm-wide [O851], with an oval angle architrave 60 mm-wide [O852] or flat angle architrave 80 mm-wide [O858]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]
COLLECTION OF MODULAR DOORS

LIVATA

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED DOORS
(at extra charge)

REBATED DOORS

SINGLE DOORS:
width 70 - 100 (width 100 at extra charge)

DOUBLE DOORS:
width 120 - 200 (at extra charge)

VENTILATION:
sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
DOORS FOR SLIDING SYSTEMS
(at extra charge)

EUROPEAN OAK [B639]
AVAILABLE DECORS:

**ENDURO foil**
- Camara
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

**ENDURO PLUS foil**
- Cedar larch
- Nordic oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil**
- Makings walnut

**ECO-VENEER FORTE**
- Duro walnut
- Eterra oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS LIVATA

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel (22 mm-thick)
3. frame: made of MDF board
4. foil or laminate

the frame is made of MDF board

doors are filled with 22 mm-thick panels and/or 4 mm-thick glass

sides and upper edge are foiled

rounded vertical edges of door leaves (more info on page 82)

in case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

width of single doors „60” to „100”

width of double doors „120” to „200”

STANDARD EQUIPMENT:

rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert

rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”

non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert

non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

door without a key hole (no extra charge)

door width „100”

additional hinge in door width from „60” to „80”

caps for hinges

ventilation undercut

PVC ventilation sleeves

metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)

door made in non-rebated version / for sliding systems

double door

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE GLASSES:

satinato

GLASS INFORMATION:

TEMPERED GLASS SATINATO

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

AVAILABLE DOOR FRAMES:

block door frame [OR3]

adjustable door frame with a flat angle architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58]

adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**
  - SINGLE DOORS: width 70 - 100
  - DOUBLE DOORS: width 120 - 200 (at extra charge)

VENTILATION:
- sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

- DOORS FOR SLIDING SYSTEMS (at extra charge)
- WHITE [B490]

V **ERSANO**
AVAILABLE DECORS:

- ENDURO foil
  - Camara
  - Ebony
  - Autumn oak

- ENDURO 3D foil
  - Precious oak
  - Classic walnut
  - Ashy oak
  - Antiquite
  - European oak

- ENDURO PLUS foil
  - Cedar tone
  - Natural oak
  - Snowy oak
  - Retro oak
  - Spring oak

- EMBOSSED foil (wood structure)
  - Makings walnut

- ECO-VEENEER FORTE
  - Duro walnut
  - Serena oak
  - Grey oak

- ECO-VEENEER CPL
  - Dark coimbra
  - Bright chestnut
  - White

AVAILABLE GLASSES:

- satinato

GLASS INFORMATION:

- TEMPERED GLASS SATINATO
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

VERSANO

- Filling element: panel (22 mm-thick)
- Filling element: panel or glass depending on the model (4 mm-thick)
- Frame: made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
- Foil or laminate

The frame is made of MDF board.

- made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
- Door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)
- In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

- Width of single doors „60” to „100”
- Width of double doors „120” to „200”

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in Chrome/Mat color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100”
- Additional hinge in door width from „60” to „80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- Block door frame [OR3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR53], with an oval angle architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**

**SINGLE DOORS:**
- Width: 70 - 100
- Width: 100 (at extra charge)

**DOUBLE DOORS:**
- Width: 120 - 200
- Width: 200 (at extra charge)

VENTILATION:
- Sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
- **DOORS FOR SLIDING SYSTEMS** (at extra charge)

RETRO OAK [8638]

NOGARO
AVAILABLE DECORS:

ENDURO foil
- Comora
- Ebony
- Autumn oak

ENDURO 3D foil
- Precious oak
- Classic walnut
- Ashy oak
- Anticnutile
- European oak

ENDURO PLUS foil
- Cedar tan
- Nature oak
- Snowy oak
- Retro oak
- Spring oak

EMBOSSED foil (wood structure)
- Makings walnut

ECO-VENEER FORTE
- Duro walnut
- Erema oak
- Grey oak

ECO-VENEER CPL
- Dark coimbra
- Bright chestnut
- White

AVAILABLE GLASSES:
- Satinato

GLASS INFORMATION:
- Tempered glass
- Satinato
- The glossy side of glass is on the hinges side

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

NOGARO

filling element: panel (22 mm-thick)
filling element: panel or glass depending on the model (4 mm-thick)
frame: made of MDF board
foil or laminate

the frame is made of MDF board
door leaf is filled with 22 mm - thick panels and/or 4 mm-thick glass
side edges and upper edge are foiled
rounded vertical edges of door leaves (more info on page 82)
in case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:
- width of single doors „60” to „100”
- width of double doors „120” to „200”

STANDARD EQUIPMENT:
rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:
door without a key hole (no extra charge)
door width „100”
additional hinge in door width from „60” to „80”
caps for hinges
ventilation undercut
PVC ventilation sleeves
metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
door made in non-rebated version / for sliding systems
double door
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

ADDITIONAL OPTIONS AT EXTRA CHARGE:
door made in non-rebated version / for sliding systems
double door
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

ADDITIONAL INFORMATION:
- Door page 83-88
- Glass page 89-92

AVAILABLE DOOR FRAMES:
- block door frame [OR3]
- adjustable door frame with a flat angle architrave 60 mm wide [OR52] or flat angle architrave 80 mm wide [OR58]
- adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm wide [OR57] or 80 mm wide [OR510]
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED DOORS

REBATED DOORS

SINGLE DOORS:

width 70 - 100

(at extra charge)

DOUBLE DOORS:

width 120 - 200

(at extra charge)

VENTILATION:
sleeves or undercut

(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

DOORS FOR SLIDING SYSTEMS

(at extra charge)

ANTHRACITE [8637]

Tamparo 1
Tamparo 2
Tamparo 3
AVAILABLE DECORS:

**ENDURO foil**
- Camora
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

**ENDURO PLUS foil**
- Cedar larch
- Natural oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSS**
- Makings walnut

**ECO-VENEER FORTE**
- Duro walnut
- Eterno oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

- TAMARO

The frame is made of MDF board
- Door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)
- In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

- Width of single doors „60“ to „100“
- Width of double doors „120“ to „200“

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOORS:

- Adjustable door frame with a flat angle architrave 60 mm-wide [OR3], with an oval architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR7] or 80 mm-wide [OR10]

AVAILABLE FRAMES:

- Block door frame [OR3]

GLASS INFORMATION:

- Tempered glass
- Satinato
- Glossy side of glass on hinges side

ADDITIONAL INFORMATION:

- Door frames page 83-88
- Available glasses page 83-88
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED
DOORS
(at extra charge)

REBATED
DOORS

SINGLE DOORS:
width 70 - 100
(width “100” at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

DOORS FOR SLIDING SYSTEMS
(at extra charge)

NATURO OAK [B587]
AVAILABLE DECORS:

**ENDURO foil**

- Camora
- Ebony
- Autumn oak

**ENDURO 3D foil**

- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

**ENDURO PLUS foil**

- Cedar烙
- Nature oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil (wood structure)**

- Makingo walnut

**ECO-VENEER FORTE**

- Duro walnut
- Ehema oak
- Grey oak

**ECO-VENEER CPL**

- Dark coimbra
- Bright chestnut
- White

CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

**LINEA FORTE**

- The frame is made of MDF board.
- Door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass.
- Side edges and upper edge are foiled.
- Rounded vertical edges of door leaves (more info on page 82).
- In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors: 60” to 100”
- Width of double doors: 120” to 200”

**STANDARD EQUIPMENT:**

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert.
- Rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves “60” – “80”, 3 pcs in door leaves “90” and “100”.
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert.
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color.

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Door without a key hole (no extra charge).
- Door width “100”
- Additional hinge in door width from “60” to “80”.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel).
- Door made in non-rebated version / for sliding systems.
- Double door.
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves).

**AVAILABLE GLASSES:**

- Satinato

**AVAILABLE DOOR FRAMES:**

- Block door frame [OR3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR52], with an oval angle architrave 60 mm-wide [OR52], or flat angle architrave 80 mm-wide [OR58].
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510].
COLLECTION OF MODULAR DOORS

**CAPENA INSERTO**

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**

**SINGLE DOORS:**
- width 70 - 100
- width 100 (at extra charge)

**DOUBLE DOORS:**
- width 120 - 200
- (at extra charge)

**VENTILATION:**
- sleeves or undercut (at extra charge)

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**
- CLASSIC WALNUT [B597]
AVAILABLE DECORS:

**ENDURO foil**
- B402: Coimbra
- B406: Ebony
- B706: Autumn oak

**ENDURO 3D foil**
- B541: Precious oak
- B597: Classic walnut
- B598: Ashy oak
- B637: Anthracite
- B639: European oak

**ENDURO PLUS foil**
- B462: Cedar laupe
- B557: Natural oak
- B596: Snowy oak
- B638: Retro oak
- B705: Spring oak

**EMBOSSED foil**
- OB3: Makings walnut

**ECO-VENEER FORTE**
- B473: Duro walnut
- B474: Erema oak
- B476: Grey oak

**ECO-VENEER CPL**
- B542: Dark coimbra
- B543: Bright chestnut
- B490: White

CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

CAPENA INSERTO

1. filling element: panel or glass depending on the model (4 mm-Thick)
2. filling element: panel (22 mm-Thick)
3. ALU strip - 8 mm
4. frame: made of MDF board
5. foil or laminate

The frame is made of MDF board.

Door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass.

ALU strip - 8 mm.

Side edges and upper edge are foiled.

Rounded vertical edges of door leaves (more info on page 82).

In case of double doors, there is a covering strip (drawing on page 82).

DOOR LEAF DIMENSIONS:

- Width of single doors „60“ to „100“.
- Width of double doors „120“ to „200“.

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert.
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“.
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert.
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color.

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge).
- Door width „100“.
- Additional hinge in door width from „60“ to „80“.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel).
- Door made in non-rebated version / for sliding systems.
- Double door.
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves).

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Adjustable door frame with a flat angle architrave 60 mm-wide [OR51], with an oval angle architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58].
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510].

AVAILABLE GLASSES:

- Satinato

GLASS INFORMATION:

- Tempered Glass Satinato.
- The glossy side of glass is on the hinges side.

**AVAILABLE DOOR FRAMES:**

- Block door frame [OR3]

**ADDITIONAL INFORMATION:**

DOOR FRAMES PAGE 83-88
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **NON-REBATED DOORS** (at extra charge)
- **REBATED DOORS**
- **SINGLE DOORS**:
  - width 70 - 100
  - width 100 at extra charge
- **DOUBLE DOORS**:
  - width 120 - 200
  - width 150 at extra charge
- **VENTILATION**:
  - sleeves or undercut (at extra charge)
- **PRODUCT PHOTOS AND ARRANGEMENT DECOR**:
  - DOORS FOR SLIDING SYSTEMS (at extra charge)
### AVAILABLE DECORS:

**ENDURO foil**
- Camara
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Antic folie
- European oak

**ENDURO PLUS foil**
- Cedar larch
- Neat oak
- Snowy oak
- Retro oak
- Spring oak

**EMBOSSED foil (wood structure)**
- Makirino walnut

**ECO-VENEER FORTE**
- Duro walnut
- Ethena oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White

### AVAILABLE GLASSES:

- satinito

### CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

**MARTINA**

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel (22 mm-thick)
3. frame: made of MDF board
4. foil or laminate

- The frame is made of MDF board
- Door leaf is filled with 22 mm-thick panels and/or 4 mm-thick glass
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)
- In case of double doors, there is a covering strip (drawing on page 82)

### DOOR LEAF DIMENSIONS:

- Width of single doors: „60” to „100”
- Width of double doors: „120” to „200”

### STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

### ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100”
- Additional hinge in door width from „60” to „80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

### AVAILABLE DOOR FRAMES:

- Block door frame [OB3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR52], with an oval architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]

### ADDITIONAL INFORMATION:

- Glass information: Tempered glass satinito
- The glossy side of glass is on the hinges side

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**DOOR FRAMES PAGE 83-88**
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED
DOORS
(at extra charge)

REBATED
DOORS
SINGLE DOORS:
width 70 - 100
(width “100” at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
DOORS FOR SLIDING SYSTEMS
(at extra charge)

CLASSIC WALNUT [B597]
AVAILABLE DECORS:

ENDURO foil

- Camora
- Ebony
- Autumn oak

ENDURO 3D foil

- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

ENDURO PLUS foil

- Cedar lake
- Natural oak
- Snowy oak
- Retro oak
- Spring oak

EMBOSSED foil (wood structure)

- Makings walnut

ECO-VENEER FORTE

- Duro walnut
- Eirena oak
- Grey oak

ECO-VENEER CPL

- Dark coimbra
- Bright chestnut
- White

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

DOMINO

1. filling element: panel (10 mm-thick)
2. filling element: panel or glass (4 mm-thick) depending on the model
3. frame: made of MDF board
4. foil or laminate

The frame is made of MDF board.

Door leaf is filled with 4 mm-thick glasses and/or panels and 10 mm-thick panels.

Side edges and upper edge are foiled.

Rounded vertical edges of door leaves (more info on page 82)

In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

- Width of single doors „60” to „100”
- Width of double doors „120” to „200”

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width „100”
- Additional hinge in door width from „60” to „80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

ADDITIONAL GLASSES:

- Satinato

GLASS INFORMATION:

- Tempered glass
- Satinato
- The glossy side of glass is on the hinges side

AVAILABLE DOOR FRAMES:

- Adjustable door frame with a flat angle architrave 60 mm-wide [OR52], with an oval angle architrave 60 mm-wide [OR55] or flat angle architrave 80 mm-wide [OR58]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR57] or 80 mm-wide [OR510]
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED
DOORS
(at extra charge)

REBATED
DOORS

SINGLE DOORS:
width 70 - 100
(width "100" at extra charge)

DOUBLE DOORS:
width 120 - 200
(at extra charge)

VENTILATION:
sleeves or undercut
(at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
DOORS FOR SLIDING SYSTEMS
(at extra charge)

WHITE [B490]
AVAILABLE DECORS:

<table>
<thead>
<tr>
<th>ECO-VEENE CPL</th>
<th>6490</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td></td>
</tr>
</tbody>
</table>

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF MODULAR DOORS

BIANCO

1. filling element: MDF board (33 mm thick)
2. filling element: panel (10 mm thick) or glass (4 mm thick) depending on the model
3. frame: made of MDF board
4. foil or laminate

The frame is made of MDF board.

Door leaf is filled with 33 mm-thick horizontal elements and 10 mm-thick panels and/or 4 mm-thick glasses.

Side edges and upper edge are foiled.

Rounded vertical edges of door leaves (more info on page 82).

Door leaf can be shortened by max. 40 mm (not applicable to door leaf with ventilation).

In case of double doors, there is a covering strip (drawing on page 82).

DOOR LEAF DIMENSIONS:

- Width of single doors: “60” to “100”
- Width of double doors: “120” to “200”

STANDARD EQUIPMENT:

- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves “60” – “80”, 3 pcs in door leaves “90” and “100”
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole (no extra charge)
- Door width “100”
- Additional hinge in door width from “60” to “80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

AVAILABLE DOOR FRAMES:

- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [ORS7] or 80 mm-wide [ORS10]

ADDITIONAL INFORMATION:

<table>
<thead>
<tr>
<th>Available at extra charge</th>
<th>Available at extra charge</th>
</tr>
</thead>
<tbody>
<tr>
<td>nero</td>
<td>contrasto</td>
</tr>
<tr>
<td>satinato</td>
<td></td>
</tr>
</tbody>
</table>

GLASS INFORMATION:

- Tempered glass
- Satinato
- The glossy side of glass is on the hinges side
- BIANCO door leaves with nero or contrasto glasses are treated as not typical assortment with longer execution

AVAILABLE GLASSES:

- BIANCO door leaves with nero or contrasto glasses are treated as not typical assortment with longer execution.
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

**NON-REBATED DOORS** (at extra charge)

**REBATED DOORS**

**SINGLE DOORS:**
- width 70 - 100 (width "100" at extra charge)

**DOUBLE DOORS:**
- width 120 - 200 (at extra charge)

**VENTILATION:** sleeves or undercut (at extra charge)

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**

DOORS FOR SLIDING SYSTEMS (at extra charge)

- Larina NEVE 1
- Larina NEVE 2
- Larina NEVE 3
- Larina SATI 1
- Larina SATI 2
- Larina SATI 3
- Larina NUBE 1
- Larina NUBE 2
- Larina NUBE 3

- Larina FIORI 1
- Larina FIORI 2
- Larina FIORI 3
- Larina NUBE 1
- Larina NUBE 2
- Larina NUBE 3
- Larina SATI 1
- Larina SATI 2
- Larina SATI 3
AVAILABLE DECORS:

ENDURO foil
- Cedar type
- Maple
- Walnut
- Cherry
- Maple
- Beech
- Oak
- Ash
- Beech
- Walnut
- Cherry
- Maple
- Oak
- Ash

ENDURO 3D foil
- Cedar type
- Maple
- Walnut
- Cherry
- Maple
- Beech
- Ash
- Oak
- Beech
- Walnut
- Cherry
- Maple
- Ash
- Oak

ENDURO PLUS foil
- Cedar type
- Maple
- Walnut
- Cherry
- Maple
- Beech
- Ash
- Oak
- Beech
- Walnut
- Cherry
- Maple
- Ash
- Oak

ENBOSSED foil (wood structure)
- Makalu walnut
- Siberian larch

ECO-VENEER FORTE
- Duro walnut
- European oak
- American oak

ECO-VENEER CPL
- Dark coburn
- Bright chestnut

AVAILABLE GLASSES:
- NERO (available at extra charge)
- CONTRASTO (available at extra charge)
- SATINATO

CONSTRUCTION:
EXAMPLE CROSS SECTIONS OF MODULAR DOORS

LARINA

The frame is made of MDF board.
Door leaf is filled with 35 mm-thick horizontal elements and 10 mm-thick panels and/or 4 mm-thick glasses.
Side edges and upper edge are foiled.
Rounded vertical edges of door leaves (more info on page 82).
In case of double doors, there is a covering strip (drawing on page 82).

DOOR LEAF DIMENSIONS:
- Width of single doors „60“ to „100“.
- Width of double doors „120“ to „200“.

STANDARD EQUIPMENT:
- Rebated door leaves: Lock 72 mm for standard key, WC knob or cylinder lock insert.
- Rebated door leaves: Screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“.
- Non-rebated door leaves: Magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert.
- Non-rebated door leaves: Hidden hinges with regulation 3D in CHROME/MAT color.

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- Door without a key hole (no extra charge).
- Door width „100“.
- Additional hinge in door width from „60“ to „80“.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Metal ventilation sleeves, round (chrome, brass) or square (chrome, nickel).
- Door made in non-rebated version / for sliding systems.
- Double door.
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves).

AVAILBLE DOOR FRAMES:
- Block door frame [OR3].
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR52], with an oval angle architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58].
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [OR77] or 80 mm-wide [OR510].

GLASS INFORMATION:
- Tempered glass.
- Satinato glass.
- The glossy side of glass is on the hinges side.
- Bianco door leaves with nero or contrasto glasses are treated as not typical assortment with longer execution.
- Bianco door leaves with nero or contrasto glasses are treated as not typical assortment with longer execution.

ADDITIONAL INFORMATION:
Door frames Page 83-88
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

DARK COIMBRA [B542]

REBATED DOORS
- D'Artagnan 1
- D'Artagnan INTERO
- D'Artagnan TONDO

NON-REBATED DOORS (at extra charge)

SINGLE DOORS:
- width 70 - 100
- width 100 (at extra charge)

DOUBLE DOORS:
- width 120 - 200
- width 200 (at extra charge)

Doors for sliding systems (at extra charge)

Ventilation: sleeves or undercut (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

www.invado.pl
AVAILABLE DECORS:

**ENDURO** foil
- Coimbra
- Ebony
- Autumn oak

**ENDURO 3D** foil
- Precious oak

**ENDURO PLUS** foil
- Spring oak
- Winter oak
- Siberian birch

**ECO-VENEER FORTE**
- Duro walnut
- Etno oak
- Grey oak

**ECO-VENEER CPL**
- Dark cobrano
- Bright chestnut
- White

CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF MODULAR DOORS**

**D’ARTAGNAN**

1. Sling element: panel (10 mm-thick) or glass (6 mm-thick)
2. Frame: made of finger joint pinewood, covered with MDF and HDF boards wrapped into foil
3. Foil or laminate

Frame is made of finger joint pinewood, covered with MDF and HDF boards wrapped into foil.

- Rounded vertical edges of door leaves (more info on page 82)
- Door leaf can be shortened by max 40 mm
- (not applicable to door leaf with ventilation and D’Artagnan models with glass)
- In case of double doors, there is a covering strip (drawing on page 82)

**DOOR LEAF DIMENSIONS:**
- Width of single doors: „60“ to „100“
- Width of double doors: „120“ to „200“

**STANDARD EQUIPMENT:**
- Rebated door leaves: lock 72 mm for standard key, WC knob or cylinder lock insert
- Rebated door leaves: screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“
- Non-rebated door leaves: magnetic lock 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- Non-rebated door leaves: hidden hinges with regulation 3D in CHROME/MAT color

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**
- Door without a key hole (no extra charge)
- Door width „100“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut (only in INTERO)
- Door made in non-rebated version / for sliding systems
- Double door
- Cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

**AVAILABLE GLASSES:**

- Transparent
- Master carre
- Satinato

**GLASS INFORMATION:**

- Tempered glass: SATINATO, MASTER CARRE, TRANSPARENT
- The matte (engraved) side of glass is located on the hinges side
- D’Artagnan door leaves with glasses are treated as a typical assortment with longer execution time

**AVAILABLE DOOR FRAMES:**

- Block door frame [OB3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]
- Adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide [ORS7] or 80 mm-wide [ORS10]
SALERNO

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- REBATED DOORS
- SINGLE DOORS: width 60 - 110, (width 100 and 110 at extra charge)
- DOUBLE DOORS: width 120 - 200, (at extra charge)
- VENTILATION: sleeves or undercut, (at extra charge)
- DOORS FOR SLIDING SYSTEMS, (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

- WALNUT [B339]

www.invado.pl
AVAILABLE DECORS:

ENDURO foil

- Ebony
- Autumn oak
- Dark coimbra
- Bright chestnut
- White
- Grey

ENDURO 3D foil

- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

ENDURO PLUS foil

- Cedar forte
- Naturo oak
- Snowy oak
- Retro oak
- Spring oak

ECO-VENEER FORTE

- Duro walnut
- Eterno oak
- Grey oak

ECO-VENEER CPL

- Dark coimbra
- Bright chestnut
- White
- Grey

AVAILABLE GLASSES:

satinato

GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

CONSTRUCTION:

Example cross sections of foiled doors

1. Frame: made of MDF board
2. Filling element: „honey comb“
3. Filling element: tubular chipboard
4. HDF board
5. Foil or laminate

Example cross sections of foiled doors

SALERNO

The frame is made of MDF board
Filling – „honey comb“ or tubular chipboard (optionally)

- Frame with filling is covered with HDF boards on both sides
- Frame for glass is in the door leaf decor
- Side edges and upper edge are foiled
- Rounded vertical edges of door leaves (more info on page 82)

In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:

- Width of single doors „60“ to „110“
- Width of double doors „120“ to „200“

STANDARD EQUIPMENT:

- Lock 72 mm for standard key, WC knob or cylinder lock insert
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole
- Door width „100“, „110“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36
- Tubular chipboard filling

AVAILABLE GLASSES:

- Satinato

AVAILABLE DOOR FRAMES:

- Block door frame [OR83]
- Adjustable door frame with a flat angle architrave 60 mm wide [OR851], with an oval angle architrave 60 mm wide [OR852] or flat angle architrave 80 mm wide [OR858]
COLLECTION OF FOILED DOORS

NORMA DECOR

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:
REBATED
DOORS
SINGLE DOORS:
width 60 - 110
(width 100 and 110 at extra charge)
DOUBLE DOORS:
width 120 - 200
(at extra charge)
VENTILATION:
sleeves or undercut
(at extra charge)
DOORS FOR SLIDING SYSTEMS
(at extra charge)

NORMA DECOR 2 AND 3 DOOR LEAVES ARE AVAILABLE ONLY IN [B224], [B136], [B134], [B339].

OAK [B224]
**AVAILABLE DECORS:**

- **ENDURO foil**
  - 8134: Ebony
  - 8136: Autumn oak
  - 8224: Ashy oak
  - 8339: Anthracite
  - 8402: European oak

- **ENDURO 3D foil**
  - 8541: Precious oak
  - 8597: Classic walnut
  - 8598: Ashy oak
  - 8637: Retro oak
  - 8639: Spring oak

- **ENDURO PLUS foil**
  - 8462: Cedar forte
  - 8587: Naturo oak
  - 8596: Snowy oak
  - 8638: Winter oak
  - 8705: Siberian larch

- **ECO-VENEER FORTE**
  - 8473: Duro walnut
  - 8474: Eternal oak
  - 8476: Grey oak

- **ECO-VENEER CPL**
  - 8542: Dark coimbra
  - 8543: Bright chestnut
  - 8490: White
  - 8491: Grey

**CONSTRUCTION:**

- The frame is made of MDF board.
- Filling element: „honey comb” or tubular chipboard (optionally).
- Frame with filling is covered with HDF boards on both sides.
- Frame for glass is in the door leaf decor.
- Side edges and upper edge are foiled.
- Rounded vertical edges of door leaves (more info on page 82).
- In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors: „60” to „110”
- Width of double doors: „120” to „200”

**STANDARD EQUIPMENT:**

- Lock 72 mm for standard key, WC knob or cylinder lock insert
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Door without a key hole
- Door width „100”, „110”
- Additional hinge in door width from „60” to „80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36
- Tubular chipboard filling
- Ventilation grid

**AVAILABLE GLASSES:**

- Chinchilla (standard)
- Transparent (extra charge / porthole)
- Satinato (extra charge / porthole)

**AVAILABLE DOOR FRAMES:**

- Block door frame [OR83]
- Adjustable door frame with a flat angle architrave 60 mm-wide [OR81], with an oval angle architrave 60 mm-wide [OR82] or flat angle architrave 80 mm-wide [OR88]
COLLECTION OF FOILED DOORS

**TORINO**

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **REBATED DOORS**
  - SINGLE DOORS: width 60 - 110 (at extra charge)
  - DOUBLE DOORS: width 120 - 200 (at extra charge)
- **DOORS FOR SLIDING SYSTEMS** (at extra charge)
- **VENTILATION:** sleeves or undercut (at extra charge)

**WHITE [8490]**

- **Torino 1**
- **Torino 2**
- **Torino 3**
- **Torino 4**
- **Torino 5**
- **Torino 6**
AVAILABLE DECORS:

**ENDURO foil**
- 8134: Ebony
- 8136: Autumn oak
- 8224: Walnut
- 8339: Coimbra
- 8402: Spring oak
- 8406: Italian oak
- 8546: Unidirectional foil (horizontal)

**ENDURO 3D foil**
- 8541: Precious oak
- 8597: Classic walnut
- 8598: Ashy oak
- 8637: Anthracite
- 8639: European oak
- 8656: Winter oak
- 8657: Siberian larch

**ENDURO PLUS foil**
- 8462: Cedar forte
- 8587: Naturo oak
- 8596: Snowy oak
- 8638: Retro oak
- 8705: Spring oak

**ECO-VENEER FORTE**
- 8473: Duro walnut
- 8474: Elmo oak
- 8476: Grey oak

**ECO-VENEER CPL**
- 8542: Dark coimbra
- 8543: Bright chestnut
- 8490: White
- 8491: Grey

AVAILABE GLASSES:
- Chinchilla (standard)
- Salinato (standard)
- Master Care (extra charge)

GLASS INFORMATION:
- The glossy side of glass is on the hinges side

CONSTRUCTION:
The frame is made of MDF board
Filling element: „honey comb“ or tubular chipboard (optionally)
Frame with filling is covered with HDF boards on both sides
Frame for glass is in the door leaf decor
Side edges and upper edge are foiled
Rounded vertical edges of door leaves (more info on page 82)
In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:
- Width of single doors „60“ to „110“
- Width of double doors „120“ to „200“

STANDARD EQUIPMENT:
- Lock 72 mm for standard key, WC knob or cylinder lock insert
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- Door without a key hole
- Door width „100“, „110“
- Additional hinge in door width from „60“ to „80“
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36
- Tubular chipboard filling

AVAILABLE DOOR FRAMES:
- Block door frame [O83]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]

ADDITIONAL INFORMATION: DOOR FRAMES PAGE 83-88
PRODUCT PHOTOS AND ARRANGEMENT DECOR:

SNOWY OAK [B596]

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE DOORS:
- width 60 - 110
- Merano 1, 2, 3, 4, 5

DOBLE DOORS:
- width 120 - 200
- at extra charge

DOORS FOR SLIDING SYSTEMS
- at extra charge

VENTILATION:
- sleeves or undercut
- at extra charge
**AVAILABLE DECORS:**

**ENDURO foil**
- Ebony
- Autumn oak

**ENDURO 3D foil**
- Precious oak
- Classic walnut
- Ashy oak
- Anthracite
- European oak

**ENDURO PLUS foil**
- Cedar forte
- Naturo oak
- Snowy oak
- Retro oak
- Spring oak

**ECO-VENEER FORTE**
- Duro walnut
- Eterno oak
- Grey oak

**ECO-VENEER CPL**
- Dark coimbra
- Bright chestnut
- White
- Grey

**CONSTRUCTION:**
- The frame is made of MDF board.
- Filling element: "honey comb" or tubular chipboard (optionally).
- Frame with filling is covered with HDF boards on both sides.
- Frame for glass is in the door leaf decor.
- Side edges and upper edge are foiled.
- Rounded vertical edges of door leaves (more info on page 82).
- In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**
- Width of single doors: 60” to 110”.
- Width of double doors: 120” to 200”.

**STANDARD EQUIPMENT:**
- Lock 72 mm for standard key, WC knob or cylinder lock insert.
- Screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves 60” – 80”, 3 pcs in door leaves 90” and 100”.

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**
- Door without a key hole.
- Door width: 100”, 110”.
- Additional hinge in door width from 60” to 80”.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Door made in non-rebated version for sliding systems.
- Double door.
- Cylinder lock insert 31/36.
- Tubular chipboard filling.

**AVAILABLE GLASSES:**
- Chinchilla (standard).
- Salinato (standard).
- Master carre (extra charge).

**GLASS INFORMATION:**
- The glossy side of glass is on the hinges side.

**AVAILABLE DOOR FRAMES:**
- Block door frame [OR83].
- Adjustable door frame with a flat angle architrave 60 mm wide [OR851], with an oval angle architrave 60 mm wide [OR852], or flat angle architrave 80 mm wide [OR858].
COLLECTION OF FOILED DOORS

DOLCE

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- REBATED DOORS
- SINGLE DOORS:
  - width 60 - 110
  - width 120 - 200 (at extra charge)
- DOUBLE DOORS:
  - width 120 - 200
  - at extra charge
- VENTILATION:
  - sleeves or undercut
  - at extra charge
- DOORS FOR SLIDING SYSTEMS
  - at extra charge

CEDAR FORTE [B462]
AVAILABLE DECORS:

ENDURO foil

<table>
<thead>
<tr>
<th>8134</th>
<th>8136</th>
<th>8224</th>
<th>8339</th>
<th>8402</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ebony</td>
<td>Autumn oak</td>
<td>Coimbra</td>
<td>Walnut</td>
<td>HDF board</td>
</tr>
</tbody>
</table>

ENDURO 3D foil

<table>
<thead>
<tr>
<th>8541</th>
<th>8597</th>
<th>8598</th>
<th>8637</th>
<th>8639</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precious oak</td>
<td>Classic walnut</td>
<td>Ashy oak</td>
<td>Anthracite</td>
<td>European oak</td>
</tr>
</tbody>
</table>

ENDURO PLUS foil

<table>
<thead>
<tr>
<th>8462</th>
<th>8587</th>
<th>8596</th>
<th>8638</th>
<th>8705</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cedar forte</td>
<td>Nature oak</td>
<td>Snowy oak</td>
<td>Retro oak</td>
<td>Spring oak</td>
</tr>
</tbody>
</table>

ECO-VENEER FORTE

<table>
<thead>
<tr>
<th>8473</th>
<th>8474</th>
<th>8476</th>
</tr>
</thead>
<tbody>
<tr>
<td>Duro walnut</td>
<td>Elm oak</td>
<td>Grey oak</td>
</tr>
</tbody>
</table>

ECO-VENEER CPL

<table>
<thead>
<tr>
<th>8542</th>
<th>8543</th>
<th>8490</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dark coimbra</td>
<td>Bright chestnut</td>
<td>White</td>
</tr>
</tbody>
</table>

CONSTRUCTION:

The frame is made of MDF board. Filling: “honey comb” or tubular chipboard (optionally). Example cross sections of foiled doors.

DOOR LEAF DIMENSIONS:

- Width of single doors: „60” to „110”
- Width of double doors: „120” to „200”

STANDARD EQUIPMENT:

- Lock 72 mm for standard key, WC knob or cylinder lock insert
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60” – „80”, 3 pcs in door leaves „90” and „100”

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- Door without a key hole
- Door width „100”, „110”
- Additional hinge in door width from „60” to „80”
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36
- Tubular chipboard filling

AVAILABLE GLASSES:

SATINATO

GLASS INFORMATION:

THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

ADDITIONAL INFORMATION:

AVAILABLE DOOR FRAMES:

Block door frame [O83]

Adjustable door frame with a flat angle architrave 60 mm wide [ORS1], with an oval angle architrave 60 mm wide [ORS2] or flat angle architrave 80 mm wide [ORS8]
COLLECTION OF FOILED DOORS

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- **REBATED DOORS**
- **SINGLE DOORS:**
  - Width: 60 - 110
- **DOUBLE DOORS:**
  - Width: 120 - 200
- **VENTILATION:**
  - Sleeves or undercut
  - DOORS FOR SLIDING SYSTEMS

PRODUCT PHOTOS AND ARRANGEMENT DECOR:

ANTHRACITE (8637)
AVAILABLE DECORS:

ENDURO foil
- 8134 Linda (White)
- 8136 Beech
- 8224 Oak
- 8339 Walnut
- 8402 Coimbra

ENDURO 3D foil
- 8541 Precious oak
- 8597 Classic walnut
- 8598 Ashy oak
- 8637 Anthracite
- 8639 European oak

ENDURO PLUS foil
- 8462 Cedar forte
- 8557 Naturo oak
- 8596 Snowy oak
- 8638 Retro oak
- 8705 Spring oak

ECO-VENEER FORTE
- 8473 Duro walnut
- 8490 Elterno oak
- 8491 Grey oak

ECO-VENEER CPL
- 8542 Dark coimbra
- 8543 Bright chestnut
- 8490 White
- 8491 Grey

CONSTRUCTION:

1. Frame made of MDF board
2. Filling: tubular chipboard
3. HDF board
4. Foil or laminate

Example cross sections of foiled doors:

- LIDO
  - Frame made of MDF board
  - Filling: tubular chipboard
  - Frame with filling covered with HDF boards on both sides
  - ALU strip width: 8 mm
  - Side edges and upper edge are foiled
  - Rounded vertical edges of door leaves (more info on page 82)
  - In case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:
- Width of single doors: 60" to 110"
- Width of double doors: 120" to 200"

STANDARD EQUIPMENT:
- Lock: 72 mm for standard key, WC knob or cylinder lock insert
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves 60" – 80", 3 pcs in door leaves 90" and 100"

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- Door without a key hole
- Door width: 100", 110"
- Additional hinge in door width from 60" to 80"
- Caps for hinges
- Ventilation undercut
- PVC ventilation sleeves
- Door made in non-rebated version for sliding systems
- Double door
- Cylinder lock insert 31/36
- Tubular chipboard filling

AVAILABLE DOOR FRAMES:
- Block door frame [O83]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]
Collection of Foiled Doors

**Strada**

Available options of door leaves execution:

- **Rebated doors**
- **Single doors**:
  - Width: 45 - 110
  - (Widths of 105 & 110 at extra charge)
- **Double doors**:
  - Width: 120 - 200
  - (At extra charge)
- **Ventilation**:
  - Sleeves or undercut
  - (At extra charge)
- **Doors for sliding systems**
  - (At extra charge)

Product photos and arrangement decor:

- **Strada 1**
- **Strada 2**
- **Strada 3**

www.invado.pl
AVAILABLE DECORS:

ENDURO foil
- 8134: Linda (White)
- 8136: Beech
- 8224: Oak
- 8339: Walnut
- 8402: Combi

ENDURO 3D foil
- 8406: Ebony
- 8706: Autumn oak

ENDURO PLUS foil
- 8462: Cedar forte
- 8578: Natural oak
- 8596: Snowy oak
- 8638: Retro oak
- 8705: Spring oak

ECO-VENEER FORTE
- 8473: Dakota walnut
- 8474: Eterno oak
- 8476: Grey oak

SECOND DECORS

ECO-VENEER CPL
- 8542: Dark combi
- 8543: Bright chestnut
- 8490: White
- 8491: Grey

CONSTRUCTION:

the frame is made of MDF board
filling element: “honey comb” or tubular chipboard (optionally)
frame with filling is covered with HDF boards on both sides
side edges and upper edge are foiled
rounded vertical edges of door leaves (more info on page 82)
in case of double doors, there is a covering strip (drawing on page 82)

DOOR LEAF DIMENSIONS:
width of single doors „60“ to „110“
width of double doors „120“ to „200“

STANDARD EQUIPMENT:
lock 72 mm for standard key, WC knob or cylinder lock insert
screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“

ADDITIONAL OPTIONS AT EXTRA CHARGE:
door without a key hole
door width „100“ , „110“
additional hinge in door width from „60“ to „80“
caps for hinges
ventilation undercut
PVC ventilation sleeves
doors made in non-rebated version for sliding systems
double door
cylinder lock insert 31/36

tubular chipboard filling

AVAILABLE DOOR FRAMES:

block door frame [O83]
adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]
SAGITTARIUS, LIBRA AND TAURUS

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
ELM [B373] / CHESTNUT [B288]

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- REBATED
- DOORS

SINGLE DOORS:
- width 60 - 110
- (width 100 and 110 at extra charge)

DOUBLE DOORS:
- width 120 - 200
- (at extra charge)

VENTILATION:
- sleeves or undercut
- (at extra charge)

DOORS FOR SLIDING SYSTEMS
- (at extra charge)

DOOR LEAF TAURUS IS AVAILABLE IN BIDIRECTIONAL FOIL CHESTNUT [B288] AND ELM [B373] ONLY
**AVAILABLE DECORS:**

<table>
<thead>
<tr>
<th>ENDURO foil</th>
<th>ENDURO 3D foil</th>
<th>ENDURO PLUS foil</th>
<th>ECO-VENEER FORTE</th>
<th>ECO-VENEER CPL</th>
</tr>
</thead>
<tbody>
<tr>
<td>8134</td>
<td>8406</td>
<td>8462</td>
<td>8473</td>
<td>8542</td>
</tr>
<tr>
<td>Linder (White)</td>
<td>Ebony</td>
<td>Cedar forte</td>
<td>Duro walnut</td>
<td>Dark coimbra</td>
</tr>
<tr>
<td>8136</td>
<td>8706</td>
<td>8587</td>
<td>Elmo oak</td>
<td>Bright chestnut</td>
</tr>
<tr>
<td>Beech</td>
<td>Autumn oak</td>
<td>Naturo oak</td>
<td>Grey oak</td>
<td>White</td>
</tr>
<tr>
<td>8224</td>
<td>8288</td>
<td>8598</td>
<td>Grey oak</td>
<td>Grey</td>
</tr>
<tr>
<td>Oak</td>
<td>Chestnut</td>
<td>Snowy oak</td>
<td>Grey oak</td>
<td>Grey</td>
</tr>
<tr>
<td>8339</td>
<td>8373</td>
<td>8637</td>
<td>Retro oak</td>
<td>Grey</td>
</tr>
<tr>
<td>Walnut</td>
<td>Elm</td>
<td>8638</td>
<td>Spring oak</td>
<td>Grey</td>
</tr>
<tr>
<td>8402</td>
<td></td>
<td>8705</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>8708</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Winter oak</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Siberian larch</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**CONSTRUCTION:**

- The frame is made of MDF board.
- Filling element: "honey comb" or tubular chipboard (optionally).
- Frame with filling is covered with HDF boards on both sides.
- Frame for glass is in the door leaf decor.
- Side edges and upper edge are foiled.
- Rounded vertical edges of door leaves (more info on page 82).
- In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors: "60" to "110".
- Width of double doors: "120" to "200".

**STANDARD EQUIPMENT:**

- Lock 72 mm for standard key, WC knob or cylinder lock insert.
- Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100".

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Door without a key hole.
- Door width "100", "110".
- Additional hinge in door width from "60" to "80".
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Door made in non-rebated version for sliding systems.
- Double door.
- Cylinder lock insert 31/36.
- Tubular chipboard filling.

**AVAILABLE DOOR FRAMES:**

- Block door frame [OB3], adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8].

**AVAILABLE DECORS:**

- **ENDURO foil**
  - 8134: Linder (White)
  - 8136: Beech
  - 8224: Oak
  - 8339: Walnut
  - 8402: Elm

- **ENDURO 3D foil**
  - 8406: Ebony
  - 8706: Autumn oak
  - 8288: Chestnut
  - 8373: Elm

- **ENDURO PLUS foil**
  - 8462: Cedar forte
  - 8587: Naturo oak
  - 8598: Snowy oak
  - 8637: Retro oak
  - 8639: Spring oak

- **ECO-VENEER FORTE**
  - 8473: Duro walnut
  - 8474: Elmo oak
  - 8476: Grey oak

- **ECO-VENEER CPL**
  - 8542: Dark coimbra
  - 8543: Bright chestnut
  - 8490: White
  - 8491: Grey

**ADDITIONAL INFORMATION:**

- Elmo [ORS2] decor is not applicable for single door leaves "100" and "110" and double door leaf "200".

**GLASS INFORMATION:**

- The glossy side of glass is on the hinges side.

**SAGITTARIUS, LIBRA AND TAURUS**

- Block door frame [OB3].
COLLECTION OF FOILED DOORS

Gemini and Virgo

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

- REBATED DOORS
- SINGLE DOORS:
  - width 60 - 110
  - (width 100 and 110 at extra charge)
- DOUBLE DOORS:
  - width 120 - 200
  - (at extra charge)
- VENTILATION:
  - sleeves or undercut
  - (at extra charge)
- DOORS FOR SLIDING SYSTEMS
  - (at extra charge)

Gemini 1
Gemini 2
Gemini 3
Virgo 1
Virgo 2
Virgo 3

PRODUCT PHOTOS AND ARRANGEMENT DECOR: CHESTNUT [B288]
The frame is made of MDF board.
Filling element: "honey comb" or tubular chipboard (optionally)
Frame with filling is covered with HDF boards on both sides.
Frame for glass is in the door leaf decor.
Side edges and upper edge are foiled.
Rounded vertical edges of door leaves (more info on page 82)
In case of double doors, there is a covering strip (drawing on page 82)

Door leaf dimensions:
Width of single doors "60” to “110”
Width of double doors "120” to “200”

Standard equipment:
Lock 72 mm for standard key, WC knob or cylinder lock insert
Screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves “60” – “80”, 3 pcs in door leaves “90” and “100”

Additional options at extra charge:
Door without a key hole
Door width “100”, “110”
Additional hinge in door width from “60” to “80”
Caps for hinges
Ventilation undercut
PVC ventilation sleeves
Door made in non-rebated version for sliding systems
Double door
Cylinder lock insert 31/36
Tubular chipboard filling

Available door frames:
Block door frame [OB3], adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]

Available glasses:
Satinato

Glass information:
The glossy side of glass is on the hinges side
PARMA

COLLECTION OF FOILED DOORS

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:
- REBATED DOORS
- SINGLE DOORS: width 60–110
  (widths 100 and 110 at extra charge)
- DOUBLE DOORS: width 120–200
  (at extra charge)
- VENTILATION: sleeves or undercut
  (at extra charge)
- DOORS FOR SLIDING SYSTEMS
  (at extra charge)

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
ITALIAN OAK [B656]

Parma 1
Parma 2
Parma 3
AVAILABLE DECORS:

**ENDURO foil**

- 8134: Linda (White)
- 8136: Beech
- 8224: Oak
- 8339: Walnut
- 8402: Combra

- 8406: Ebony
- 8706: Autumn oak
- 8288: Chestnut
- 8373: Elm

**ENDURO 3D foil**

- 8541: Precious oak
- 8597: Classic walnut
- 8598: Ashy oak
- 8637: Anthracite
- 8639: European oak

- 8656: Italian oak
- 8657: Severa oak

**ENDURO PLUS foil**

- 8462: Cedar forte
- 8587: Naturo oak
- 8596: Snowy oak
- 8638: Retro oak
- 8705: Spring oak

- 8707: Winter oak
- 8708: Siberian ‚tarch

**ECO-VENEER FORTE**

- 8473: Duro walnut
- 8474: Eterno oak
- 8476: Grey oak

**ECO-VENEER CPL**

- 8542: Dark combra
- 8543: Bright chestnut
- 8490: White
- 8491: Grey

**CONSTRUCTION:**

- the frame is made of MDF board
- filling element: "honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 82)
- in case of double doors, there is a covering strip (drawing on page 82)

**DOOR LEAF DIMENSIONS:**

- width of single doors „60“ to „110“
- width of double doors „120“ to „200“

**STANDARD EQUIPMENT:**

- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- door without a key hole
- door width „100“, „110“
- additional hinge in door width from „60“ to „80“
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

**AVAILABLE DOOR FRAMES:**

- block door frame [OR3]
- adjustable door frame with a flat angle architrave 60 mm-wide [OR31], with an oval angle architrave 60 mm-wide [OR32] or flat angle architrave 80 mm-wide [OR38]

**AVAILABLE GLASSES:**

- satenato

**GLASS INFORMATION:**

- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE
COLLECTION OF FOILED DOORS

AVERTNO

PRODUCT PHOTOS AND ARRANGEMENT DECOR: SEVERO OAK [B657]

AVERTNO OPTIONS OF DOOR LEAVES EXECUTION:

- REBATED DOORS
- SINGLE DOORS:
  - width 60 - 110 (width 100 and 110 at extra charge)
- DOUBLE DOORS:
  - width 120 - 200 (at extra charge)
- VENTILATION:
  - sleeves or undercut (at extra charge)
- DOORS FOR SLIDING SYSTEMS (at extra charge)
**AVAILABLE DECORS:**

### ENDURO foil

- 8134: Lino (White)
- 8136: Beech
- 8224: Oak
- 8339: Walnut
- 8402: Combs

### ENDURO 3D foil

- 8541: Precious oak
- 8597: Classic walnut
- 8598: Ashy oak
- 8637: Anthracite
- 8639: European oak

### ENDURO PLUS foil

- 8462: Cedar forte
- 8587: Naturo oak
- 8596: Snowy oak
- 8638: Retro oak
- 8705: Spring oak

### ECO-VENEER FORTE

- 8473: Duro walnut
- 8474: Elerno oak
- 8476: Grey oak

### ECO-VENEER CPL

- 8542: Dark coimbra
- 8543: Bright chestnut
- 8490: White
- 8491: Grey

---

**CONSTRUCTION:**

- The frame is made of MDF board.
- Filling element: “honey comb” or tubular chipboard (optionally).
- Frame for glass is in the door leaf decor.
- Side edges and upper edge are foiled.
- Rounded vertical edges of door leaves (more info on page 82).
- In case of double doors, there is a covering strip (drawing on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors: “60” to “110”.
- Width of double doors: “120” to “200”.

**STANDARD EQUIPMENT:**

- Lock 72 mm for standard key, WC knob or cylinder lock insert.
- Screw-in pivot hinges 13.5/9 (white zinc) – 2 pcs in door leaves “60” – “80”, 3 pcs in door leaves “90” and “100”.

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Door without a key hole.
- Door width “100”, “110”.
- Additional hinge in door width from “60” to “80”.
- Caps for hinges.
- Ventilation undercut.
- PVC ventilation sleeves.
- Door made in non-rebated version for sliding systems.
- Double door.
- Cylinder lock insert 31/36.
- Tubular chipboard filling.

**AVAILABLE DOOR FRAMES:**

- Block door frame [O83]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8].

---

**AVAILABLE DECORS:**

- Chestnut
- Elm
- Bidirectional foil (vertical + horizontal)

**AVAILABLE GLASSES:**

- satinato
COLLECTION OF FOILED DOORS

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PRODUCT PHOTOS AND ARRANGEMENT DECOR:

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED

SINGLE DOORS:
- width 60 - 110 (at extra charge)
- width 100 - 110 (at extra charge)

DOUBLE DOORS:
- width 120 - 200 (at extra charge)
- width 130 - 200 (at extra charge)

VENTILATION:
- sleeves or undercut (at extra charge)

DOORS FOR SLIDING SYSTEMS (at extra charge)

PRECIOUS OAK [B541]

Orso 1

Orso 2

Orso 3

Orso 4

Orso 5

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**AVAILABLE DECORS:**

**ENDURO foil**
- Oak [8134]
- Walnut [8136]
- Chestnut [8224]
- Elm [8339]
- COMBO [8402]

**ENDURO 3D foil**
- Precious oak [8541]
- Classic walnut [8597]
- Ashy oak [8598]
- Anthracite [8637]
- European oak [8639]

**ENDURO PLUS foil**
- Cedar forte [8462]
- Nature oak [8587]
- Snowy oak [8596]
- Retro oak [8638]
- Spring oak [N8705]

**ECO-VENEER FORTE**
- Duro walnut [8473]
- Eterno oak [8474]
- Grey oak [8476]

**ECO-VENEER CPL**
- Dark chestnut [8542]
- Bright chestnut [8543]
- White [8490]
- Grey [8491]

**CONSTRUCTION:**
- frame: made of MDF board
- filling element: “honey comb” or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- frame for glass is in the door leaf decor
- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on page 82)

**EXAMPLE CROSS SECTIONS OF FOILED DOORS**

**ORSO**
- frame
- filling element: “honey comb”
- filling element: tubular chipboard
- HDF board
- foil or laminate

**DOOR LEAF DIMENSIONS:**
- width of single doors „60“ to „110“
- width of double doors „120“ to „200“

**STANDARD EQUIPMENT:**
- lock 72 mm for standard key, WC knob or cylinder lock insert
- screw-in pivot hinges 13,5/9 (white zinc) – 2 pcs in door leaves „60“ – „80“, 3 pcs in door leaves „90“ and „100“

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**
- door without a key hole
- door width „100“, „110“
- additional hinge in door width from „60“ to „80“
- caps for hinges
- ventilation undercut
- PVC ventilation sleeves
- door made in non-rebated version for sliding systems
- double door
- cylinder lock insert 31/36
- tubular chipboard filling

**AVAILABLE DOOR FRAMES:**
- block door frame [O83]
- adjustable door frame with a flat angle architrave 60 mm-wide [OR51], with an oval angle architrave 60 mm-wide [OR52] or flat angle architrave 80 mm-wide [OR58]

**ADDITIONAL INFORMATION:**
- ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100“ AND „110“ AND DOUBLE DOOR LEAF „200“
- available decor:
  - bidirectional foil (vertical + horizontal)
  - unidirectional foil (horizontal)

**AVAILABLE GLASSES:**
- satinato

**GLASS INFORMATION:**
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE
- THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE

**AVAILABLE DECORS:**
- Chestnut [B288]
- Elm [B373]
- bidirectional foil (vertical + horizontal)
- ELM [B373] DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100“ AND „110“ AND DOUBLE DOOR LEAF „200“
COLLECTION OF GLASS DOORS

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE
width 60 - 90

VENTILATION:
undercut
(at extra charge)

THE MATT SIDE OF GLASS IS ON THE HINGES SIDE

GLASS INFORMATION:
overprint on transparent glass
overprint on transparent glass
overprint on transparent glass
overprint on transparent glass
overprint on transparent glass
overprint on transparent glass
engraving on satinato glass
engraving on satinato glass
engraving on satinato glass
engraving on satinato glass

Amber 3
Amber 4
Amber 5
Amber 6
Amber 7
Amber 8
Amber 9
Amber 10
Amber 11
Amber 12
Amber 13
Amber 14
Amber 15
Amber 16

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ASSEMBLY AND INSTALLATION OF AMBER GLASS DOORS
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ACCESSORIES AVAILABLE AT EXTRA CHARGE:

- lock Studio Rondo with hinges
- lock Studio Classic with hinges
- lock Studio Arcos with hinges

CONSTRUCTION:

GLASS: tempered, 8 mm-thick
- the matt side of glass is on the hinges side
- glass panel should be ordered together with door frame

block or adjustable door frame, 2 hinges

DIMENSIONS OF GLASS DOORS (MM) "60" "70" "80" "90"

<table>
<thead>
<tr>
<th>Door Leaf Width</th>
<th>617</th>
<th>717</th>
<th>817</th>
<th>917</th>
</tr>
</thead>
<tbody>
<tr>
<td>Door Leaf Height</td>
<td>2027</td>
<td>1975</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

ADDITIONAL OPTIONS AT EXTRA CHARGE:

- ventilation undercut

AVAILABLE DOOR FRAMES:

- block door frame [OB3]
- adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]

AVAILABLE COLORS:

- STAINLESS STEEL
- ANODIZED SILVER

- door handle "hidden", lock without a hole
- door handle "protrude", lock without a hole

ADDITIONAL INFORMATION:

DOOR FRAMES PAGE 83-88
NORMA DECOR AND LIBRA

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE DOORS:
Width 60 - 90

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
RETRO OAK [8638]
**AVAILABLE DECORS:**

- **ENDURO foil**
  - 8134: Ebony
  - 8136: Autumn oak
  - 8224: Nut brown
  - 8339: Oak
  - 8402: Coimbra

- **ENDURO 3D foil**
  - 8541: Precious oak
  - 8597: Classic walnut
  - 8598: Ashy oak
  - 8637: Anthracite
  - 8639: European oak
  - 8656: Italian oak
  - 8657: Severo oak

- **ENDURO PLUS foil**
  - 8462: Cedar forte
  - 8587: Naturo oak
  - 8596: Snowy oak
  - 8638: Retro oak
  - 8705: Spring oak
  - 8707: Winter oak
  - 8708: Siberian larch

- **ECO-VENEER FORTE**
  - 8473: Duro walnut
  - 8474: Eterno oak
  - 8476: Grey oak

- **ECO-VENEER CPL**
  - 8542: Dark coimbra
  - 8543: Bright chestnut
  - 8490: White
  - 8491: Grey

**CONSTRUCTION:**

- Folding door consists of two folded half door leaf.
- The frame of each half of folded door leaf is made of MDF board.
- Filling - “honey comb”
- Frame and filling are covered with 3 mm-thick MDF boards.
- Each half door leaf has a rabbet along the vertical edge.
- Both parts of each half door leaf are joined together with hidden hinges.
- The door leaf is connected to the floor with a spigot fixed in the holder, which is bolted to the floor.
- The upper part is connected to the door frame with a spigot fixed in the holder, which is mounted in the rail bolted to the upper element of door frame.
- The sliding mechanism (trolley), mounted in the rail, stabilizes the door leaf when opening and closing.
- Rounded vertical edges of door leaves (more info on page 82)

**DOOR LEAF DIMENSIONS:**

- Width of single doors „60” to „90”

**STANDARD EQUIPMENT:**

- 2 silver round grips in silver color
- 2 hidden hinges in silver colors

**AVAILABLE DOOR FRAMES:**

- Block door frame [ORS3]
- Adjustable door frame with a flat angle architrave 60 mm-wide [ORS1], with an oval angle architrave 60 mm-wide [ORS2] or flat angle architrave 80 mm-wide [ORS8]

**AVAILABLE GLASSES:**

- **GLASS INFORMATION:**
  - The mat side of glass is on the door frame side.

**ADDITIONAL INFORMATION:**

- Door frames page 83-88
"POCKET" SLIDING SYSTEM (HIDDEN IN THE WALL)

"Pocket" sliding system, designed for single or double doors, is a very good solution for small rooms. Construction of cassette for plasterboard wall is a universal system, that allows adjusting cassette thickness to existing U and C profiles during assembly. The 100 mm-thick cassette is adapted to U75 and C75 profiles. The 125 mm-thick cassette is adapted to U100 and C 100 profiles. Standard cassettes for door leaves 2030 - 2040 mm-high are mounted on the finished floor.

**Dimensions of cassette for single sliding system**

<table>
<thead>
<tr>
<th>Internal width L x H</th>
<th>Outer width C x H1</th>
<th>A</th>
<th>B</th>
<th>Wall thickness</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>590 x 2025</td>
<td>1305 x 2115</td>
<td>650</td>
<td>615</td>
<td>100-125</td>
<td>618</td>
<td>1977 (PL) 2027</td>
</tr>
<tr>
<td>690 x 2025</td>
<td>1505 x 2115</td>
<td>750</td>
<td>715</td>
<td></td>
<td>718</td>
<td>1977 (CZ/SK)</td>
</tr>
<tr>
<td>790 x 2025</td>
<td>1705 x 2115</td>
<td>850</td>
<td>815</td>
<td></td>
<td>818</td>
<td></td>
</tr>
<tr>
<td>890 x 2025</td>
<td>1905 x 2115</td>
<td>950</td>
<td>915</td>
<td></td>
<td>918</td>
<td></td>
</tr>
<tr>
<td>990 x 2025</td>
<td>2105 x 2115</td>
<td>1050</td>
<td>1015</td>
<td></td>
<td>1018</td>
<td></td>
</tr>
</tbody>
</table>

H - internal height of cassette  
L - internal width of cassette

**Diagram of the location of door frame elements for sliding system (plasterboard wall)**

**Dimensions of cassette for double sliding system**

<table>
<thead>
<tr>
<th>Internal width L x H</th>
<th>Outer width C x H1</th>
<th>A</th>
<th>B</th>
<th>Wall thickness</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>1180 x 2025</td>
<td>2520 x 2115</td>
<td>1250</td>
<td>615</td>
<td>100-125</td>
<td>618</td>
<td>1977 (PL) 2027</td>
</tr>
<tr>
<td>1380 x 2025</td>
<td>2920 x 2115</td>
<td>1450</td>
<td>715</td>
<td></td>
<td>718</td>
<td></td>
</tr>
<tr>
<td>1580 x 2025</td>
<td>3320 x 2115</td>
<td>1650</td>
<td>815</td>
<td></td>
<td>818</td>
<td></td>
</tr>
<tr>
<td>1780 x 2025</td>
<td>3720 x 2115</td>
<td>1850</td>
<td>915</td>
<td></td>
<td>918</td>
<td></td>
</tr>
<tr>
<td>1980 x 2025</td>
<td>4120 x 2115</td>
<td>2050</td>
<td>1015</td>
<td></td>
<td>1018</td>
<td></td>
</tr>
</tbody>
</table>

H - internal height of cassette  
L - internal width of cassette

**Diagram of the location of door frame elements for sliding system (plasterboard wall)**

**THE SET INCLUDES:**
- construction cassettes for sliding system „100” or „125”
- set of profiles (door frame), brushes and seals.
- set of covering profiles for both sides of the door frame.
- grip (chrome, satin or golden).

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- NON-REBATED DOORS  
- SINGLE DOORS: width 60 - 100  
- DOUBLE DOORS: width 120 - 200  
- VENTILATION: sleeves or undercut (depending on the model)
Angle architraves are delivered with standard length of tongue of 30 mm. The length of tongue can be adjusted by the customer on their own, depending on the needs.

Adjustment up to 20 mm is done by the "tongue" of angle architrave. Adjustment of more than 20 mm is done by enlarging element (tunnel - at extra charge).

**STANDARD EQUIPMENT:**
- Construction cassette for sliding system „100” or „125”
- Set of profiles (door frame), brushes and seals
- Set of covering profiles for both sides of the door frame
- Grip (chrome, satin or golden)

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**
- Tunnel (door frame enlarging element) - price per each 10 mm
- Slowing-down device (excluding D’Artagnan)
- Key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the door frame.
ON-WALL SLIDING SYSTEM

All foiled and modular door leaves can be installed in case of on-wall sliding system. AMBER door leaves are not suitable for on-wall sliding system.

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **THE SET INCLUDES:**
  - rail, thimble – 1 piece,
  - rail cover in the door leaf decor,
  - grip - chrome, satin or golden color

- **IN CASE OF DOOR LEAVES EQUIPPED WITH A HOOK LOCK, THE CUSTOMER INSTALLS THE STRIKING PLATE HIMSELF IN THE BUMPER.**
- **RAIL COVER WITH ANGLE ARCHITRAVE 60 MM-WIDE IS RECOMMENDED FOR SLIDING SYSTEM WITHOUT A DOOR FRAME.**

**ASSEMBLY AND INSTALLATION OF ON-WALL SLIDING SYSTEM**

watch on our YOUTUBE channel

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**DIMENSIONS OF DOOR LEAF AND DOOR FRAME FOR ON-WALL SLIDING SYSTEM (mm)**

<table>
<thead>
<tr>
<th></th>
<th>Door frame for single door</th>
<th>Door frame for double door</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>.60</td>
<td>.70</td>
</tr>
<tr>
<td>s1 door leaf width</td>
<td>618</td>
<td>718</td>
</tr>
<tr>
<td>s2 width of wall opening*</td>
<td>640</td>
<td>740</td>
</tr>
<tr>
<td>s3 outer width of door frame</td>
<td>610</td>
<td>710</td>
</tr>
<tr>
<td>s4 internal width of door frame</td>
<td>566</td>
<td>666</td>
</tr>
<tr>
<td>s5 width of door frame with architraves</td>
<td>60 mm</td>
<td>710</td>
</tr>
<tr>
<td></td>
<td>80 mm</td>
<td>750</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Door frame for single door</th>
<th>Door frame for double door</th>
</tr>
</thead>
<tbody>
<tr>
<td>h1 door leaf height</td>
<td>(PL) 2027 / 1975 (CZ/SK)</td>
<td>(PL) 2027 / 1975 (CZ/SK)</td>
</tr>
<tr>
<td>h2 height of wall opening</td>
<td>(PL) 2054 / 2002 (CZ/SK)</td>
<td>(PL) 2054 / 2002 (CZ/SK)</td>
</tr>
<tr>
<td>h3 outer height of door frame</td>
<td>(PL) 2039 / 1987 (CZ/SK)</td>
<td>(PL) 2039 / 1987 (CZ/SK)</td>
</tr>
<tr>
<td>h4 internal height of door frame*</td>
<td>(PL) 2017 / 1965 (CZ/SK)</td>
<td>(PL) 2017 / 1965 (CZ/SK)</td>
</tr>
<tr>
<td>h5 height of door frame with architraves</td>
<td>(PL) 2089 / 2037 (CZ/SK)</td>
<td>(PL) 2089 / 2037 (CZ/SK)</td>
</tr>
<tr>
<td></td>
<td>(PL) 2107 / 2057 (CZ/SK)</td>
<td>(PL) 2107 / 2057 (CZ/SK)</td>
</tr>
</tbody>
</table>

*Dimensions of wall opening for the version without door frame should be identical to the internal width of the door frame.

---

**VENTILATION:** sleeves or undercut (depending on the inside)

---

**THE SET INCLUDES:**

* rail, thimble – 1 piece,
* rail cover in the door leaf decor,
* grip - chrome, satin or golden color

---

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**

- **NON-REBATED DOORS**
- **SINGLE DOORS:** width 60 - 100
- **DOUBLE DOORS:** width 120 - 200

---

IN CASE OF DOOR LEAVES EQUIPPED WITH A HOOK LOCK, THE CUSTOMER INSTALLS THE STRIKING PLATE HIMSELF IN THE BUMPER. RAIL COVER WITH ANGLE ARCHITRAVE 60 MM-WIDE IS RECOMMENDED FOR SLIDING SYSTEM WITHOUT A DOOR FRAME.

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**DIMENSIONS OF WALL OPENING FOR THE VERSION WITHOUT DOOR FRAME SHOULD BE IDENTICAL TO THE INTERNAL WIDTH OF THE DOOR FRAME.**
STANDARD EQUIPMENT:
- rail cover in the door leaf decor – installed on ALU strip (two types, depending on the width of the masking angle architrave used in the door frame - 60 mm or 80 mm)
- thimble – 1 piece (chrome, satin, golden)
- rail – installed on ALU strip
- grip – chrome, satin or golden color - a set for both sides of door leaf

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- adjustable door frame ORS3 with angle architrave 60 mm-wide and bumper (without milling for striking plate), recommended rail cover 80 mm-wide
- adjustable door frame ORS9 with angle architrave 80 mm-wide and bumper (without milling for striking plate), recommended rail cover 100 mm-wide
- slowing-down device
- key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the bumper

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF SLIDING SYSTEM:

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>Length of rail cover</th>
<th>Number of rails and angle architraves</th>
</tr>
</thead>
<tbody>
<tr>
<td>“60”</td>
<td>1300 mm</td>
<td>1 rail and angle architrave 200 cm-long</td>
</tr>
<tr>
<td>“70”</td>
<td>1500 mm</td>
<td>2 rails and angle architraves 200 cm-long</td>
</tr>
<tr>
<td>“80”</td>
<td>1700 mm</td>
<td>3 rails and angle architraves 200 cm-long</td>
</tr>
<tr>
<td>“90”</td>
<td>1900 mm</td>
<td></td>
</tr>
<tr>
<td>“100”</td>
<td>2100 mm</td>
<td></td>
</tr>
<tr>
<td>“60” + “60”</td>
<td>2500 mm</td>
<td></td>
</tr>
<tr>
<td>“60” + “70”</td>
<td>2700 mm</td>
<td></td>
</tr>
<tr>
<td>“70” + “70” or “60” + “80”</td>
<td>2900 mm</td>
<td></td>
</tr>
<tr>
<td>“70” + “80” or “60” + “90”</td>
<td>3100 mm</td>
<td></td>
</tr>
<tr>
<td>“80” + “80” or “70” + “90” or “60” + “100”</td>
<td>3300 mm</td>
<td></td>
</tr>
<tr>
<td>“80” + “90” or “70” + “100”</td>
<td>3500 mm</td>
<td></td>
</tr>
<tr>
<td>“90” + “90” or “80” + “100”</td>
<td>3700 mm</td>
<td></td>
</tr>
<tr>
<td>“90” + “100”</td>
<td>3900 mm</td>
<td></td>
</tr>
<tr>
<td>“100” + “100”</td>
<td>4100 mm</td>
<td></td>
</tr>
</tbody>
</table>

AVAILABLE DOOR FRAMES:
- ORS3 Adjustable door frame with a flat angle architrave 60 mm-wide
- ORS9 Adjustable door frame with a flat angle architrave 80 mm-wide
**EGIDA (RC2)**

**AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:**
- **REBATED DOORS**
- **SINGLE DOORS** (width 80 - 110)
- **ACOUSTIC INSULATION:** Rw = 29dB

**ACOUSTIC INSULATION:**
- **Rw = 29dB**

**EGIDA** door has burglary resistance (RC 2) only in case of purchasing of the complete dedicated set, which includes door leaf and door frame, threshold, handle + shield in min. class 2 and cylinder insert in min. class 4.

**ASSEMBLY AND INSTALLATION OF EGIDA DOORS WITH BLOCK DOOR FRAME**
- watch on our YOUTUBE channel

**PRODUCT PHOTOS AND ARRANGEMENT DECOR:**
- **ANTHRACITE (B637)**

---

**SECURITY BOLTS**

**PANORAMIC VIEWFINDER**

**FILLING TUBULAR CHIPBOARD FRAME**
- Acoustic insulation class Rw = 27 dB

**FIXED ALUMINUM THRESHOLD** (included)

**3 ANTI-BURGLARY PINS**
- 1 pin under hinge

**RESISTANCE TO LOAD**
- 3 reinforced hinges

**STRIP LOCK**
- Multipoint ship lock, ANTI-BURGLARY resistance class RC 2
AVAILABLE DECORS:

**ENDURO foam**
- B136: Beech
- B339: Walnut
- B406: Ebony
- N: Autumn oak

**ENDURO 3D foam**
- B288: Chestnut

**ENDURO PLUS foam**
- B587: Nature oak
- B638: Retro oak
- N: Spring oak
- N: Winter oak
- N: Siberian larch

**ECO-VENEER FORTE**
- B473: Duro walnut
- B476: Eterno oak
- B474: Grey oak

**ECO-VENEER CPL**
- B542: Dark chestnut
- B543: Bright chestnut
- B544: White
- B545: Grey

CONSTRUCTION:

**EXAMPLE CROSS SECTIONS OF EGIDA**

1. frame: made of plywood, filled with tubular chipboard
2. filling element: tubular chipboard
3. HDF board
4. foil or laminate

frame is made of plywood, filled with tubular chipboard

door leaf thickness: 40 mm

rounded vertical edges of door leaves (more info on page 82)

DOOR LEAF DIMENSIONS:
- width of single doors: 80” to 110”

STANDARD EQUIPMENT:
- multipoint strip lock with 3 security bolts
- 3 reinforced hinges + 3 anti-burglary pins
- acoustic insulation Rw = 29 dB (acoustic insulation class Rw = 27 dB)
- ANTI-BURGLARY resistance class RC2
- fixed aluminum threshold

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- handle + shield QUEBEC - anti-burglary resistance class II (color INOX and TITAN)
- handle + shield ROYAL - anti-burglary resistance class III (color INOX)
- automatic door bottom seal for doors 80 - 90 or 100 - 110 cm width
- set of WILKA cylinder lock inserts (insert + insert with a knob), ANTI-BURGLARY resistance class 2, 30 x 40 mm, 6 keys
- panoramic viewfinder

AVAILABLE DOOR FRAMES:

KOBA
- block door frame: 70 x 44 mm solid of plywood covered with MDF board

KOBM
- metal door frame in RAL color:
  - available as standard in brown color (8917) or other colors - honey (8003), white (9010), beige (1001) and grey (7047) are available on request with longer production time

IN CASE OF EGIDA DOORS IN CZECH/ SLOVAK STANDARD, THE METAL DOOR FRAME IS NOT APPLICABLE

DIMENSIONS:

**wooden door frame**
- "80" "90" "100" "110"
- s1: door leaf width
  - 844 944 1044 1144
- s2: width of wall opening
  - 920 1020 1120 1220
- s3: outer width of door frame
  - 890 990 1090 1190
- s4: internal width of door frame
  - 802 902 1002 1102
- h1: door leaf height
  - (PL) 2040 / 1988 (CZ/ SK)
- h2: internal height of door frame
  - (PL) 2084 / 2030 (CZ/ SK)
- h3: height of door frame with architraves
  - (PL) 2049 / 2015 (CZ/ SK)
- h4: internal height of door frame
  - (PL) 2025 / 1971 (CZ/ SK)

**metal door frame**
- "80" "90" "100" "110"
- s1: door leaf width
  - 844 944 1044 1144
- s2: width of wall opening
  - 890 990 1090 1190
- s3: outer width of door frame
  - 880 980 1080 1180
- s4: internal width of door frame
  - 800 900 1000 1100
- s5: width of door frame with architraves
  - 906 1006 1106 1206
- h1: door leaf height
  - 2040
- h2: height of wall opening
  - 2070
- h3: outer height of door frame
  - 2064
- h4: internal height of door frame
  - 2024
- h5: height of door frame with architraves
  - 2077
DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME, CYLINDER INSERT, SELF CLOSER AND HANDLE

APPLICATION:
IGNIS fire doors are flush, rebated and single door leaves with fire resistance EI, 30. Door frame is made of non-flammable chipboard. Door leaf and door frame made of non-flammable chipboard can be installed in walls with fire resistance class EI, 30 according to PN-EN 13501-2: 2016 and min. density 575 kg/m³, in case of masonry walls made of ceramic or silicate bricks with min. thickness of 115 mm, concrete or reinforced concrete walls with min. thickness of 115 mm and walls made from blocks or cellular concrete blocks with min. thickness of 115 mm.

The doorset is supplied completed with:
- cylinder insert according to requirements of PN-EN 1303: 2015-07,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- complete door handle according to requirements of PN-EN 1906: 2012.

FIRE PROOF LOCK

INTUMESCENT SEAL

FILLING
Mineral wool

RESISTANCE TO LOAD
3 pivot hinges

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.
AVAILABLE DECORS:

ENDURO foil

<table>
<thead>
<tr>
<th>B134</th>
<th>B136</th>
<th>B224</th>
<th>B339</th>
<th>B402</th>
</tr>
</thead>
<tbody>
<tr>
<td>White</td>
<td>Beech</td>
<td>Walnut</td>
<td>Oak</td>
<td>Combi</td>
</tr>
</tbody>
</table>

ENDURO 3D foil

<table>
<thead>
<tr>
<th>B541</th>
<th>B597</th>
<th>B598</th>
<th>B637</th>
<th>B639</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precious oak</td>
<td>Classic walnut</td>
<td>Ashy oak</td>
<td>Anthracite</td>
<td>European oak</td>
</tr>
</tbody>
</table>

ENDURO PLUS foil

<table>
<thead>
<tr>
<th>B656</th>
<th>B657</th>
</tr>
</thead>
<tbody>
<tr>
<td>Italian oak</td>
<td>Severe oak</td>
</tr>
</tbody>
</table>

ENDURO PLUS foil

<table>
<thead>
<tr>
<th>B662</th>
<th>B658</th>
<th>B638</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cedar oak</td>
<td>Natura oak</td>
<td>Retro oak</td>
</tr>
</tbody>
</table>

ENDURO PLUS foil

<table>
<thead>
<tr>
<th>B638</th>
<th>B639</th>
<th>B670</th>
</tr>
</thead>
<tbody>
<tr>
<td>Winter oak</td>
<td>Spring oak</td>
<td>B705</td>
</tr>
</tbody>
</table>

ECO-VENEER FORTE

<table>
<thead>
<tr>
<th>B473</th>
<th>B474</th>
<th>B476</th>
</tr>
</thead>
<tbody>
<tr>
<td>Duro walnut</td>
<td>Eterno oak</td>
<td>Grey oak</td>
</tr>
</tbody>
</table>

ECO-VENEER CPL

<table>
<thead>
<tr>
<th>B542</th>
<th>B543</th>
<th>B490</th>
<th>B491</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dark combs</td>
<td>Bright chestnut</td>
<td>White</td>
<td>Grey</td>
</tr>
</tbody>
</table>

CONSTRUCTION:

EXAMPLE CROSS SECTIONS OF

IGNIS

1. frame: laminated pinewood
2. filling: mineral wool
3. HDF board
4. foil or laminate

Frame is made of laminated pinewood

Filling: mineral wool with density of 120kg/m3

Frame and filling is covered with 3mm-thick HDF board

Door leaf thickness: 40mm

Rounded vertical edges of door leaves (more info on page 82)

DOOR LEAF DIMENSIONS:

Width of single doors „60” to „100”

STANDARD EQUIPMENT:

Set of intumescent seals

Latch-bolt lock

3 screw-in pivot hinges

door leaf width „100”, „110” (at extra charge)

REQUIRED EQUIPMENT AT EXTRA CHARGE:

Door handle

Cylinder lock insert

Self-closer

AVAILABLE DOOR FRAMES:

ORS1/E adjustable door frame made of chipboard

DIMENSIONS:

Wooden door frame

<table>
<thead>
<tr>
<th>„60”</th>
<th>„70”</th>
<th>„80”</th>
<th>„90”</th>
<th>„100”</th>
</tr>
</thead>
<tbody>
<tr>
<td>s1</td>
<td>644</td>
<td>744</td>
<td>844</td>
<td>944</td>
</tr>
<tr>
<td>s2</td>
<td>696</td>
<td>796</td>
<td>896</td>
<td>996</td>
</tr>
<tr>
<td>s3</td>
<td>666</td>
<td>766</td>
<td>866</td>
<td>966</td>
</tr>
<tr>
<td>s4</td>
<td>600</td>
<td>700</td>
<td>800</td>
<td>900</td>
</tr>
<tr>
<td>s5</td>
<td>744</td>
<td>844</td>
<td>944</td>
<td>1044</td>
</tr>
<tr>
<td>h1</td>
<td>(PL) 2040 / 1988 (CZ/SK)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h2</td>
<td>(PL) 2062 / 2008 (CZ/SK)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h3</td>
<td>(PL) 2047 / 1993 (CZ/SK)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h4</td>
<td>(PL) 2025 / 1971 (CZ/SK)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h5</td>
<td>(PL) 2097 / 2043 (CZ/SK)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Wall thickness (mm)

<table>
<thead>
<tr>
<th>100</th>
<th>120</th>
<th>140</th>
<th>160</th>
<th>180</th>
<th>200</th>
<th>220</th>
<th>240</th>
<th>260</th>
<th>280</th>
<th>300</th>
<th>320</th>
<th>340</th>
<th>360</th>
<th>380</th>
<th>400</th>
<th>420</th>
<th>440</th>
<th>460</th>
<th>480</th>
<th>500</th>
</tr>
</thead>
<tbody>
<tr>
<td>119</td>
<td>139</td>
<td>159</td>
<td>179</td>
<td>199</td>
<td>219</td>
<td>239</td>
<td>259</td>
<td>279</td>
<td>299</td>
<td>319</td>
<td>339</td>
<td>359</td>
<td>379</td>
<td>399</td>
<td>419</td>
<td>439</td>
<td>459</td>
<td>479</td>
<td>499</td>
<td></td>
</tr>
</tbody>
</table>

Wall thickness (mm)
Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
Doors according to Halspan system are intended for use in residential and public buildings as interior doors to the extent resulting from their performance characteristics set out in point 3 of the National Technical Assessment ITB-KOT-2018/0407, 1st edition. The doors have a NATIONAL CERTIFICATE OF STABLE PERFORMANCE No. AC 158-UIWB-WI35.
The doorset is supplied completed with:
• cylinder insert according to requirements of PN-EN 1303: 2015-07,
• self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
• complete door handle according to requirements of PN-EN 1906: 2012,
• closing sequence controller according to requirements of PN-EN 1158: 1999 / AC: 2006P (for double doors only).

Acoustic insulation index for GUARDIA EI 30 and GUARDIA EI 60:

Rw=32 dB – Single door leaves EI 30 and EI 60
Rw=32 dB – Double door leaf EI 60
Rw=27 dB – Double door leaf EI 30

Fire resistance:
EI 30 (30 min). EI 60 (60 min)
AVAILABLE DECORS:

- **ENDURO foil**
  - B13a
  - B224
  - B339
  - N
  - B706
  - N

- **ENDURO 3D foil**
  - B541
  - B597
  - B637
  - B639

- **ENDURO PLUS foil**
  - B587
  - B638
  - N
  - B705
  - N
  - B707
  - N
  - B708

- **ECO-VENEER FORTE**
  - B473
  - B474
  - B476

- **ECO-VENEER CPL**
  - B542
  - B543
  - B490
  - B491

**CONSTRUCTION:**

EXAMPLE CROSS SECTIONS OF GUARDIA

1. coating: finger joint pinewood
2. filling: fireproof chipboard
3. HDF board
4. foil or laminate

Fire resistant chipboard, covered with 3 mm HDF board on both sides.
Door leaf thickness: EI2 30 = 50 mm, EI2 60 = 60 mm.
Rounded vertical edges of door leaves (more info on page 82).

**DOOR LEAF DIMENSIONS:**

- Width of single doors „70” to „110”.
- Width of double doors „140” to „220”.

**STANDARD EQUIPMENT:**

- Cylinder lock + insert
- 4 hinges with regulation
- Intumescent seals
- Automatic door bottom seal

**REQUIRED EQUIPMENT AT EXTRA CHARGE:**

- Door handle
- Self-closer
- Closing sequence controller (double door)

**ADDITIONAL OPTIONS AT EXTRA CHARGE:**

- Viewfinder
- Smoke protection
- Set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

**DIMENSIONS:**

**AVAILABE DOOR FRAMES:**

- **KOBP**

**ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME - GUARDIA**

- Quadrant LO1
- Angle architrave
- Enlarging element 100 mm, 200 mm or 300 mm

**ELM DECOR IS NOT APPLICABLE FOR SINGLE DOOR LEAVES „100” AND „110” AND DOUBLE DOOR LEAF „200” - „220”**

**DURING OF DOOR LEAF AND DOOR FRAME**

<table>
<thead>
<tr>
<th>Dimensions of Door Leaf and Door Frame</th>
<th>Single Door</th>
<th>Double Door*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Door leaf width</strong></td>
<td><strong>70”</strong> 748</td>
<td><strong>140”</strong> 1487</td>
</tr>
<tr>
<td><strong>Width of wall opening</strong></td>
<td><strong>80”</strong> 848</td>
<td><strong>150”</strong> 1587</td>
</tr>
<tr>
<td><strong>Outer width of door frame</strong></td>
<td><strong>90”</strong> 1048</td>
<td><strong>160”</strong> 1687</td>
</tr>
<tr>
<td><strong>Inner width of door frame</strong></td>
<td><strong>100”</strong> 984</td>
<td><strong>170”</strong> 1787</td>
</tr>
<tr>
<td><strong>Door leaf height</strong></td>
<td><strong>110”</strong> 794</td>
<td><strong>180”</strong> 1887</td>
</tr>
<tr>
<td><strong>Height of wall opening</strong></td>
<td><strong>120”</strong> 1584</td>
<td><strong>190”</strong> 1987</td>
</tr>
<tr>
<td><strong>Outer height of door frame</strong></td>
<td><strong>130”</strong> 1045</td>
<td><strong>200”</strong> 2087</td>
</tr>
<tr>
<td><strong>Inner height of door frame</strong></td>
<td><strong>140”</strong> 1126</td>
<td><strong>210”</strong> 2187</td>
</tr>
<tr>
<td><strong>150”</strong> 1565</td>
<td><strong>220”</strong> 2287</td>
<td></td>
</tr>
<tr>
<td><strong>160”</strong> 1685</td>
<td>2045</td>
<td></td>
</tr>
<tr>
<td><strong>170”</strong> 1785</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>180”</strong> 1885</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>190”</strong> 1985</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>200”</strong> 2085</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>210”</strong> 2185</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>220”</strong> 2285</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Internal width of door frame in case of double door 90+90 after opening the active door leaf at an angle of 90° is at least 900 mm, so the passive door leaf is narrower. The door set is asymmetric regarding widths of both door leaves. Internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm.

**AVAILABLE DOOR FRAMES:**

- **KOBP**

Block door frame 124 x 60 mm made of finger joint pinewood.
DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME, CYLINDER INSERT, SELF CLOSER AND HANDLE.

APPLICATION:
Door leaves SONUS are intended for use in construction as entrance interior doors, acting in accordance with the terminology established in the standard PN-8-91000:1996 as closures of wall openings in the walls between the staircase or corridor and living housing. SONUS doors have Technical Approval AT-15-9360/2014 and certificate of compliance No. W782.
The doorset is supplied completed with:
- cylinder insert according to requirements of PN-EN 1303: 2015-07,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- complete door handle according to requirements of PN-EN 1906: 2012.

Available options of door leaves execution:

<table>
<thead>
<tr>
<th>Option</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OPTION 1</td>
<td>acoustic insulation 42 dB</td>
</tr>
<tr>
<td>OPTION 2</td>
<td>acoustic insulation 42 dB, fire resistance Ei 30</td>
</tr>
<tr>
<td>OPTION 3</td>
<td>acoustic insulation 42 dB, fire resistance Ei 30, smoke protection seal</td>
</tr>
<tr>
<td>OPTION 4</td>
<td>acoustic insulation 42 dB, smoke protection seal</td>
</tr>
</tbody>
</table>

Acoustic insulation index: $R_w = 42$ dB
Fire resistance: Ei 30 [(30 min)]
available decors:

**enduro foil**
- Beech
- Oak
- Walnut
- Autumn oak
- Bidirectional foil (vertical + horizontal)

**enduro 3d foil**
- Precious oak
- Classic walnut
- Anthracite
- European oak

**enduro plus foil**
- Naturo oak
- Retro oak
- Spring oak
- Winter oak
- Siberian larch
- Unidirectional foil (vertical)

**eco-veneer forte**
- Duro walnut
- Eiche oak
- Grey oak

**eco-veneer cpl**
- Dark coimbra
- Bright chestnut
- White
- Grey

elm decor is not applicable for single door leaves „70“ and „110“

dimensions:

<table>
<thead>
<tr>
<th>dimensions of door leaf and door frame</th>
<th>„70“</th>
<th>„80“</th>
<th>„90“</th>
<th>„100“</th>
<th>„110“</th>
</tr>
</thead>
<tbody>
<tr>
<td>s1 door leaf width</td>
<td>748</td>
<td>848</td>
<td>964</td>
<td>1048</td>
<td>1148</td>
</tr>
<tr>
<td>s2 width of wall opening</td>
<td>856</td>
<td>956</td>
<td>1072</td>
<td>1156</td>
<td>1256</td>
</tr>
<tr>
<td>s3 outer width of door frame</td>
<td>826</td>
<td>926</td>
<td>1042</td>
<td>1126</td>
<td>1226</td>
</tr>
<tr>
<td>s4 internal width of door frame</td>
<td>704</td>
<td>804</td>
<td>920</td>
<td>1004</td>
<td>1104</td>
</tr>
<tr>
<td>h1 door leaf height</td>
<td>2040</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h2 height of wall opening</td>
<td>2100</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h3 outer height of door frame</td>
<td>2084</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h4 internal height of door frame</td>
<td>2023</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm

construction:

example cross sections of sonus

1. frame: pasted element of pine and oak
2. filling element: package of acoustic and fireproof panels
3. HDF board
4. foil or laminate
5. frame: pasted element of pine

special package of acoustic and fireproof panels covered with HDF boards 4 mm-thick on both sides

door leaf thickness: 62 mm

round vertical edges of door leaves (more info on page 78)

door leaf dimensions:

width of single doors „70“ to „110“

standard equipment:

- cylinder lock
- 3 hinges with regulation
- automatic door bottom seal
- 2 seals
- intumescent seals (in door option 2 and 3)
- smoke protection (in door option 3 and 4)

required equipment at extra charge:

- cylinder lock insert 35/50 - nickel
- door handle
- self-closer (only by option 2, 3, 4)

additional options at extra charge:

- set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

available door frames:

block door frame 104 x 61 mm made of finger-joint pinewood covered with HDF board in the following configuration:

KOS1: for door leaf in OPTION 1
KOS2: for door leaf in OPTION 2: acoustic insulation 42 dB, fire resistance EI30
KOS3: for door leaf in OPTION 3: acoustic insulation 42 dB, fire resistance EI30, smoke protection seal
KOS4: for door leaf in OPTION 4: acoustic insulation 42 dB, smoke protection seal

additional options at extra charge for block door frame - sonus

- covering profile (architrave LO1)
- quadrant LC1
- angle architrave
- enlarging element 100 mm, 200 mm or 300 mm
DIMENSIONS

DIMENSIONS OF REBATED DOORS

<table>
<thead>
<tr>
<th></th>
<th>.60”</th>
<th>.70”</th>
<th>.80”</th>
<th>.90”</th>
<th>.100”</th>
<th>.110”</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>618</td>
<td>718</td>
<td>818</td>
<td>918</td>
<td>1018</td>
<td>1118</td>
</tr>
<tr>
<td>B</td>
<td>644</td>
<td>744</td>
<td>844</td>
<td>944</td>
<td>1044</td>
<td>1144</td>
</tr>
</tbody>
</table>

(PL) 2027 / 1975 (CZ/SK)

(PL) 2040 / 1988 (CZ/SK)

DIMENSIONS A AND C ARE OUTER DIMENSIONS OF NON-REBATED DOORS AND DOORS PREPARED FOR SLIDING SYSTEMS

CONTACT EDGES OF DOUBLE DOORS

MODULAR OR FLAT REBATED DOORS WITH BLOCK OR ADJUSTABLE DOOR FRAME

Covering strips on the both sides of doors

MODULAR NON-REBATED DOORS WITH ADJUSTABLE DOOR FRAME

Covering strip on the door frame side

GUARDIA DOORS WITH BLOCK FRAME

Covering strips on the both sides of doors

ROUNDED VERTICAL AND UPPER EDGES IN DOOR LEAVES

<table>
<thead>
<tr>
<th>DOORS:</th>
<th>STANDARD DOORS</th>
<th>SLIDING SYSTEMS</th>
<th>EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR</th>
</tr>
</thead>
<tbody>
<tr>
<td>MODULAR DOORS</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>FLAT DOORS</td>
<td>✓</td>
<td>--</td>
<td>X</td>
</tr>
<tr>
<td>FOLDING DOORS</td>
<td>✓</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>GLASS DOORS</td>
<td>--</td>
<td>●</td>
<td>--</td>
</tr>
<tr>
<td>EGIDA</td>
<td>✓</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>GUARDIA</td>
<td>✓</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>IGNO</td>
<td>✓</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>SONUS</td>
<td>✓</td>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

LEGEND: ✓ rounded edges / -- no rounded edges / X option not available for the type/model of door

* OUTER VERTICAL EDGES ONLY ** ENDOUR FOIL AND ECO-VENEER ONLY

VENTILATION

According to the norm, the door to the bathroom, shower and separate WC should open outwards, have the passage width of at least 0.8 m and height of 2 m. and have the ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m². The total ventilation area is the sum of the gap under the door (standard 7mm) and additional solutions that increase the total net ventilation area of such as: ventilation sleeves, ventilation undercut and ventilation grid. The use of ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and / or undercut the increased gap between the door and the floor should be used in order to meet the required regulations. If the above mentioned regulations must be obliged the clients must trim the door on their own.

- Ventilation undercut
- Ventilation grid [Norma Decor]
- Ventilation round and square sleeves

**LEGEND**

Door width | Number of ventilation | Total ventilation area: ventilation sleeves and the gap under the door (7mm) m² | Required gap under the door to fulfill the legal regulations (mm) | Total ventilation area: ventilation undercut and the gap under the door (7mm) m² | Required gap under the door to fulfill the legal regulations (mm) | Total ventilation area: ventilation grid and the gap under the door (7mm) m² | Required gap under the door to fulfill the legal regulations (mm) | Required gap under the door to fulfill the legal regulations (mm) |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>‘.60’</td>
<td>3</td>
<td>0.0060</td>
<td>34</td>
<td>0.0042</td>
<td>25</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>‘.70’</td>
<td>4</td>
<td>0.0074</td>
<td>28</td>
<td>0.0060</td>
<td>23</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>‘.80’</td>
<td>5</td>
<td>0.0087</td>
<td>24</td>
<td>0.0078</td>
<td>22</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>‘.90’</td>
<td>6</td>
<td>0.0100</td>
<td>21</td>
<td>0.0096</td>
<td>20</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>‘.100’</td>
<td>6</td>
<td>0.0107</td>
<td>19</td>
<td>0.0114</td>
<td>18</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>‘.110’</td>
<td>6</td>
<td>0.0114</td>
<td>17</td>
<td>0.0132</td>
<td>16</td>
<td>&gt; 0.022</td>
<td>--</td>
<td>--</td>
</tr>
</tbody>
</table>

**TECHNICAL INFORMATIONS**

www.invado.pl
Adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm.

NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm.

Door frame for the wall thickness greater than 340 mm consists of at least two connected components.

### DOOR LEAF AND DOOR FRAME DIMENSIONS

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>Single door</th>
<th>Double door</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Door leaf width</strong></td>
<td>60°</td>
<td>70°</td>
</tr>
<tr>
<td>s1</td>
<td>644</td>
<td>744</td>
</tr>
<tr>
<td>s2</td>
<td>674</td>
<td>774</td>
</tr>
<tr>
<td>s3</td>
<td>644</td>
<td>744</td>
</tr>
<tr>
<td>s4</td>
<td>600</td>
<td>700</td>
</tr>
<tr>
<td>s5</td>
<td>744</td>
<td>844</td>
</tr>
<tr>
<td>h1</td>
<td>784</td>
<td>884</td>
</tr>
</tbody>
</table>

### INSTALLATION

Watch on our YOUTUBE channel

### MODIFICATION OF DOOR FRAME WIDTH

Watch on our YOUTUBE channel

---

MDF board

foiling – all decors available in INVADO offer

Standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°. Standard angle architrave consists of a flat architrave 60 mm-wide and a “tongue” 30 mm-long. There is a possibility to order:

a) Adjustable door frame with a flat angle architrave 60 mm-wide (ORS1) or an oval architrave 60 mm-wide (ORS2),

b) a set of flat angle architraves 60 mm or 80 mm-wide with a “tongue” 50 mm-long (this is to be ordered separately).

See the table of options at extra charge - page 85

---

**CONSTRUCTION:**

- Adjustable door frame with a flat angle architrave 60 mm-wide
- Adjustable door frame with a flat angle architrave 80 mm-wide (ORS8)
- Adjustable door frame with an oval angle architrave 60 mm-wide (ORS2)

---

**TECHNICAL INFORMATION**

- **ADJUSTABLE** DOOR FRAME
- **Installation**
- **Modification of door frame width**

---

**NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
<th>J</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Wall thickness</strong></td>
<td>75 - 94</td>
<td>95 - 114</td>
<td>120 - 139</td>
<td>140 - 159</td>
<td>160 - 179</td>
<td>180 - 199</td>
<td>200 - 219</td>
<td>220 - 239</td>
<td>240 - 259</td>
<td>260 - 279</td>
</tr>
</tbody>
</table>

**Symbol**

- **K** | **L** | **M** | **N** | **O** | **P** | **Q** | **R** | **S** | **T** | **U**

| **Wall thickness** | 280 - 299 | 300 - 319 | 320 - 339 | 340 - 359 | 360 - 379 | 380 - 399 | 400 - 419 | 420 - 439 | 440 - 459 | 460 - 479 | 480 - 499 |
DOOR FRAMES

ORS7 / ORS10 ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS

CONSTRUCTION:

MDF board

foiling – all decors available in INVADO offer

standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°. Standard angle architrave consists of a flat architrave 60 mm-wide and a “tongue” 30 mm-long. There is a possibility to order:

a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS10)

b) a set of angle architraves 60 mm or 80 mm-wide with a “tongue” 50 mm-long (this is to be ordered separately).

See the table of options at extra charge – page 81

DOOR FRAME FOR DOOR LEAVES IN WIDTH:

width of single doors „60” to „100”

width of double doors „120” to „200”

DIMENSIONS OF DOOR LEAF AND DOOR FRAME

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>.60”</th>
<th>.70”</th>
<th>.80”</th>
<th>.90”</th>
<th>.100”</th>
<th>.120”</th>
<th>.130”</th>
<th>.140”</th>
<th>.150”</th>
<th>.160”</th>
<th>.170”</th>
<th>.180”</th>
<th>.190”</th>
<th>.200”</th>
</tr>
</thead>
<tbody>
<tr>
<td>s1 door leaf width</td>
<td>618</td>
<td>718</td>
<td>818</td>
<td>918</td>
<td>1018</td>
<td>1239</td>
<td>1339</td>
<td>1439</td>
<td>1539</td>
<td>1639</td>
<td>1739</td>
<td>1839</td>
<td>1939</td>
<td>2039</td>
</tr>
<tr>
<td>s2 width of wall opening</td>
<td>674</td>
<td>774</td>
<td>874</td>
<td>974</td>
<td>1074</td>
<td>1294</td>
<td>1394</td>
<td>1494</td>
<td>1594</td>
<td>1694</td>
<td>1794</td>
<td>1894</td>
<td>1994</td>
<td>2094</td>
</tr>
<tr>
<td>s3 outer width of door frame</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
<td>444</td>
</tr>
<tr>
<td>s4 internal width of door frame</td>
<td>600</td>
<td>700</td>
<td>800</td>
<td>900</td>
<td>1000</td>
<td>1220</td>
<td>1320</td>
<td>1420</td>
<td>1520</td>
<td>1620</td>
<td>1720</td>
<td>1820</td>
<td>1920</td>
<td>2020</td>
</tr>
<tr>
<td>s5 width of door frame with architraves</td>
<td>60 mm [ORS7]</td>
<td>60 mm [ORS10]</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>h1 door leaf height</td>
<td>744</td>
<td>844</td>
<td>944</td>
<td>1044</td>
<td>1144</td>
<td>1364</td>
<td>1464</td>
<td>1564</td>
<td>1664</td>
<td>1764</td>
<td>1864</td>
<td>1964</td>
<td>2064</td>
<td>2164</td>
</tr>
<tr>
<td>h2 height of wall opening</td>
<td>784</td>
<td>884</td>
<td>984</td>
<td>1084</td>
<td>1184</td>
<td>1404</td>
<td>1504</td>
<td>1604</td>
<td>1704</td>
<td>1804</td>
<td>1904</td>
<td>2004</td>
<td>2104</td>
<td>2204</td>
</tr>
</tbody>
</table>

DIMENSIONS:

Adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm. NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm. Door frame for the wall thickness greater than 340 mm consists of at least two connected components.

NOTICE: The dimensions of the door leaves and door frame are given in millimeters (mm)

MODIFICATION OF DOOR FRAME WIDTH

watch on our YOUTUBE channel

DOOR FRAMES ORS7 / ORS10

FOR NON-REBATED MODULAR DOORS

MODIFICATION OF DOOR FRAME WIDTH

watch on our YOUTUBE channel

DIMENSIONAL COVERAGES OF THE WALL FOR ADJUSTABLE DOOR FRAMES

<table>
<thead>
<tr>
<th>symbol</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>I</th>
<th>J</th>
</tr>
</thead>
<tbody>
<tr>
<td>wall thickness</td>
<td>75 - 94</td>
<td>95 - 114</td>
<td>120 - 139</td>
<td>140 - 159</td>
<td>160 - 179</td>
<td>180 - 199</td>
<td>200 - 219</td>
<td>220 - 239</td>
<td>240 - 259</td>
<td>260 - 279</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>symbol</th>
<th>K</th>
<th>L</th>
<th>M</th>
<th>N</th>
<th>O</th>
<th>P</th>
<th>Q</th>
<th>R</th>
<th>S</th>
<th>T</th>
<th>U</th>
</tr>
</thead>
</table>
### CONSTRUCTION:
MDF board

filing – all decors available in INVADO offer

cross-section: 90 x 44 mm

### DIMENSIONS OF DOOR LEAF AND DOOR FRAME

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>Single</th>
<th>Double</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>.60”</td>
<td>.70”</td>
</tr>
<tr>
<td>s1</td>
<td>644</td>
<td>744</td>
</tr>
<tr>
<td>s2</td>
<td>718</td>
<td>818</td>
</tr>
<tr>
<td>s3</td>
<td>688</td>
<td>788</td>
</tr>
<tr>
<td>s4</td>
<td>600</td>
<td>700</td>
</tr>
<tr>
<td>h1</td>
<td>(PL) 2040 / 1988 (CZ/3K)</td>
<td></td>
</tr>
<tr>
<td>h2</td>
<td>(PL) 2084 / 2030 (CZ/3K)</td>
<td></td>
</tr>
<tr>
<td>h3</td>
<td>(PL) 2049 / 2015 (CZ/3K)</td>
<td></td>
</tr>
<tr>
<td>h4</td>
<td>(PL) 2025 / 1971 (CZ/3K)</td>
<td></td>
</tr>
</tbody>
</table>

### OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE AND BLOCK DOOR FRAMES:

door frames with sidelights and transoms (without glass) with circumference up to 5 l.m.
door frames for double doors
additional hinge in door frame „.60” – „.80”

**ADJUSTABLE DOOR FRAME AND ADJUSTABLE DOOR FRAME FOR NON-REBATED DOORS**

adjustable door frame with an oval angle architrave 60 mm-wide [ORS2]
lat angle architrave 80 mm-wide joined at 45° [ORS8] / [ORS10]
standard angle architrave [a „tongue” 30 mm-long, an architrave 60 or 80 mm-wide]
angle architrave with longer “tongue” (a „tongue” 50 mm-long, an architrave 60 or 80 mm-wide)
wall framing („blind door frame”)
adjustable door frame for single on-wall sliding system (flat covering profile only, type ORS3/ORS9)

**BLOCK DOOR FRAME**

flat architrave LO1 60 x 10 mm

quadrant LC1

---

**COVERING TRIMS (LO1) AND QUADRANT (LC1) CAN BE APPLIED FOR A BLOCK DOOR FRAME FOR DOOR LEAVES IN WIDTHS „.60” – „.90”.
IN CASE OF DOOR LEAVES IN WIDTHS „.100” – „.110” YOU HAVE TO ORDER DOUBLE COVERING TRIM OR DOUBLE QUADRANT.**

---
Door frame Sara Pro introduces a completely new quality in interior decoration. Invisible to the naked eye makes the space becomes lighter. Ideal for minimalist and modern interiors. Available in outer and inner version.

NON-REBATED DOOR LEAF FOR OUTER DOOR FRAME AND REBATED DOOR LEAF FOR INNER DOOR FRAME BASED ON DOOR LEAF NORMA DECOR 1

DOOR LEAF CONSTRUCTION:
- the frame is made of MDF board
- filling – „honey comb” or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- the surface and edges of door leaf are primed and prepared for painting or wallpapering (painting and wallpapering on your own)

STANDARD EQUIPMENT OF DOOR LEAF:
- 2 hidden hinges
- magnetic lock for standard key, WC knob or cylinder lock insert

ADDITIONAL OPTIONS AT EXTRA CHARGE:
- door without a key hole
- tubular chipboard filling
- PVC ventilation sleeves
- ventilation undercut
- ventilation grid
- cylinder lock insert 31/36

DOOR LEAF DIMENSIONS:
- width of single doors „70” to „90”
CONCEALED DOOR FRAME SARA-PRO - INNER (made of aluminium)

DIMENSIONS OF DOOR LEAF AND DOOR FRAME

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>-70°</th>
<th>-80°</th>
<th>-90°</th>
<th>-70°</th>
<th>-80°</th>
<th>-90°</th>
</tr>
</thead>
<tbody>
<tr>
<td>s1 door leaf width</td>
<td>718</td>
<td>818</td>
<td>918</td>
<td>718</td>
<td>818</td>
<td>918</td>
</tr>
<tr>
<td>s2 width of wall opening</td>
<td>798</td>
<td>898</td>
<td>998</td>
<td>798</td>
<td>898</td>
<td>998</td>
</tr>
<tr>
<td>s3 outer width of door frame</td>
<td>788</td>
<td>888</td>
<td>988</td>
<td>788</td>
<td>888</td>
<td>988</td>
</tr>
<tr>
<td>s4 internal width of door frame</td>
<td>703</td>
<td>803</td>
<td>903</td>
<td>703</td>
<td>803</td>
<td>903</td>
</tr>
<tr>
<td>h2 height of wall opening</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
<td>(PL) 2076 / 2024 (CZ/SK)</td>
</tr>
<tr>
<td>h3 outer height of door frame</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
<td>(PL) 2069 / 2017 (CZ/SK)</td>
</tr>
</tbody>
</table>
Housing (covering) of metal frame allows to install new doors in the rooms, where metal frames are mounted in accordance with the Polish standard (concerning dimensions) without necessity to remove these frames. The advantage of this solution is easy installation with mounting foam, without dirty floors and walls and the ability to mount a standard foiled INVADO door leaves.

### FEATURES:

Housing (covering) of metal frame allows to install new doors in the rooms, where metal frames are mounted in accordance with the Polish standard (concerning dimensions) without necessity to remove these frames. The advantage of this solution is easy installation with mounting foam, without dirty floors and walls and the ability to mount a standard foiled INVADO door leaves.

### DOOR FRAME FOR DOOR LEAVES IN WIDTH:

<table>
<thead>
<tr>
<th>Door leaf width</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>„60“ to „90“</td>
<td>60 - 94</td>
<td>95 - 129</td>
<td>130 - 199</td>
<td>200 - 269</td>
</tr>
</tbody>
</table>

### RANGES OF WALL THICKNESS COVERING:

<table>
<thead>
<tr>
<th>Range of wall thickness</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
</thead>
<tbody>
<tr>
<td>60 - 94</td>
<td>60 - 94 / 95 - 129</td>
<td>130 - 199 / 200 - 269</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### INTERNAL DIMENSIONS OF METAL DOOR FRAME (mm)

<table>
<thead>
<tr>
<th>Door leaf</th>
<th>„60“</th>
<th>„70“</th>
<th>„80“</th>
<th>„90“</th>
</tr>
</thead>
<tbody>
<tr>
<td>s1</td>
<td>600</td>
<td>700</td>
<td>800</td>
<td>900</td>
</tr>
<tr>
<td>h1</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

(PL) 2025 / 1975 (CZ/SK)
**HANDLE TOTAL-Q**
- Color: M6 - chrome
- Color: M4 - chrome matt (photo)
- Color: B - black

**HANDLE VIP FIT**
- Color: M6 - chrome
- Color: M4 - chrome matt (photo)

**HANDLE SAPPHIRE**
- Color: INX - stainless steel

**HANDLE LASER-QR**
- Color: M6 - chrome
- Color: M4 - chrome matt (photo)

**HANDLE DUO**
- Color: SN/M6 - satinated nickel/chrome
- Color: G/M6 - graphite/chrome (photo)

**HANDLE SPIGOLA-QR**
- Color: M6 - chrome
- Color: M4 - chrome matt (photo)
- Color: B - black

**HANDLE FLIP**
- Color: SN/M6 - satinated nickel/chrome
- Color: M6/A - chrome/anthracite (photo)

**HANDLE ENTRA**
- Color: SN - satinated nickel (photo)
- Color: A - anthracite

**HANDLE PRESTO**
- Color: M6/M9 - chrome/nickel

**HANDLE INVADO**
- Color: M6/M9 - chrome/nickel

**HANDLE GIUSSY**
- Color: M6/M9 - chrome/nickel (photo)
- Color: M3 - brown grafitto

**HANDLE UNO**
- Color: INX - stainless steel

**HANDLE UNO-R**
- Color: INX - stainless steel
SKIRTINGS COLLECTION

**model P124**

Dimension (mm): **100 x 16 x 2400**

Available decors:
- White primer foil B145 (for painting)
- ENDURO foil
- EMBOSSED foil (wood structure)
- ECO-VEEER (CLP/CPL)

**model P125**

Dimension (mm): **60 x 16 x 2400**

Available decors:
- White primer foil B145 (for painting)
- ENDURO foil - B134

**model P127**

Dimension (mm): **110 x 16 x 2400**

Available decors:
- White primer foil B145 (for painting)
- ENDURO foil - B134

ACCESSORIES:

Finishing element 20 x 20 x 120 mm

Clips – 30 pcs/package
**model P129 / P402 / P403**

- **Available decor:**
  - White primer foil B145 (for painting)
  - ENDURO foil
  - EMBOSSED foil (wood structure)
  - ECO-VEENEER (CLPL/CPL)

*available only in P134 decor (ENDURO)*

**model P130**

- **Dimension (mm):** 100 x 16 x 2400

- **Available decor:**
  - White primer foil B145 (for painting)
  - ENDURO foil - B134

**model P132**

- **Dimension (mm):** 100 x 16 x 2400

- **Available decor:**
  - White primer foil B145 (for painting)
  - ENDURO foil - B134

**PRESTIGE SKIRTINGS INSTALLATION**

watch on our YOUTUBE channel
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